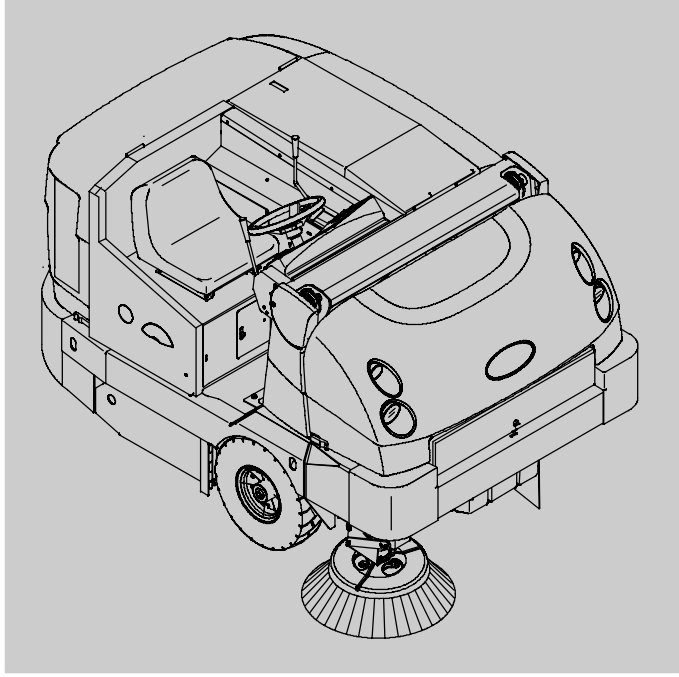


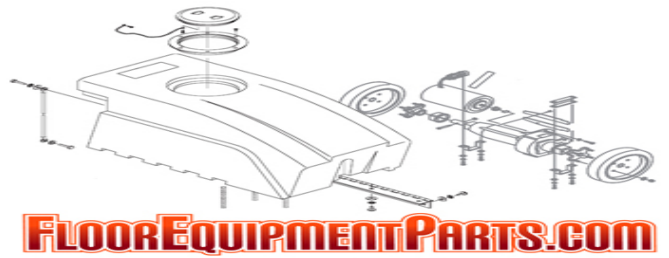


S30

(Gas/LPG)



Sweeper Operator Manual



FLOOREQUIPMENTPARTS.COM

SweepSmart™ System

North America / International

www.tennantco.com

9004080
Rev. 02 (12-2008)





This manual is furnished with each new model. It provides necessary operation and maintenance instructions.

Read this manual completely and understand the machine before operating or servicing it.

This machine will provide excellent service. However, the best results will be obtained at minimum costs if:

- The machine is operated with reasonable care.
- The machine is maintained regularly - per the machine maintenance instructions provided.
- The machine is maintained with manufacturer supplied or equivalent parts.

	PROTECT THE ENVIRONMENT Please dispose of packaging materials, old machine components such as batteries, hazardous fluids, including antifreeze and oil, in an environmentally safe way according to local waste disposal regulations. Always remember to recycle.
	

MACHINE DATA	
Please fill out at time of installation for future reference.	
Model No. -	_____
Serial No. -	_____
Machine Options -	_____
Sales Rep. -	_____
Sales Rep. phone no. -	_____
Customer Number -	_____
Installation Date -	_____

Tennant Company

PO Box 1452

Minneapolis, MN 55440

Phone: (800) 553-8033 or (763) 513-2850

www.tennantco.com



CALIFORNIA PROPOSITION 65 WARNING:

Engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

Thermo-Sentry, 1-STEP, EasyOpen, MaxPro, InstantAccess, II-Speed, Perma-Filter, Duramer, Lower Total Cost of Ownership, Touch-N-Go, and Cab Forward ErgoSpace are US registered and unregistered trademarks of Tennant Company.

Specifications and parts are subject to change without notice.

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SAFETY PRECAUTIONS

The following precautions are used throughout this manual as indicated in their description:

 **WARNING:** To warn of hazards or unsafe practices that could result in severe personal injury or death.


 **CAUTION:** To warn of unsafe practices that could result in minor or moderate personal injury.

FOR SAFETY: To identify actions that must be followed for safe operation of equipment.

Do not use the machine other than described in this Operator Manual. The machine is not designed for use on public roads.

The following information signals potentially dangerous conditions to the operator or equipment:

 **WARNING:** Moving belt and fan. Keep away.

 **WARNING:** Machine emits toxic gases. Serious injury or death can result. Provide adequate ventilation.

 **WARNING:** Raised hopper may fall. Engage hopper support bar.

 **WARNING:** Lift arm pinch point. Stay clear of hopper lift arms.

 **WARNING:** Burn hazard. Hot surface. Do NOT touch.

 **WARNING:** Accident may occur. Do not operate vacuum or blower wand while driving.

 **CAUTION:** LPG engine will run for a few seconds after key is turned off. Apply parking brake before leaving machine.

FOR SAFETY:

1. **Do not operate machine:**
 - Unless trained and authorized.
 - Unless operator manual is read and understood.
 - If it is not in proper operating condition.
 - In flammable or explosive areas.
 - In areas with possible falling objects unless equipped with overhead guard.
2. **Before starting machine:**
 - Check for fuel, oil, and liquid leaks.
 - Keep sparks and open flame away from refueling area.
 - Make sure all safety devices are in place and operate properly.
 - Check brakes and steering for proper operation.
 - Adjust seat and fasten seat belt (if so equipped).
3. **When starting machine:**
 - Keep foot on brake and directional pedal in neutral.
4. **When using machine:**
 - Do not pick up burning or smoking debris, such as cigarettes, matches or hot ashes
 - Use brakes to stop machine.
 - Go slow on inclines and slippery surfaces.
 - Use care when reversing machine.
 - Move machine with care when hopper is raised.
 - Make sure adequate clearance is available before raising hopper.
 - Do not carry passengers on machine.
 - Always follow safety and traffic rules.
 - Report machine damage or faulty operation immediately.
5. **Before leaving or servicing machine:**
 - Stop on level surface.
 - Set parking brake.
 - Turn off machine and remove key.


SAFETY PRECAUTIONS

6. **When servicing machine:**
 - **Avoid moving parts. Do not wear loose jackets, shirts, or sleeves.**
 - **Block machine tires before jacking machine up.**
 - **Jack machine up at designated locations only. Support machine with jack stands.**
 - **Use hoist or jack that will support the weight of the machine.**
 - **Wear eye and ear protection when using pressurized air or water.**
 - **Disconnect battery connections before working on machine.**
 - **Avoid contact with battery acid.**
 - **Avoid contact with hot engine coolant.**
 - **Do not remove cap from radiator when engine is hot.**
 - **Allow engine to cool.**
 - **Keep flames and sparks away from fuel system service area. Keep area well ventilated.**
 - **Use cardboard to locate leaking hydraulic fluid under pressure.**
 - **Use Tennant supplied or approved replacement parts.**

7. **When loading/unloading machine onto/off truck or trailer:**
 - **Turn off machine.**
 - **Use truck or trailer that will support the weight of the machine.**
 - **Use winch. Do not drive the machine onto/off the truck or trailer unless the load height is 380 mm (15 in) or less from the ground.**
 - **Set parking brake after machine is loaded.**
 - **Block machine tires.**
 - **Tie machine down to truck or trailer.**

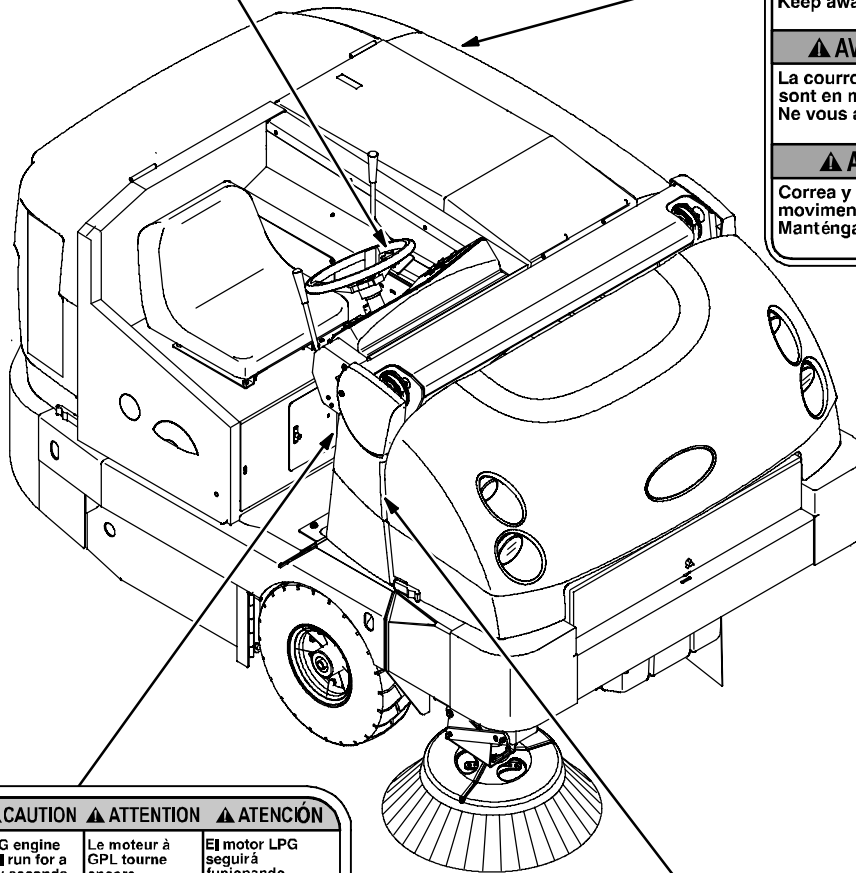
The following safety labels are mounted on the machine in the locations indicated. If any label becomes damaged or illegible, install a new label in its place.


EMISSIONS LABEL - Located on the side of the operator compartment.

	▲ WARNING Machine emits toxic gases. Serious injury or death can result. Provide adequate ventilation.	▲ AVERTISSEMENT La machine produit des gaz toxiques. Ces gaz peuvent provoquer des blessures ou la mort. Veillez à ce que l'endroit soit bien aéré.	▲ ADVERTENCIA La máquina emite gases tóxicos. Pueden provocar lesiones graves o fatales. Asegúrese de que existe suficiente ventilación.
	<small>229/4</small>		


FAN AND BELT LABEL - Located on engine belt guard.

▲ WARNING 
Moving belt and fan. Keep away.
▲ AVERTISSEMENT La courroie et le ventilateur sont en mouvement. Ne vous approchez pas.
▲ ADVERTENCIA Correa y ventilador en movimiento. Manténgase alejado.



	▲ CAUTION LPG engine will run for a few seconds after key is turned off. Apply parking brake before leaving machine.	▲ ATTENTION Le moteur à GPL tourne encore quelques secondes une fois le contact coupé. Engagez le frein de stationnement avant de quitter la machine.	▲ ATENCIÓN El motor LPG seguirá funcionando algunos segundos después de retirar la llave de contacto. Aplique el freno de estacionamiento antes de abandonar la máquina.
	<small>1920430</small>		

LPG ENGINE LABEL - Located next to the ignition switch on the instrument panel. (LPG machines only)

	▲ WARNING Lift arm pinch point. Stay clear of hopper lift arms.
	▲ AVERTISSEMENT Attention au point d'articulation du bras d'élévation. Ne vous approchez pas des bras d'élévation de la trémie.
▲ ADVERTENCIA Punto de pinzamiento del brazo elevador. No se acerque a los brazos elevadores de la caja colectora.	

HOPPER LIFT ARMS LABEL - Located on both hopper lift arms.


354590

SAFETY PRECAUTIONS


HOT SURFACE LABEL - Located on the exhaust shield.

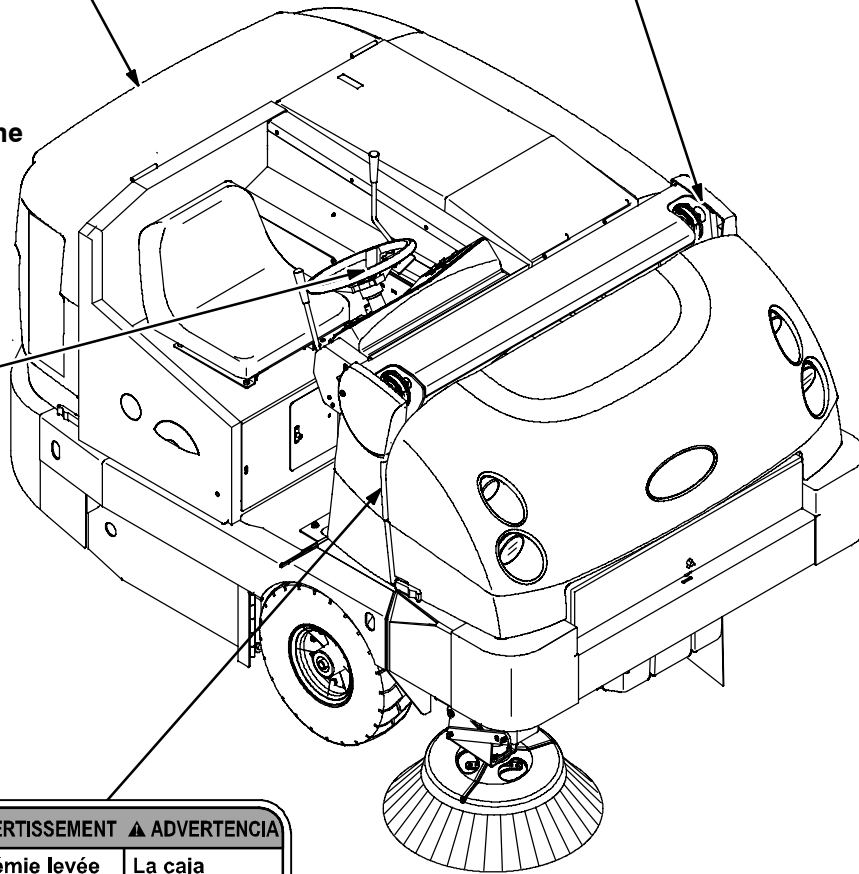
	▲ WARNING Burn hazard, Hot surface. Do NOT touch.
	▲ AVERTISSEMENT Risque de brûlures. Surface chaude. Ne pas toucher.
	▲ ADVERTENCIA Peligro de quemaduras. Superficie caliente. NO tocar.


RAISED HOPPER LABEL - Located on the hopper support bar.

	▲ WARNING	▲ AVERTISSEMENT	▲ ADVERTENCIA
	Raised hopper may fall. Engage hopper support bar.	La trémie levée peut tomber. Engagez la barre de support de la trémie.	La caja colectoras en posición elevada puede caer. Monte la barra de apoyo.


FOR SAFETY LABEL - Located on the side of the operator compartment.

FOR SAFETY

Read manual before operating machine.
POUR VOTRE SECURITE
Lisez le manuel avant d'utiliser la machine.
PARA SEGURIDAD
Lea el manual antes de operar la máquina.



	▲ WARNING	▲ AVERTISSEMENT	▲ ADVERTENCIA
	Raised hopper may fall. Engage hopper support bar.	La trémie levée peut tomber. Engagez la barre de support de la trémie.	La caja colectoras en posición elevada puede caer. Monte la barra de apoyo.

RAISED HOPPER LABEL - Located on the hopper lift arm.

	▲ WARNING	▲ MISE EN GARDE	▲ ADVERTENCIA
	Accident may occur. Do not operate vacuum or blower wand while driving.	Un accident pourrait se produire. N'activez pas le manche aspirant ou soufflant lorsque vous conduisez.	Podría provocar accidentes. No utilice el tubo de aspiración ni el soplador mientras conduce.

VACUUM / BLOWER WAND LABEL - Located on the optional vacuum or blower wands.

354590

OPERATION

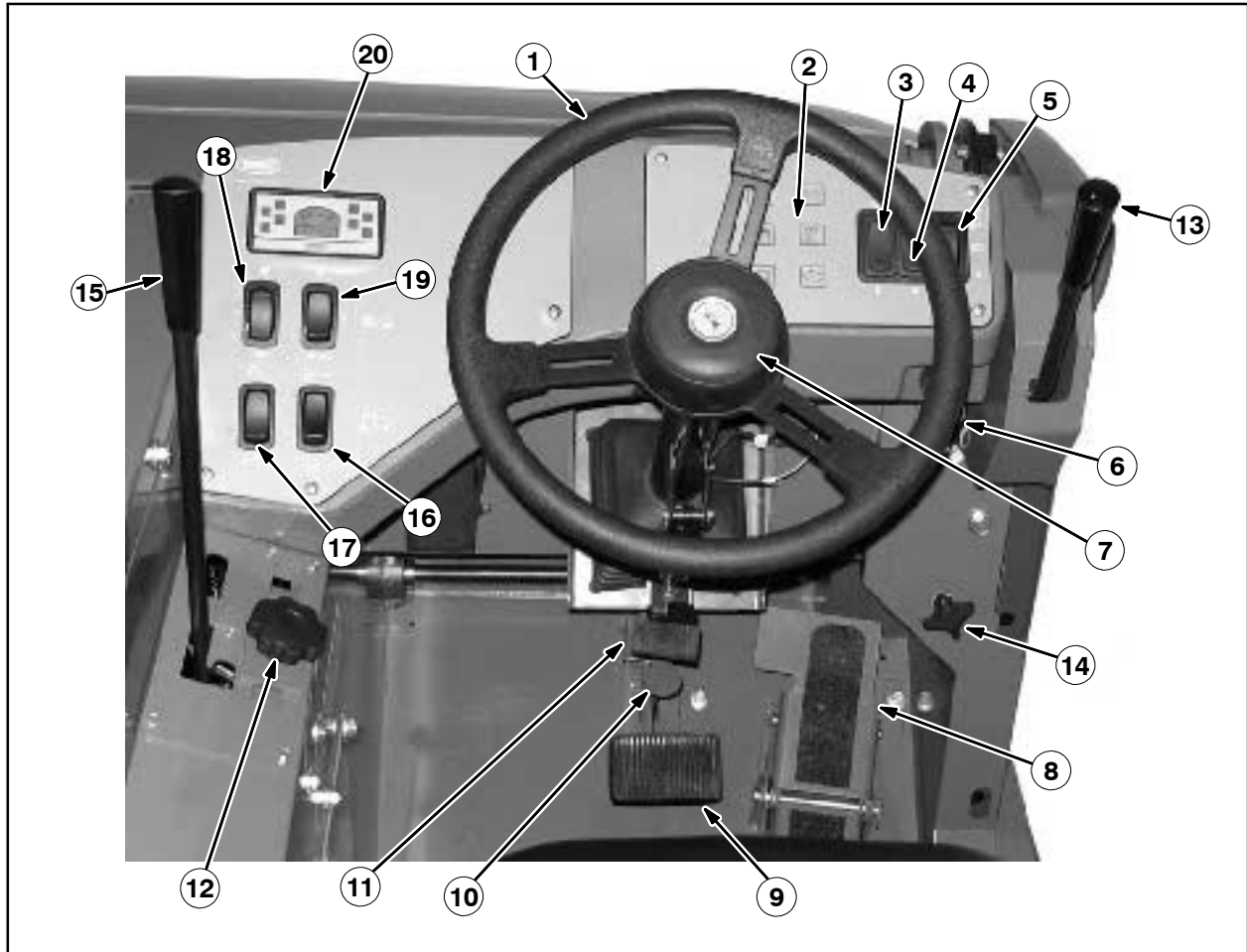
MACHINE COMPONENTS



- | | |
|---------------------------|------------------------|
| 1. Instrument panel | 8. Fuel tank |
| 2. Front shroud | 9. Operator seat |
| 3. Hopper access door | 10. Rear engine shroud |
| 4. Hopper | 11. Taillights |
| 5. Side brush | 12. Side shroud |
| 6. Headlights | 13. Hopper support bar |
| 7. Main brush access door | 14. Top cover |

OPERATION

CONTROLS AND INSTRUMENTS



(All models)

1. Steering wheel
2. Dash Fault Indicator lights
3. Wand switch (option)
4. Side brush light switch (option)
5. Operating / hazard light switch
6. Ignition switch
7. Horn button
8. Directional pedal
9. Brake pedal
10. Parking brake pedal
11. Steering column tilt pedal
12. Main brush adjustment knob

(S30 only)

13. Side brush lever
14. Side brush adjustment knob
15. Main brush lever
16. Hopper door switch
17. Hopper raise / lower switch
18. Engine speed switch
19. Vacuum fan / filter shaker switch
20. Indicator panel

TOUCH PANEL (S30 XP and X4)






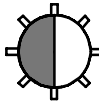

























1. Supervisor control buttons
2. Hour meter / fuel indicator / fault code indicator
3. Contrast control button
4. 1-STEP sweep button
5. Engine speed button
6. Vacuum fan button
7. Side brush button
8. Hopper door open button
9. Hopper door close button
10. Hopper lower button
11. Hopper raise button
12. Filter shaker button
13. Fault indicator light

OPERATION

SYMBOL DEFINITIONS

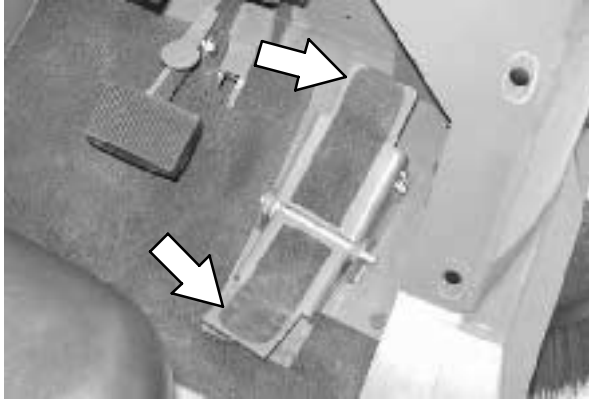
These symbols are used on the machine to identify controls, displays, and features. See also *Display Module Fault Indicators (S30)* and *Dash Fault Indicators*.

 Sweep (S30)	 Jack point
 Vacuum fan (S30)	 Fault indicator (S30 XP and X4)
 Filter Shaker (S30)	 Contrast Control (S30 XP and X4)
 Engine Idle Speed (S30)	 1-STEP Sweep (S30 XP and X4)
 Engine High speed (S30)	 Engine speed (S30 XP and X4)
 Empty Hopper (S30)	 Vacuum fan (S30 XP and X4)
 Hopper Door Automatic (S30)	 Side brush (S30 XP and X4)
 Hopper Door Manual Open (S30)	 Filter shaker (S30 XP and X4)
 Hopper Lower (S30)	 Hopper Up / Down (S30 XP and X4)
 Hopper Raise (S30)	 Hopper raise (S30 XP and X4)
 Wand	 Hopper lower (S30 XP and X4)
 Operating lights	 Open/Close Hopper Door (S30 XP, X4)
 Hazard light	 Hopper door open (S30 XP and X4)
 Horn	 Hopper door close (S30 XP and X4)
 Unleaded fuel only	

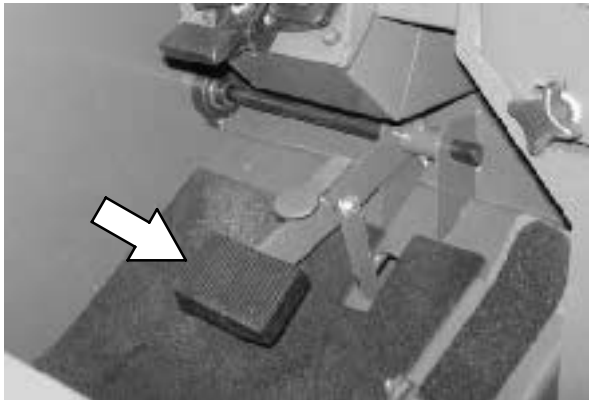
OPERATION OF CONTROLS

DIRECTIONAL PEDAL

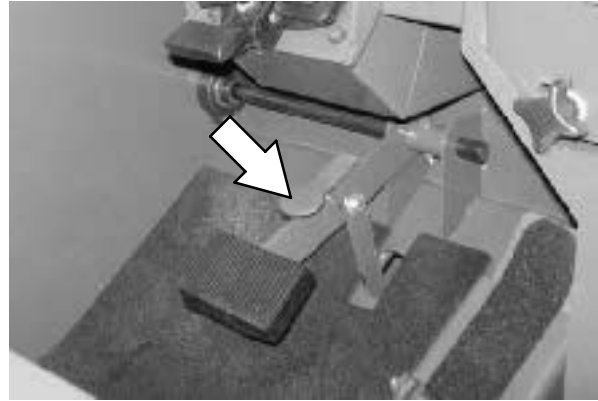
Press the top of the *Directional pedal* to move forward and the bottom of the pedal to move backward. The pedal returns to the neutral position when it is released.

**BRAKE PEDAL**

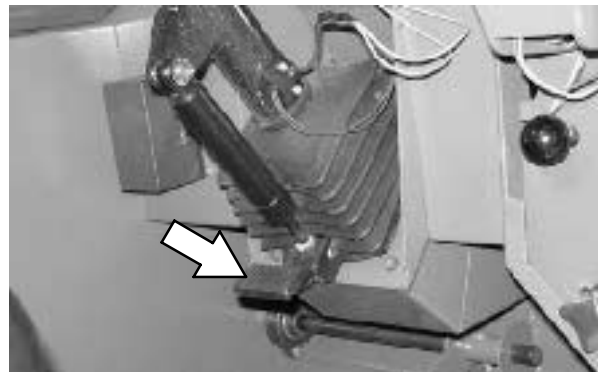
Press the *Brake pedal* to stop the machine.

**PARKING BRAKE PEDAL**

Press the *Brake pedal* down as far as possible and use toe to lock the *Parking brake pedal* into place. Press the *Brake pedal* to release the parking brake. The *Parking brake pedal* will return to the unlocked position.

**STEERING COLUMN TILT PEDAL**

1. Step on the *Steering column tilt pedal* and adjust the steering column to the desired position.
2. Release the *Steering column tilt pedal* to lock in place.



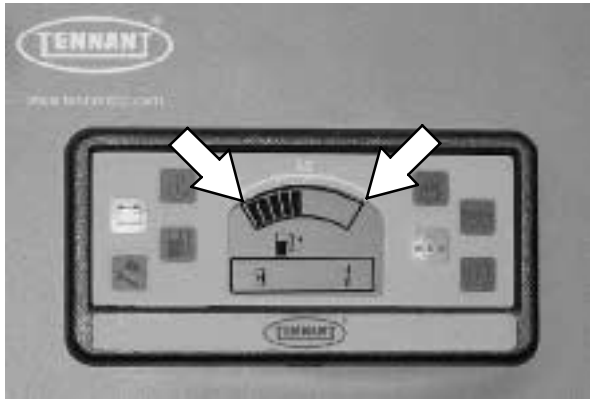
OPERATION

FUEL GAUGE

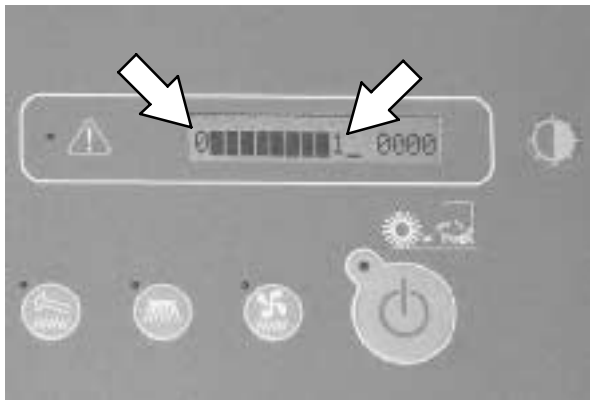
GASOLINE MACHINES

NOTE: Do not use leaded fuels. Leaded fuels will permanently damage the system oxygen sensor and catalytic converter.

The *Fuel indicator* displays the amount of fuel left in the tank. The fuel level fault indicator will illuminate when the fuel tank is near empty. Refer to *DISPLAY MODULE FAULT INDICATOR(S)*.



S30



S30 XP and X4

LPG MACHINES

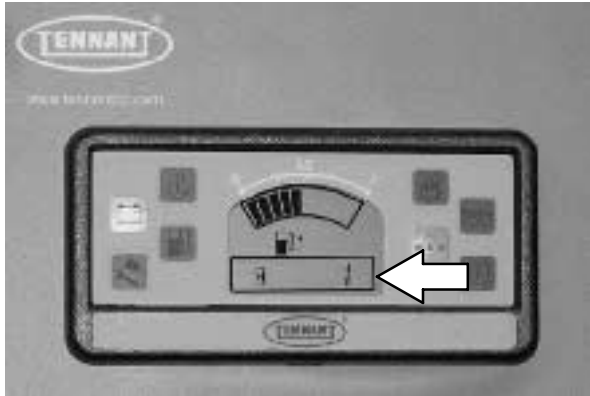
For LPG machines, the *Fuel indicator* does NOT display the amount of fuel in the LPG tank. It will display all the indicator bars to show that some fuel is in the tank. The fuel level fault indicator will illuminate when the fuel level gets low. Refer to *DISPLAY MODULE FAULT INDICATOR(S)*.

The LPG *fuel gauge* on the tank displays the amount of fuel in the LPG tank.

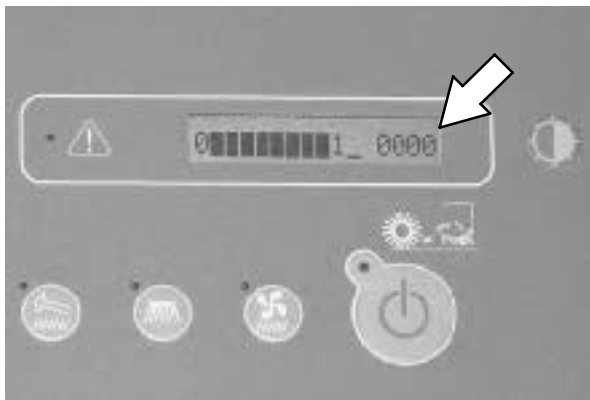


HOUR METER

The *Hour meter* records the hours the machine was operated. Use this information to determine machine service intervals.



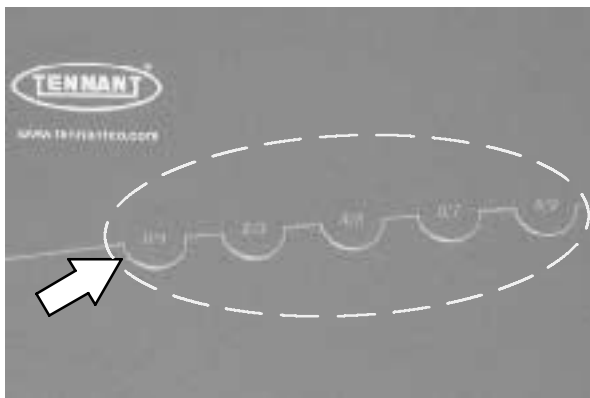
S30



S30 XP and X4

**SUPERVISOR CONTROL BUTTONS
(S30 XP and X4)**

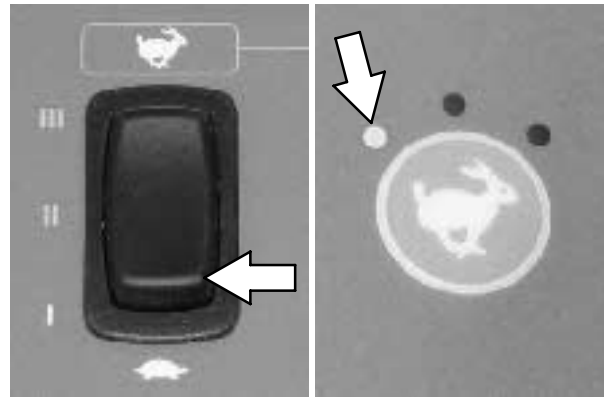
The *Supervisor Control buttons* are for accessing the configuration and diagnostic modes. Only properly trained service personnel and TENNANT representatives should access these modes.



ENGINE SPEED CONTROLS

Idle Speed: This speed is for starting the machine.

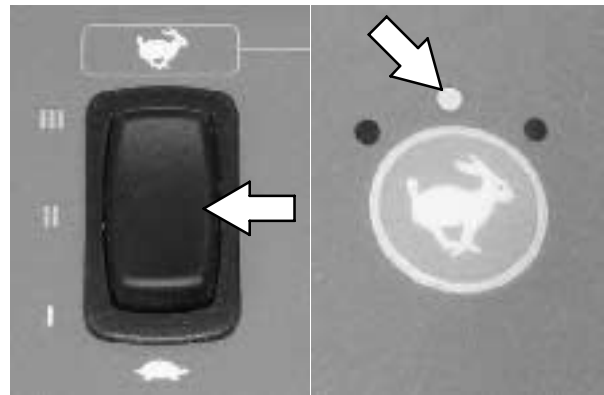
NOTE: S30 XP and X4 machines automatically start in idle speed.



S30

S30 XP and X4

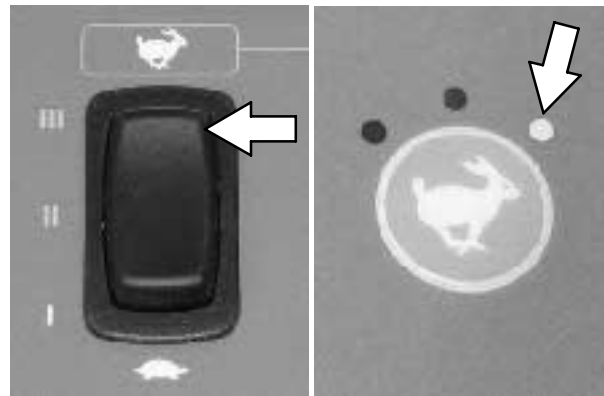
Medium (Fast 1) Speed: This speed is for general sweeping.



S30

S30 XP and X4

High (Fast 2) Speed: This speed is for sweeping light litter or moving quickly between areas.



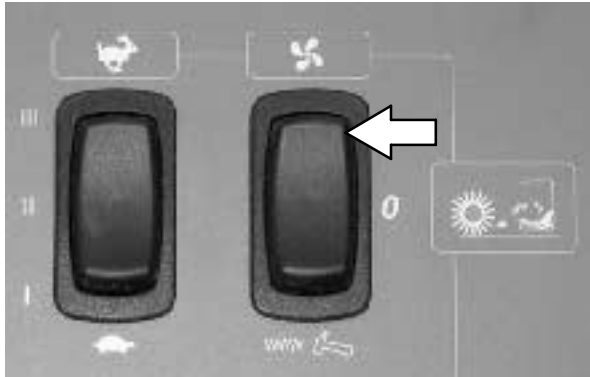
S30

S30 XP and X4

OPERATION

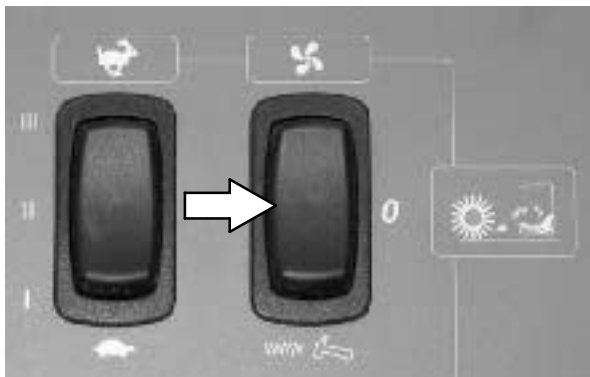
VACUUM FAN CONTROLS (S30)

The vacuum fan automatically comes on when the main brush is lowered with the *Vacuum fan switch* in the automatic/on position.



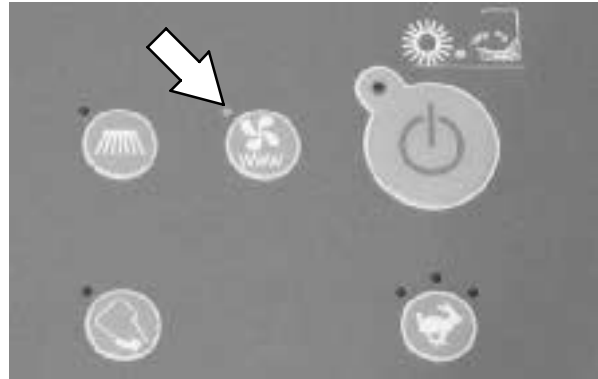
NOTE: Turn off the vacuum fan when sweeping over large wet areas or standing water. This prevents the dust filter from getting wet while sweeping.

Press the *Vacuum fan switch* to the middle position to shut off the vacuum fan.



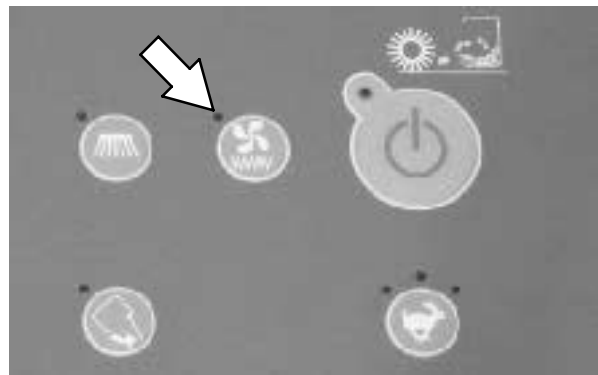
VACUUM FAN CONTROLS (S30 XP and X4)

The vacuum fan automatically comes on when the *1-STEP Sweep button* is activated. The light next to the *Vacuum fan button* will come on.



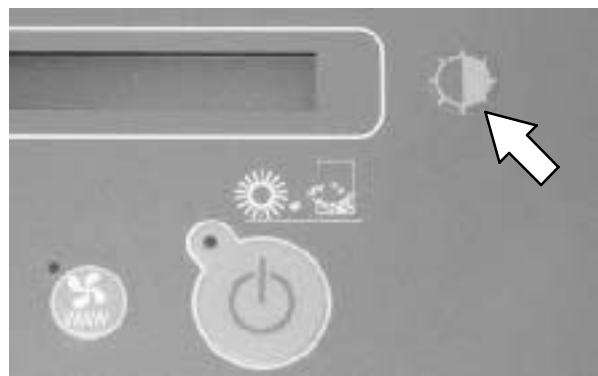
NOTE: Turn off the vacuum fan when sweeping over large wet areas or standing water. This prevents the dust filter from getting wet while sweeping.

Press the *Vacuum fan button* to shut off the vacuum fan. The light next to the button will go out.



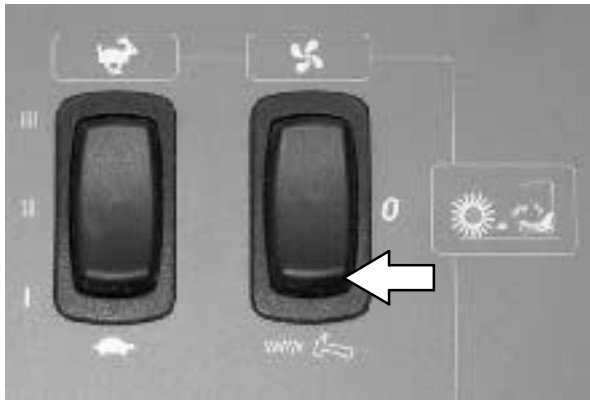
CONTRAST CONTROL BUTTON (S30 XP and X4)

Press and hold the *Contrast control button* to darken/lighten the LCD display.



FILTER SHAKER CONTROL (S30)

Press the *Filter shaker switch*. The filter shaker will operate for 30 seconds.



FILTER SHAKER CONTROL (S30 XP and X4)

The filter shaker automatically activates for about 30 seconds when the *1-STEP Sweep button* is turned off.

Press the filter shaker switch to manually start the 30 second shaker cycle or to stop the shaker cycle.

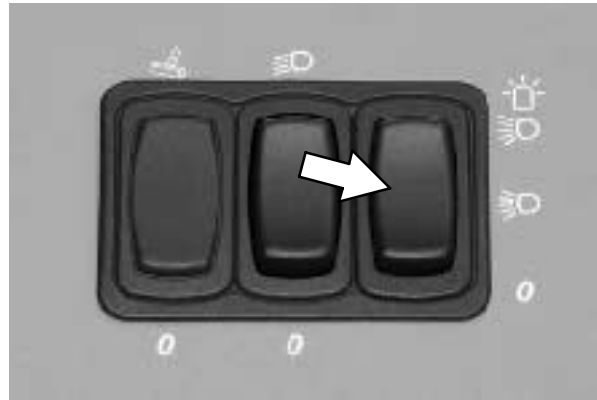


OPERATING / HAZARD LIGHT SWITCH

Operating and Hazard Lights On: Press the top of the *Operating / hazard light switch*.

Operating Lights On: Press the *Operating / hazard light switch* to the middle position.

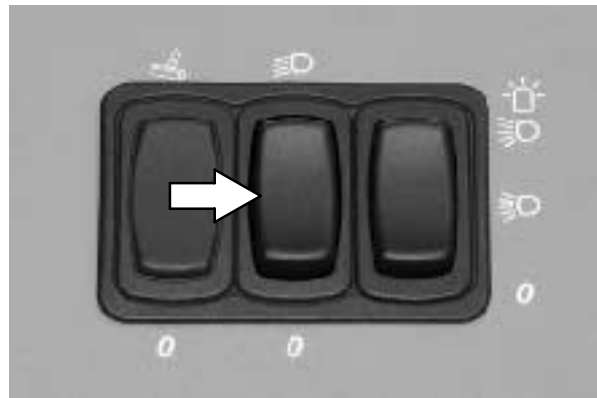
All Lights Off: Press the bottom of the *Operating / hazard light switch*.



SIDE BRUSH LIGHT SWITCH (OPTION)

Side Brush Lights On: Press the top of the *Side brush light switch* to turn the side brush light on.

Side Brush Lights Off: Press the bottom of the *Side brush light switch* to turn the side brush light off.



OPERATION

OPERATOR SEAT

The front-to-back adjustment lever adjusts the seat position.



The weight adjustment knob controls the firmness of the operator seat. Use the gauge next to the weight adjustment knob to help determine seat firmness.



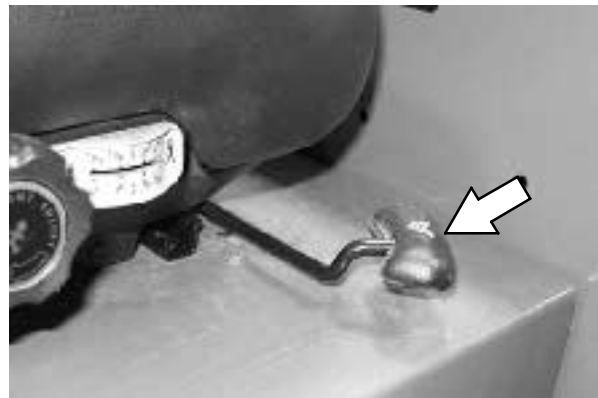
DELUXE SUSPENSION SEAT

The operator seat has three adjustments: backrest angle, operator weight, and front to back.

The backrest adjustment knob adjusts the angle of the backrest.



The front-to-back adjustment lever adjusts the seat position.



SEAT BELTS

FOR SAFETY: Before starting machine, adjust seat and fasten seat belt (if equipped).



BRUSH INFORMATION

For best results, use the correct brush type for the cleaning application.

NOTE: The amount and type of soilage play an important role in determining the type of brushes to use. Contact a Tennant representative for specific recommendations.

Polypropylene Sand Wedge Main Brush – Recommended for heavy accumulation of sand and other fine particles.

Polypropylene Window Main Brush – Recommended for light litter, especially on smooth floors.

Polypropylene 8-double row Main Brush – Recommended for general sweeping applications.

Polypropylene and Wire 8-double row Main Brush – Recommended for general sweeping and slightly impacted debris.

Nylon 8-double row Main Brush – Recommended for general sweeping, especially on rough or irregular surfaces. Nylon has a long wear life.

Nylon Full Fill Main Brush – Recommended for accumulation of sand and other fine particles. Nylon has a long wear life.

Nylon Patrol Main Brush – Recommended for bulky debris swept at faster speeds.

Wire 8-double row Main Brush – Recommended for general sweeping and slightly impacted debris.

Natural Fiber and Full Fill Main Brush – Recommended for accumulation of sand and other very fine particles.

Polypropylene Side Brush – Recommended for general sweeping of light to medium debris.

Nylon Side Brush – Recommended for general sweeping of rough or irregular surfaces. Nylon has a long wear life.

Flat Wire Side Brush – Recommended for outdoor curb-side sweeping where dirt is heavy or compacted.

HOW THE MACHINE WORKS

The steering wheel controls the direction of machine travel. The directional pedal controls the speed and forward/reverse direction. The brake pedal slows and stops the machine.

The side brush sweeps debris into the path of the main brush. The main brush sweeps debris from the floor into the hopper. The vacuum system pulls dust and air through the hopper and the dust control system.

When sweeping is finished, shake the dust filter and empty the hopper.

PRE-OPERATION CHECKLIST

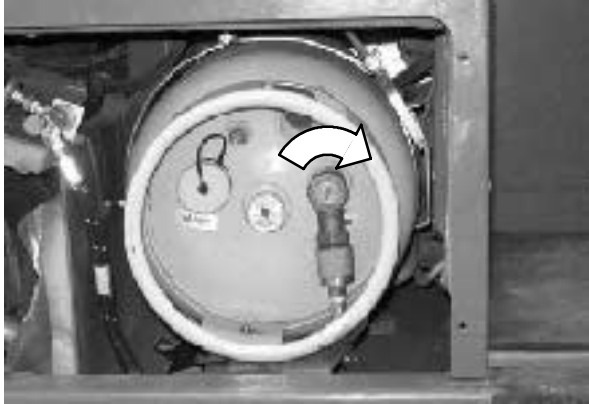
- Check the fuel level.
- Check the condition of the main brushes. Remove string, banding, plastic wrap, or other debris wrapped around the brushes.
- Check the main brush compartment right skirts and seals for damage and wear.
- Right Side Brush: Check the condition of the brush. Remove string, banding, plastic wrap, or other debris wrapped around the brush.
- Check the condition of the debris deflection skirts.
- Check the hydraulic fluid level.
- Check the main brush compartment left skirts and seals for damage and wear.
- Check the engine coolant level.
- Check the engine oil level.
- Check the radiator and hydraulic cooler fins for debris.
- Check the headlights, taillights, and safety lights.
- Check the brakes and steering for proper operation.
- Check the service records to determine maintenance requirements.

OPERATION

CHANGING THE LPG TANK

FOR SAFETY: Before leaving or servicing machine, stop on level surface, set parking brake, and turn off machine.

1. Open the side access door.
2. Close the LPG tank service valve.



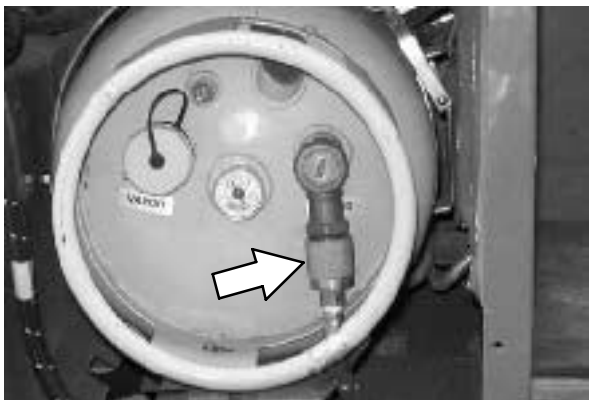
3. Start the machine and operate the engine until it stops from lack of fuel. Turn off the machine.



WARNING: Machine emits toxic gases. Severe respiratory damage or asphyxiation can result. Provide adequate ventilation. Consult with your regulatory authorities for exposure limits. Keep engine properly tuned.

FOR SAFETY: When servicing machine, keep flames and sparks away from fuel system service area. Keep area well ventilated.

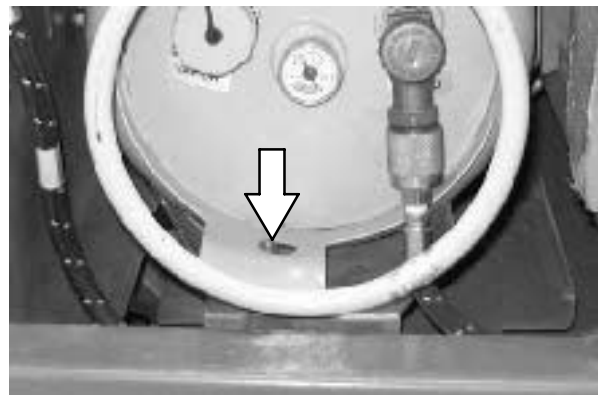
4. Put on gloves and remove the quick disconnect tank coupling.



5. Open the LPG tank access door located in front of the operator seat.
6. Disengage the mounting strap, then remove the locating pin and remove the empty LPG fuel tank.



7. Align the hole in the tank collar with the centering pin and carefully place the full LPG tank onto the tray. Secure the tank with mounting strap.

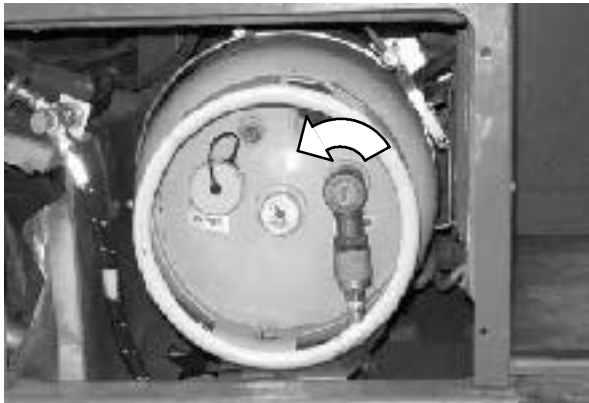


8. Connect the LPG fuel line to the tank service coupling. Make sure the tank service coupling is clean and undamaged and that it matches the fuel line coupling.
9. Slowly open the tank service valve and check for leaks. If a leak is found, immediately close the service valve and inform the appropriate personnel.

STARTING THE MACHINE

1. LPG powered machines: Slowly open the liquid service valve.

NOTE: Opening the service valve too quickly may cause the service check valve to stop the flow of LPG fuel. If the check valve stops the fuel flow, close the service valve, wait a few seconds, and slowly open the valve again.

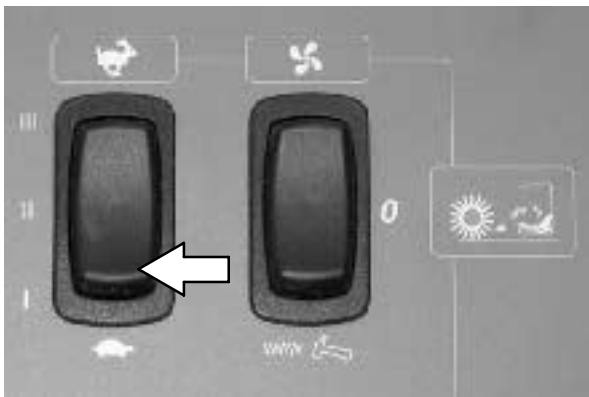


2. Sit in the operator seat and press the brake pedal or set the parking brake.

FOR SAFETY: When starting machine, keep foot on brake and directional pedal in neutral.

3. **S30:** Place the *Engine speed switch* into the idle position.

S30 XP and X4: The engine will automatically start in the idle speed.



4. Turn the ignition switch key until the engine starts.

NOTE: Do not operate the starter motor for more than 10 seconds at a time or after the engine has started. Allow the starter to cool 15-20 seconds between starting attempts or damage to the starter motor may occur.



5. Allow the engine and hydraulic system to warm up for three to five minutes.

WARNING: Machine emits toxic gases. Severe respiratory damage or asphyxiation can result. Provide adequate ventilation. Consult with your regulatory authorities for exposure limits. Keep engine properly tuned.

TURNING OFF THE MACHINE

1. Stop the machine and turn off all sweeping functions.
2. Turn the ignition switch key counter clockwise to turn off the machine. Remain in the operator seat until the engine is off.

CAUTION: LPG engine will run for a few seconds after key is turned off. Apply parking brake before leaving machine.

NOTE: To protect engine emission components on LPG powered machines, the engine will continue to operate for a few seconds after the ignition switch is turned off.

FOR SAFETY: Before leaving or servicing machine, stop on level surface, set parking brake, and turn off machine.

WHILE OPERATING THE MACHINE

Pick up oversized debris before sweeping. Pick up wire, string, twine, large pieces of wood, or any other debris that could become wrapped around or tangled in the brushes.

Drive as straight a path as possible. Avoid bumping into posts or scraping the sides of the machine. Overlap the sweep paths by several centimeters (a few inches).

Avoid turning the steering wheel too sharply when the machine is in motion. The machine is very responsive to the movement of the steering wheel. Avoid sudden turns, except in emergencies.

Adjust the machine speed and brush pressure. Use the lowest brush pressure for best performance.

Keep the machine moving to prevent damaging floor finishes.

If poor cleaning performance is observed, stop cleaning and refer to *MACHINE TROUBLESHOOTING* in this manual.

Perform the Daily Maintenance Procedures after each use (see *MACHINE MAINTENANCE* in this manual).

Drive the machine slowly on inclines. Use the brake pedal to control machine speed on descending inclines. Sweep with the machine up inclines rather than down inclines.

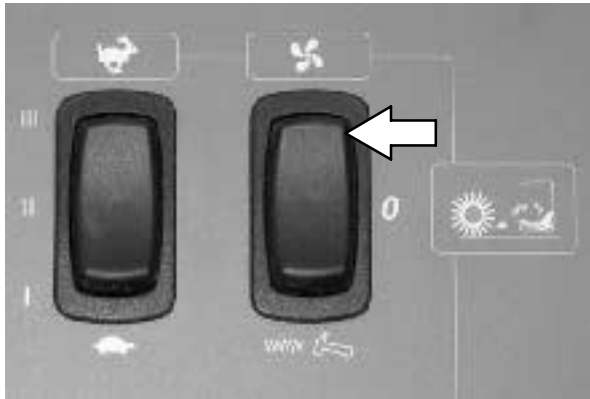
FOR SAFETY: When using machine, go slow on inclines and slippery surfaces.

Maximum rated climb and descent for a full hopper is 10°/18%. Maximum rated climb and descent for an empty hopper is 14°/25%.

SWEEPING (S30)

FOR SAFETY: Do not operate machine, unless operator manual is read and understood.

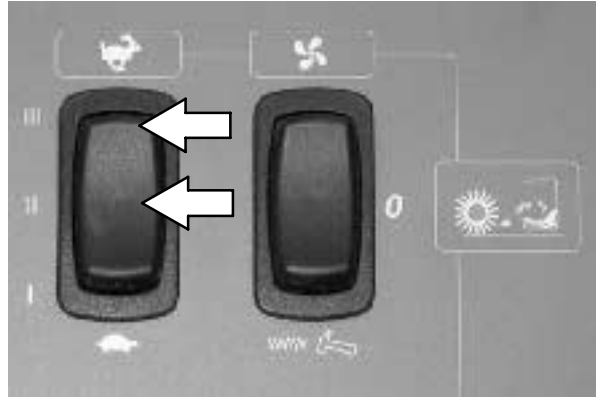
1. Start the machine.
2. Ensure the hopper is completely lowered.
3. Ensure the *vacuum fan switch* is in the automatic/on position.



4. Ensure the *hopper door switch* is in the upper automatic position.

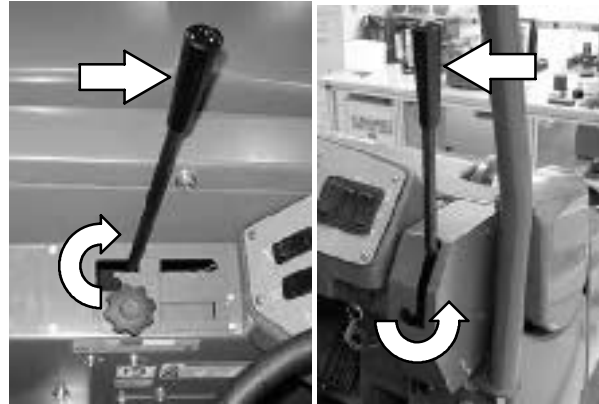


5. Select an engine speed. Use medium speed for general sweeping and high speed for sweeping light litter.



6. Lower the brushes.

NOTE: The brushes will rotate, the hopper door will open, and the vacuum fan will come on.



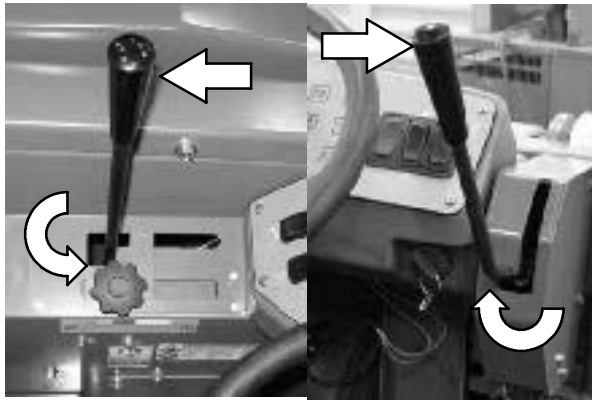
7. Release the *parking brake*, then press the *Directional pedal* to begin sweeping.

FOR SAFETY: When using machine, go slow on inclines and slippery surfaces.

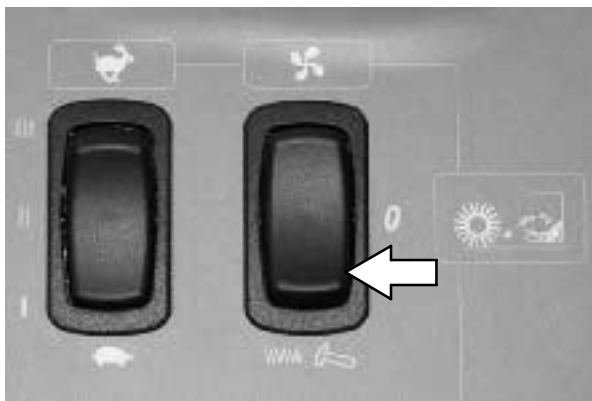
NOTE: Turn off the vacuum fan when sweeping over large wet areas or standing water. This prevents the dust filter from getting wet while sweeping.

OPERATION

- To stop sweeping, press the *Brake pedal* to stop the machine.
- Raise the brushes.



- Press the *filter shaker switch* to activate the hopper filter shaker. It will operate for about 30 seconds.



- Empty the debris hopper at the end of each shift or as needed. See *EMPTYING THE HOPPER* section of this manual.

SWEEPING (S30 XP and X4)

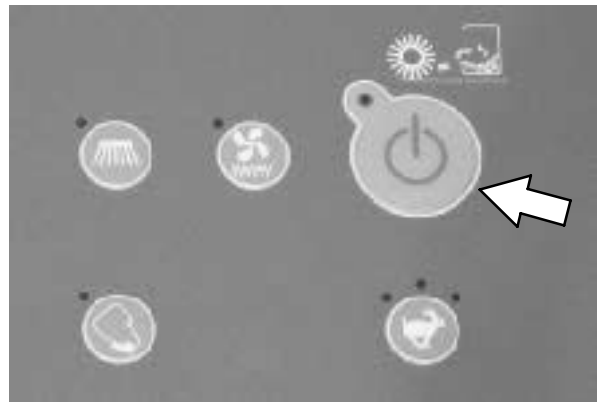
FOR SAFETY: Do not operate machine, unless operator manual is read and understood.

- Start the machine.

NOTE: Make sure the sweep modes / settings are set before sweeping.

- Press the *1-STEP Sweep button*. All the preset sweeping functions will turn on. The light on the button will come on.

NOTE: The engine idle speed will increase, the brushes will rotate, the hopper door will open, and the vacuum fan will come on. Adjust the engine idle speed as needed.



- Release the parking brake, then press the *Directional pedal* to begin sweeping.

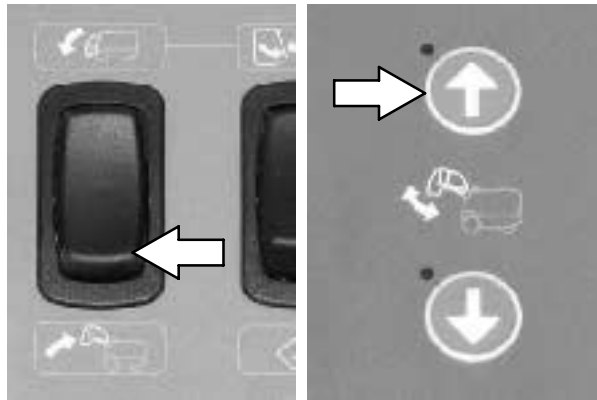
FOR SAFETY: When using machine, go slow on inclines and slippery surfaces.

NOTE: Turn off the vacuum fan when sweeping over large wet areas or standing water. This prevents the hopper dust filter from getting wet while sweeping.

- To stop sweeping, press the *Brake pedal* to stop the machine.
- Press the *1-STEP Sweep button*. The light on the button will turn off. All the preset sweeping functions will turn off and the automatic filter shaker will operate for about 30 seconds.
- Empty the debris hopper at the end of each shift or as needed. See *EMPTYING THE HOPPER* section of this manual.

EMPTYING THE HOPPER

1. Slowly drive the machine to the debris site or debris container.
2. Stop the sweeping functions.
3. Press and hold the *Hopper raise switch or button* to raise the hopper.



S30

S30 XP and X4

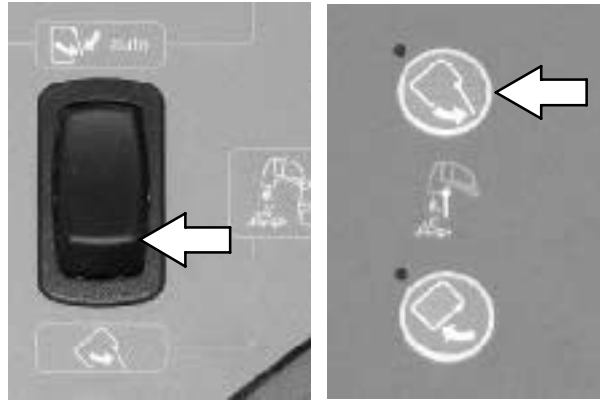
FOR SAFETY: When using machine, make sure adequate clearance is available before raising hopper.

NOTE: Be aware the minimum ceiling height needed to raise the hopper is 2500 mm (98 in).

4. Slowly drive the machine up to the debris container.
5. Lower the hopper into the debris container to control dust.

NOTE: To prevent damaging the machine, DO NOT hit the debris container with the machine.

6. Open the hopper door to empty the hopper.

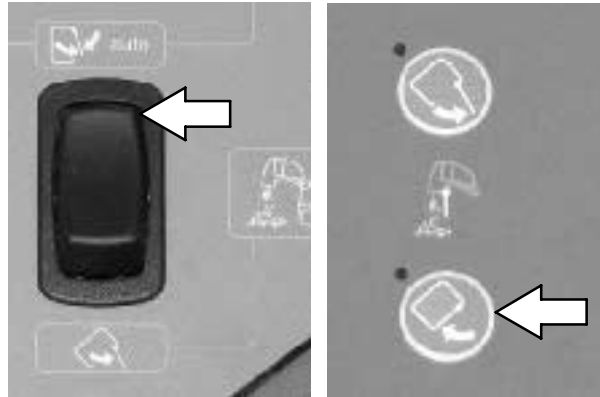


S30

S30 XP and X4

7. **S30:** Place the *Hopper door switch* in the automatic position to close the hopper door.

S30 XP and X4: Press the *Hopper door close button* to close the hopper door.



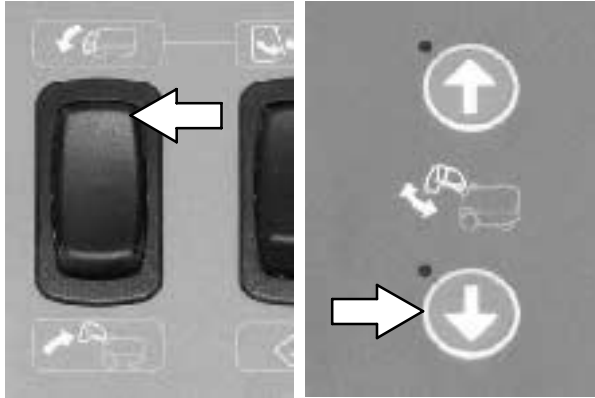
S30

S30 XP and X4

8. Raise the hopper enough to clear the top of the debris container.
9. Slowly back the machine away from the debris site or debris container.

OPERATION

10. Press and hold the *Hopper lower switch or button* to completely lower the hopper.



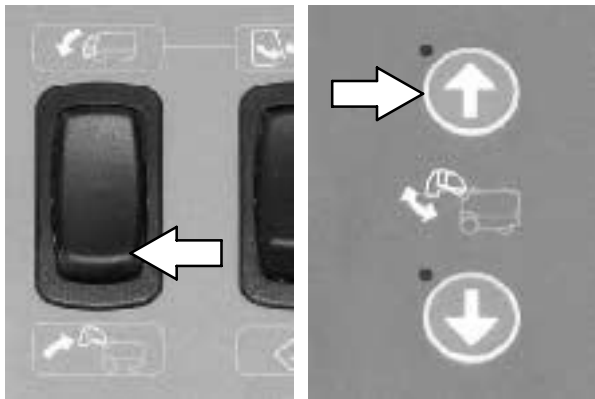
S30

S30 XP and X4

ENGAGING THE HOPPER SUPPORT BAR

The hopper support bar prevents the raised hopper from falling. Always engage the hopper support bar whenever leaving the hopper in the raised position.

1. Set the parking brake.
2. Start the machine.
3. Completely raise the hopper.



S30

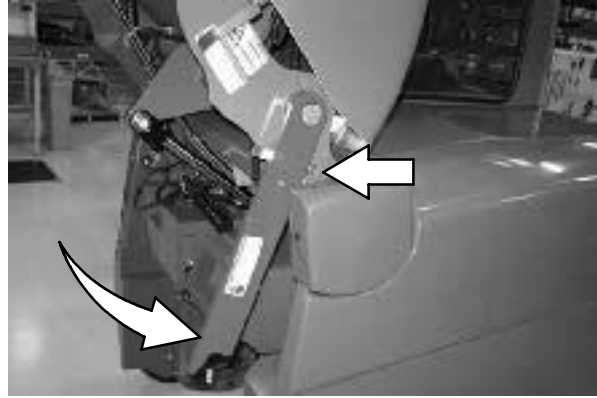
S30 XP and X4



WARNING: Lift arm pinch point. Stay clear of hopper lift arms.

FOR SAFETY: When using machine, make sure adequate clearance is available before raising hopper.

4. Rotate the support bar down into the hopper support clip.



WARNING: Raised hopper may fall. Engage hopper support bar.

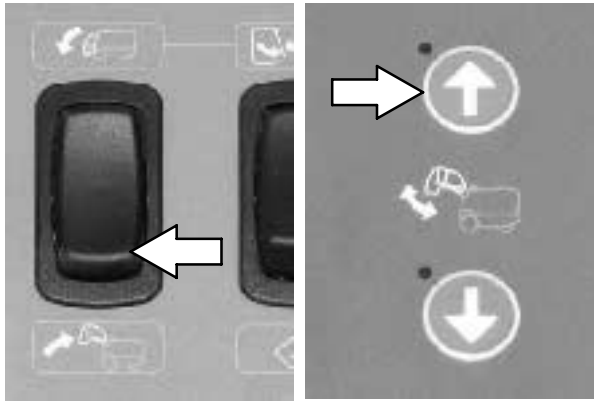
5. Lower the hopper to lower the hopper support bar onto the bracket.



6. Turn off the machine.

DISENGAGING THE HOPPER SUPPORT BAR

1. Start the machine.
2. Completely raise the hopper.

**S30****S30 XP and X4**

3. Set the parking brake.
4. Rotate the hopper support bar up into the storage clip.



5. Completely lower the hopper.

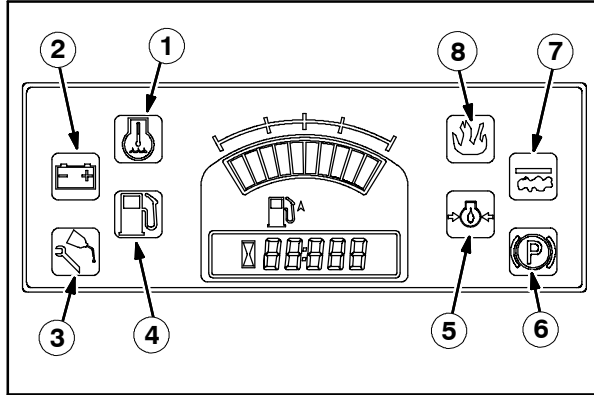
 **WARNING: Lift arm pinch point. Stay clear of hopper lift arms.**

OPERATION

DISPLAY MODULE FAULT INDICATORS (S30)

The *fault indicator lights* illuminate when a fault has occurred. Stop the machine immediately and correct the problem if these indicators come on.

Refer to the table below to determine the cause and remedy for the fault.



Fault Indicators	Cause(s)	Remedy
1: Water Temperature (Red)	Engine coolant is too hot to safely operate the machine	Shut off machine. Contact TENNANT service representative.
2: Charging System (Amber)	Alternator is not charging the battery.	Shut off machine. Contact TENNANT service representative.
3: Maintenance (Amber)	Not Used	Not Used
4: Fuel Level (Red)	Fuel level is low.	Refuel / Change fuel tank
5: Engine Oil Pressure (Red)	Oil pressure is below the normal operating pressure	Shut off machine. Contact TENNANT service representative.
6: Parking Brake (Amber)	Not Used	Not Used
7: Clogged Dust Filter (Amber)	Dust filter is clogged	Activate the filter shaker.
8: Hopper Fire (Red)	Fire in the hopper	Shut off machine. Extinguish fire. If necessary, call emergency personnel.

FAULT INDICATOR(S) (S30 XP and X4)

This machine is equipped with two visual indicators, a red indicator light and an LCD (liquid crystal display).

The red indicator light will blink continuously indicating that a fault has occurred.



The LCD will display a fault code. If there is more than one fault, each fault will alternately display.



All faults are also accompanied by an audible alarm to alert the operator a fault has occurred.

Refer to the table below to determine the cause and remedy for the fault.

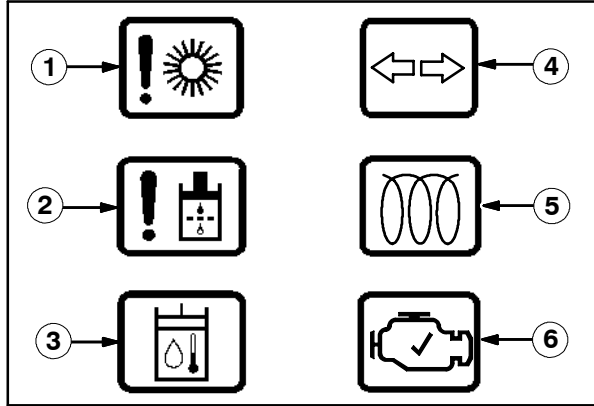
Fault Code (Displayed in LCD)	Cause(s)	Result	Remedy
F3: CLOGGED HYD FILTER	Hydraulic filter is clogged	-	Shut off machine. Contact TENNANT service representative.
F4: SHAKER FILTER	Hopper dust filter is clogged	-	Activate filter shaker to unclog hopper dust filter.
F5: HOPPER FIRE	Fire in the hopper	Terminates sweeping functions and closes hopper door	Shut off machine. Extinguish fire. If necessary, call emergency personnel.
F6: ALTERNATOR	Alternator not charging		Contact TENNANT service representative.
F7: LOW OIL PRESS	Engine oil pressure is low	Shuts down engine	Contact TENNANT service representative.
F8: HIGH ENG TEMP	Engine temperature is high	Shuts down engine	Shut off machine. Contact TENNANT service representative.
F9: HIGH HYD TEMP	Hydraulic fluid temperature is high	Cancels 1-Step sweep functions	Shut off machine. Contact TENNANT service representative.
F10: LOW FUEL	Low fuel	-	Fill fuel tank (gasoline). Replace fuel tank (LPG).
F18: HOPPER UP	Hopper is up	Terminates sweeping functions-	Lower hopper completely.
F20: UP KEY ERR	Hopper up button failure	Prevents all panel operations	Shut off machine. Contact TENNANT service representative.
F21: DN KEY ERR	Hopper down button failure	Prevents all panel operations	Shut off machine. Contact TENNANT service representative.
F22: OPN KEY ERR	Hopper door open button failure	Prevents all panel operations	Shut off machine. Contact TENNANT service representative.
F23: CL KEY ERR	Hopper door close button failure	Prevents all panel operations	Shut off machine. Contact TENNANT service representative.
F24: SEAT SWITCH (Option)	Operator not in the seat while engine is running and parking brake not engaged	Engine will shut off	Engage parking brake before leaving the machine.

OPERATION

DASH FAULT INDICATORS

The *dash fault indicators* illuminate when a fault has occurred. Stop the machine immediately and correct the problem if these indicators come on.

Refer to the table below to determine the cause and remedy for the fault.



Warning Light	Cause(s)	Remedy
1: Stalled Brush	One of the brushes is stalled	Shut off machine and remove obstructions preventing brushes from operating
2: Hydraulic Filter	Hydraulic filter is clogged	Shut off machine. Contact TENNANT service representative
3: Hydraulic Temperature	Hydraulic system is too hot to safely operate the machine	Shut off machine. Contact TENNANT service representative
4: Hazard Flasher	Not Used	Not Used
5: Glow Plug - Preheat (Diesel machines only)	Not Used	Not Used
6: Check Engine	Engine control system detects a fault during machine operation	Shut off machine. Contact TENNANT service representative

OPTIONS

WAND (OPTION)

The *vacuum wand* allows the operator to pick-up debris that is out of reach of the machine's sweeping path. The *blower wand* allows the operator to blow debris out from areas that are out of reach of the machine's sweeping path.

WARNING: Accident may occur. Do not operate vacuum or blower wand while driving.

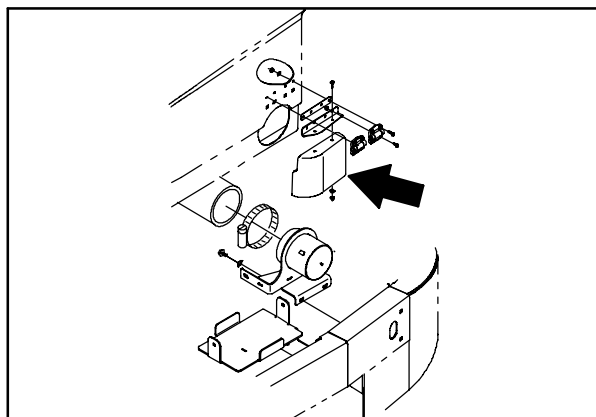
1. Raise the brushes.
2. Stop the machine and turn off the engine.

FOR SAFETY: Before leaving or servicing machine, stop on level surface, set parking brake, and turn off machine.

3. Assemble the wand.
4. Attach the *vacuum wand* to the machine under the vacuum wand door located on the front of the hopper



5. Attach the *blower wand* to the machine under the blower wand door located on the left side of the machine.

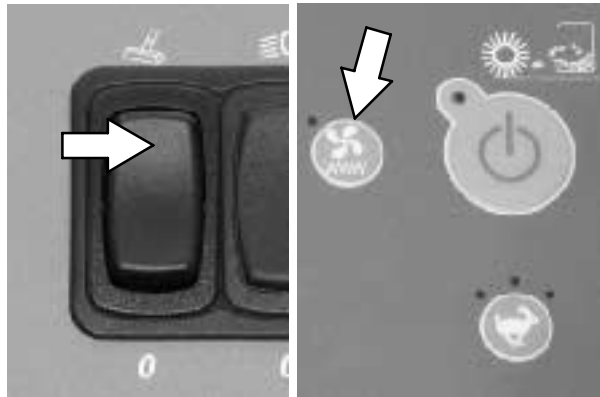


6. Start the machine.

WARNING: Machine emits toxic gases. Severe respiratory damage or asphyxiation can result. Provide adequate ventilation. Consult with your regulatory authorities for exposure limits. Keep engine properly tuned.

7. **S30:** Press the *Wand switch* to start the vacuum fan. Then set the engine to high speed.

S30 XP and X4: Press the *Vacuum fan button* to start the vacuum fan. The engine will automatically set to the high speed.



S30

S30 XP and X4

8. Clean the area as needed.
9. **S30:** Press the *Wand switch* to shut off the vacuum fan. Then set the engine to idle speed.
- S30 XP and X4:** Press the *Vacuum fan button* to shut off the vacuum fan. Then set the engine to idle speed.
10. Shut the machine off.
11. Disconnect the wand from the machine and return it to the storage location.

OPERATION

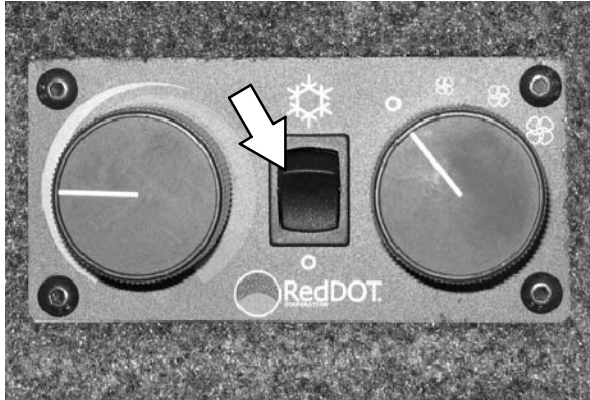
HEATER / AIR CONDITIONER CONTROLS (OPTION)

Use the *Heater / Air conditioner switch* to turn on the heater or air conditioner.

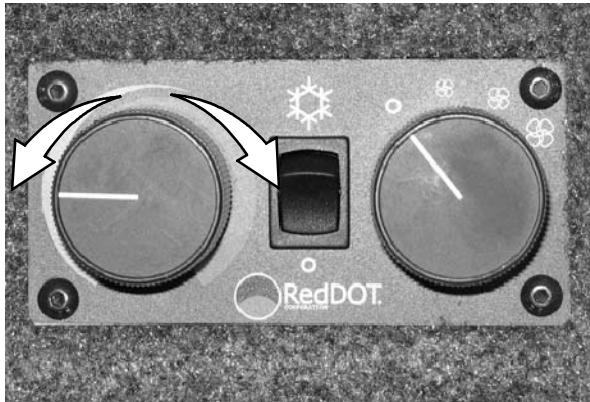
Top position: Air conditioner

Middle position: Off

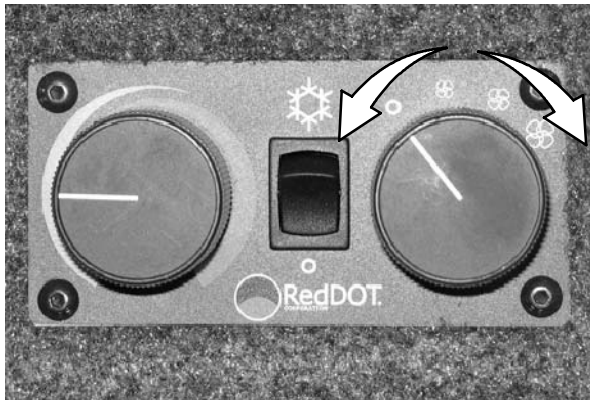
Bottom position: Heater



Use the *Temperature knob* to control the cab heater temperature. Use the *Fan knob* to control the air conditioner temperature.



Use the *Fan knob* to control the fan speed. This knob affects the heater and air conditioner.



WINDSHIELD WIPER SWITCH (OPTION)

Use the *Windshield wiper switch* to turn on and adjust the windshield wiper speed.

Top position: High

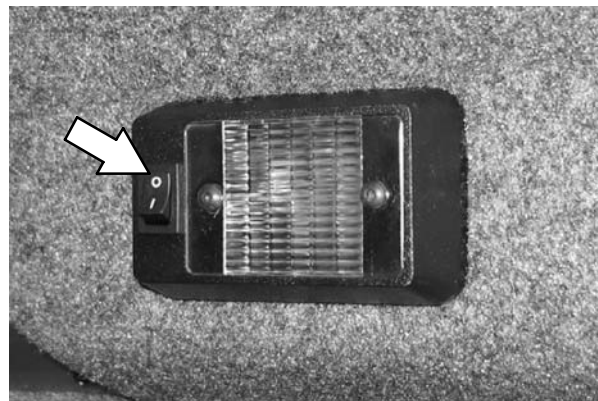
Middle position: Low

Bottom position: Off



CAB LIGHT SWITCH (OPTION)

Press the *Cab light switch* to operate the cab light.



TOWER BUMPERS (OPTION)

The tower bumpers help protect the rear engine cover from being damaged if the machine is backed into an obstruction. Open the tower bumpers before opening rear engine shroud.

To open the bumpers:

1. Pull the pin from the bracket and the bumper.



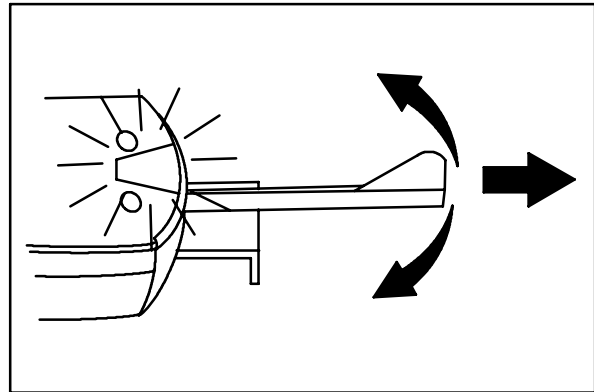
2. Open the bumper.



3. Close and secure the tower bumpers before operating the machine.

TURN SIGNAL SWITCH (OPTION)

Use the *Turn signal switch* to indicate the direction of the turn. The switch must be manually returned to the off position after the turn. Pull the switch out to activate the flashers.

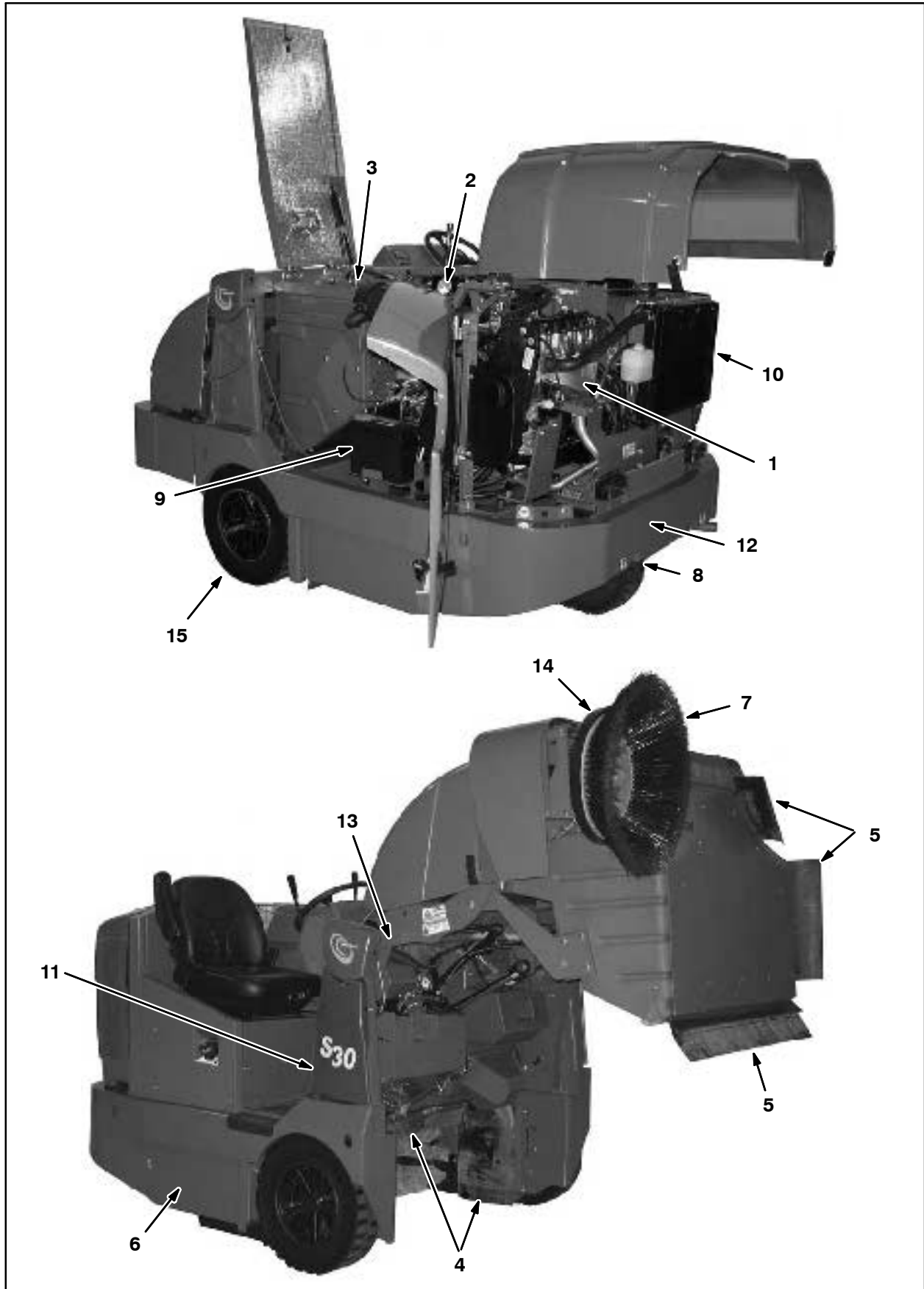


OPERATION

MACHINE TROUBLESHOOTING

Problem	Cause	Remedy
Excessive dusting	Brush skirts and dust seals worn, damaged, out of adjustment	Replace or adjust brush skirts or dust seals
	Dust filter clogged	Shake and/or replace dust filter
	Vacuum hose damaged	Replace vacuum hose
	Vacuum fan seal damaged	Replace vacuum fan seal
	Vacuum fan failure	Call Tennant service representative
Poor sweeping performance	Worn brush bristles	Replace brushes
	Brush pressure set too light	Increase brush pressure
	Main brush not properly adjusted	Adjust brush
	Debris caught in main brush drive mechanism	Remove debris from main brush drive mechanism
	Main and/or side brush drive failure	Call Tennant service representative
	Hopper is full	Empty hopper
	Hopper lip skirts worn or damaged	Replace lip skirts
	Improper brushes	Refer to <i>Brush Information</i> or call Tennant service representative
	Engine speed set wrong	Set engine speed correctly
Sweeping functions do not turn on	Hopper is up	Completely lower hopper
	Fire in the hopper	Shut off machine. Extinguish fire. If necessary, call emergency personnel
	S30 XP and X4: Hydraulic fluid too hot	Call Tennant service representative

MAINTENANCE



MAINTENANCE

MAINTENANCE CHART

Interval	Key	Description	Procedure	Lubricant/ Fluid	No. of Service Points
Daily	1	Engine	Check oil level	EO	1
			Check coolant level in reservoir	WG	1
	2	Hydraulic fluid reservoir	Check fluid level	HYDO	1
	3	Dust filter	Shake to clean	-	1
	4	Main brush compartment skirts	Check for damage, wear, and adjustment	-	All
	5	Hopper skirts	Check for damage, wear, and adjustment	-	All
	6	Main brush	Check for damage and wear	-	1
50 Hours	7	Side brush	Check for damage and wear	-	1
	6	Main brush	Rotate end-for-end and check pattern	-	1
	8	Rear wheel	Torque wheel nuts (after initial 50 hours only)	-	1
	9	Battery	Clean and tighten battery cable connections (after initial 50 hours only)	-	1
100 Hours	1	Engine	Check belt tension	-	1
			Change oil and filter	EO	1
			Drain oil from electronic pressure regulator (EPR)	-	1
	3	Dust filter	Check for damage, clean or replace	-	1
	10	Radiator	Clean core exterior	-	1
			Check coolant level	WG	1
	10	Hydraulic cooler	Clean core exterior	HYDO	1
	8	Rear tire	Check pressure	-	1
-	Seals	Check for damage or wear	-	All	
200 Hours	10	Radiator hoses and clamps	Check for tightness and wear	-	All
	11	Parking brake	Check adjustment	-	1
	11	Brake pedal	Check adjustment	-	1
	12	Rear wheel support bearings	Lubricate	SPL	2
	12	Steering cylinder bearings	Lubricate	SPL	1
	13	Hopper lift arm bearings	Lubricate	SPL	2
	14	Side brush guard	Rotate 90°	-	1

Interval	Key	Description	Procedure	Lubricant/ Fluid	No. of Service Points
400 Hours	1	Engine	Clean and re-gap or replace spark plugs	-	4
			Replace air filter	-	2
			Replace fuel filter (Gas/LPG)	-	1
	15	Front wheels	Adjust and repack bearings	SPL	2
800 Hours	2	Hydraulic fluid reservoir	Clean or replace strainer	-	1
			Replace filler cap	-	1
			Change hydraulic fluid	HYDO	1
			Replace fluid filter	-	1
	1	Engine	Check timing belt	-	1
	-	Hydraulic hoses	Check for wear and damage	-	All
	10	Cooling system	Flush	WG	1
	8	Propelling motor	Torque shaft nut	-	1
	8	Rear wheel	Torque wheel nuts	-	1
9	Battery	Clean and tighten battery cable connections	-	1	
2000 Hours	1	Engine	Replace timing belt		1

LUBRICANT/FLUID

EO Engine oil, 10W30 SAE-SG/SH only.

HYDO . . . Tennant or approved hydraulic fluid

WG . . . Water and ethylene glycol anti-freeze, -34° C (-30° F)

SPL . . . Special lubricant, Lubriplate EMB grease (Tennant part number 01433-1)

NOTE: More frequent maintenance intervals may be required in extremely dusty conditions.

MAINTENANCE

LUBRICATION

ENGINE OIL

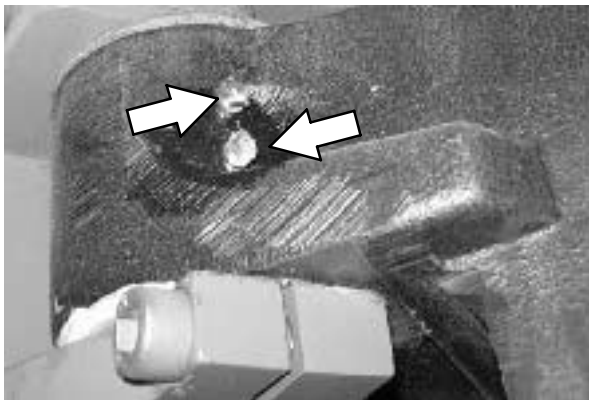
Check the engine oil level daily. Change the oil and oil filter after every 100 hours of operation.



Fill the engine with oil until the oil is between the indicator marks on the dipstick. DO NOT fill past the top indicator mark. The engine oil capacity is 3.5 L (3.7 qt) with oil filter.

REAR WHEEL SUPPORT

Lubricate the rear wheel support bearings after every 200 hours of operation.



STEERING CYLINDER BEARING

Lubricate the steering cylinder after every 200 hours of operation.



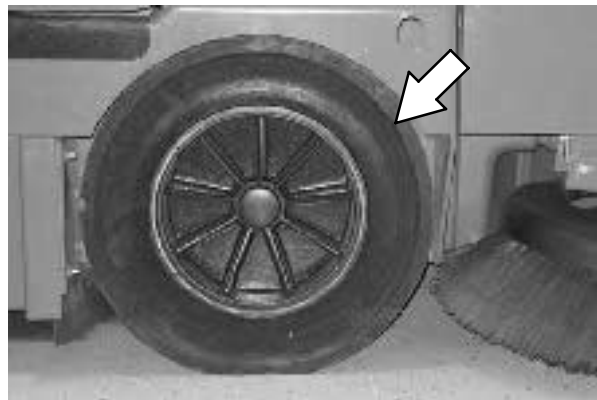
HOPPER LIFT ARM BEARINGS

Lubricate the hopper lift arm bearings after every 200 hours of operation.



FRONT WHEEL BEARINGS

Repack and adjust the front wheel bearings every 400 hours of operation.



HYDRAULICS

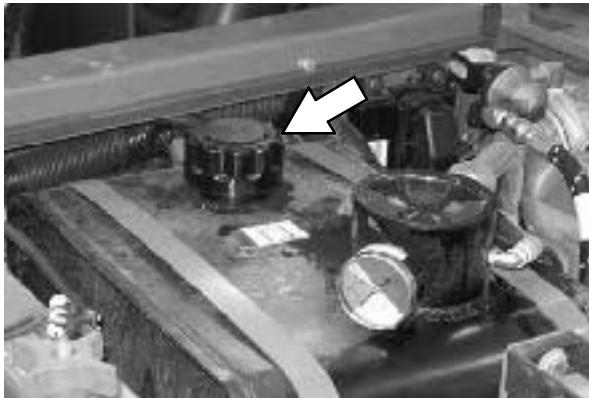
Check the hydraulic fluid level at operating temperature daily. The hopper must be down when checking hydraulic fluid level.



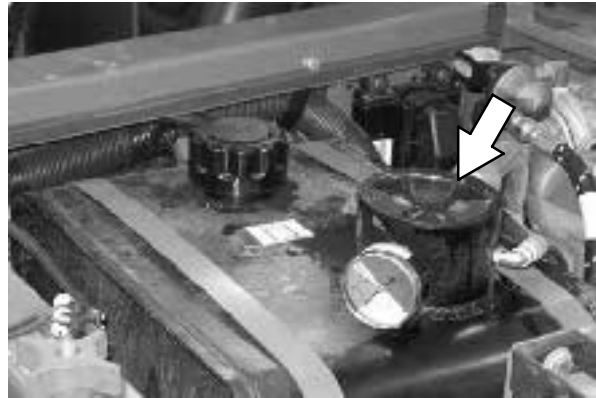
ATTENTION! Do not overfill the hydraulic fluid reservoir or operate the machine with a low level of hydraulic fluid in the reservoir. Damage to the machine hydraulic system may result.

Drain and refill the hydraulic fluid reservoir with new hydraulic fluid after every 800 hours of operation.

Replace the filler cap after every 800 hours of operation. Apply a light film of hydraulic fluid onto the filler cap gasket before installing the cap onto the reservoir.



Replace the hydraulic fluid filter after every 800 hours of operation or if the hydraulic reservoir gauge is in the yellow/red zone when the reservoir hydraulic fluid is approximately 32°C (90° F).



Replace the hydraulic strainer after every 800 hours of operation.

HYDRAULIC FLUID

There are two fluids available for different temperature ranges:

Tennant part no.	Ambient Temperature
65869	above 7° C (45° F)
65870	below 7° C (45° F)

If using a locally-available hydraulic fluid, be sure the specifications match Tennant hydraulic fluid specifications. Substitute fluids can cause premature failure of hydraulic components.

ATTENTION! Hydraulic components depend on system hydraulic fluid for internal lubrication. Malfunctions, accelerated wear, and damage will result if dirt or other contaminants enter the hydraulic system.

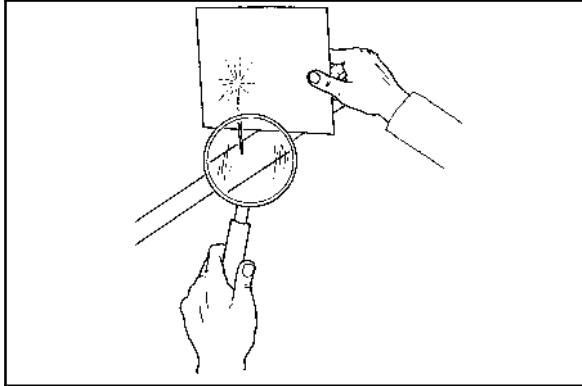
MAINTENANCE

HYDRAULIC HOSES

Check the hydraulic hoses after every 800 hours of operation for wear or damage.

FOR SAFETY: When servicing machine, use cardboard to locate leaking hydraulic fluid under pressure.

High pressure fluid escaping from a very small hole can almost be invisible, and can cause injury.



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Contact appropriate personnel if a leak is discovered.

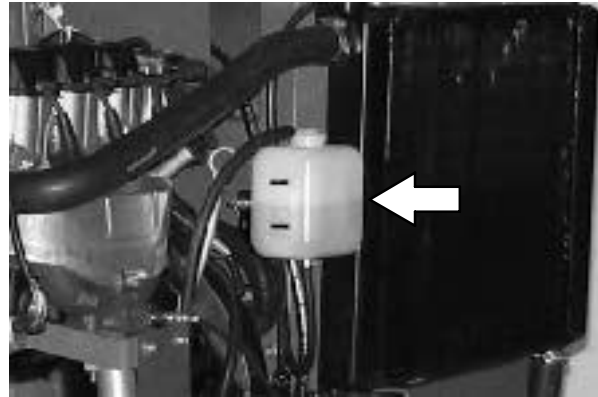
ATTENTION: Only use TENNANT supplied hydraulic hoses or equivalent rated hydraulic hoses.

ENGINE

COOLING SYSTEM

FOR SAFETY: When servicing machine, avoid contact with hot engine coolant.

Check the coolant level in the reservoir daily. The coolant level must be between the indicator marks when the engine is cold.



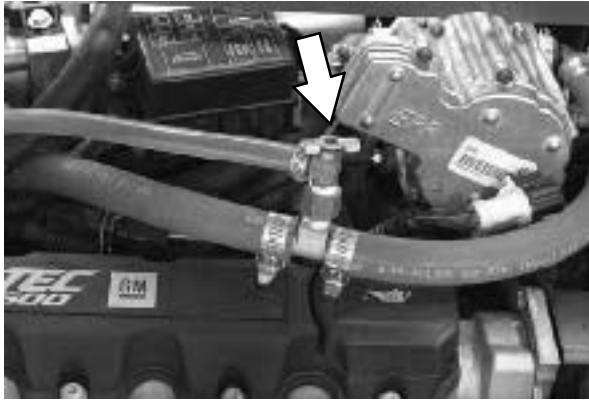
FOR SAFETY: When servicing machine, do not remove cap from radiator when engine is hot. Allow engine to cool.

Check the coolant level in the radiator after every 100 hours of operation. Refer to the coolant manufacturer for water/coolant mixing instructions.

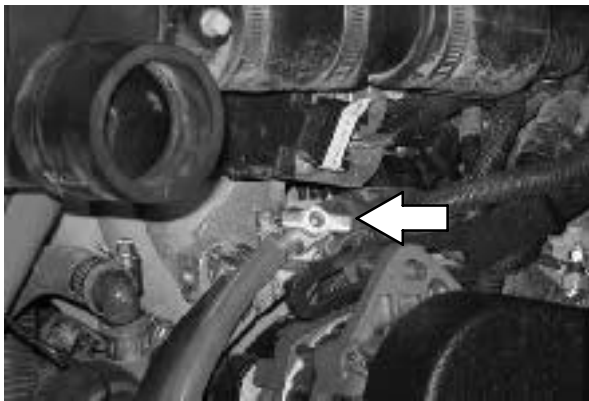
Flush the radiator and the cooling system after every 800 hours of operation.

The cooling system must be completely filled with coolant to keep the engine from overheating. When filling the cooling system, open the drain cocks to bleed the air from the system.

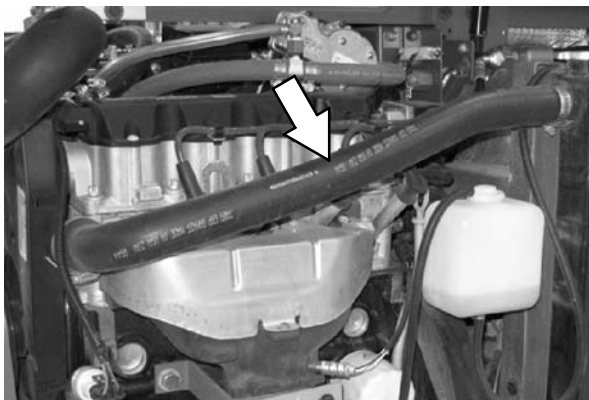
Location of drain cock on LPG machines.



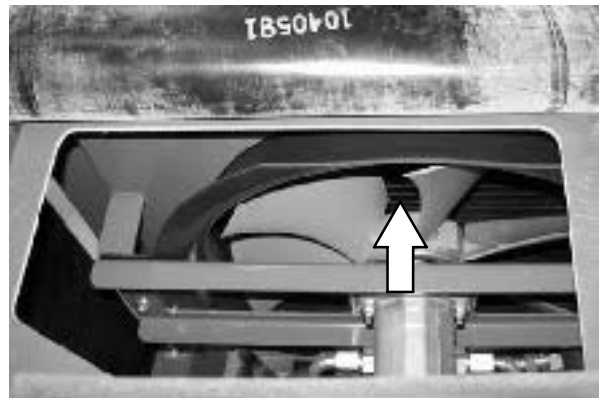
Location of drain cock on gasoline machines.



Check the radiator hoses and clamps after every 200 hours of operation. Tighten loose clamps. Replace damaged hoses and clamps.



Check the radiator core exterior and hydraulic cooler fins for debris after every 100 hours of operation. Blow or rinse (with low pressure air or water) all dust through the grille and radiator fins, in the opposite direction of normal air flow. Be careful to not bend the cooling fins when cleaning. Clean thoroughly to prevent the fins from becoming encrusted with dust. To avoid cracking the radiator, allow the radiator and cooler fins to cool before cleaning.



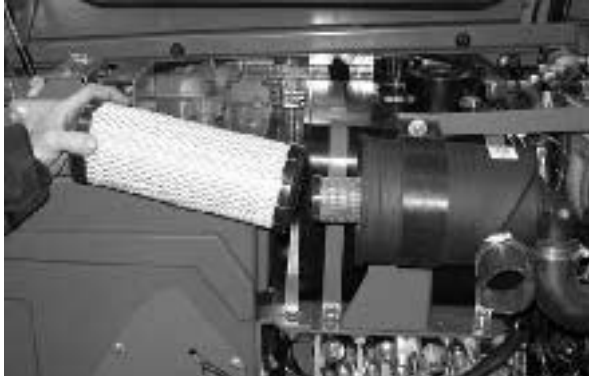
FOR SAFETY: When servicing machine, wear eye and ear protection when using pressurized air or water.

MAINTENANCE

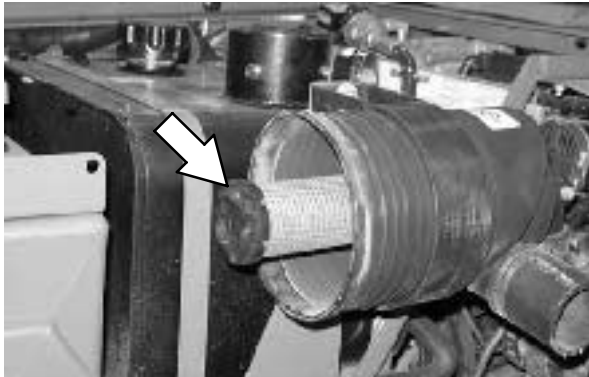
AIR FILTER

Replace the primary air filter after every 400 hours of operation.

NOTE: Clean the filter more often if machine is used in extremely dusty conditions.



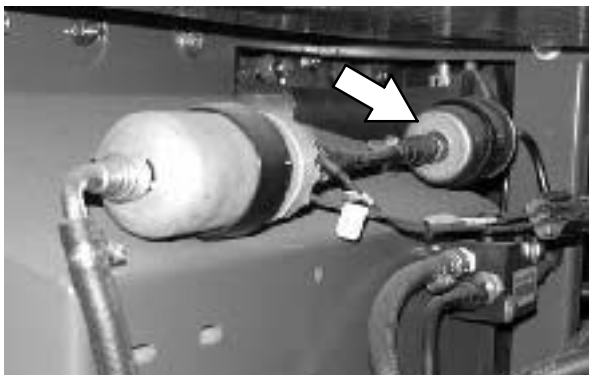
Replace the safety filter element after the primary has been changed three times. Do not remove the safety filter element from the housing unless it is restricting air flow.



FUEL FILTER (Gasoline)

Replace the gasoline fuel filter after every 400 hours of operation.

FOR SAFETY: When servicing machine, keep flames and sparks away from fuel system service area. Keep area well ventilated.

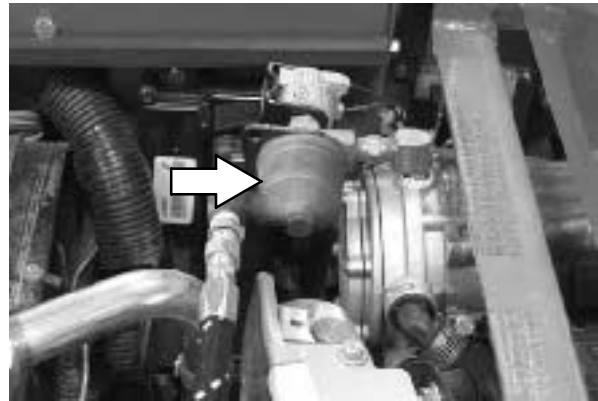


FUEL FILTER (LPG)

NOTE: Close the LPG tank service valve and operate the engine until it stops from lack of fuel before working on the LPG fuel system.

Replace the LPG fuel filter after every 400 hours of operation.

FOR SAFETY: When servicing machine, keep flames and sparks away from fuel system service area. Keep area well ventilated.



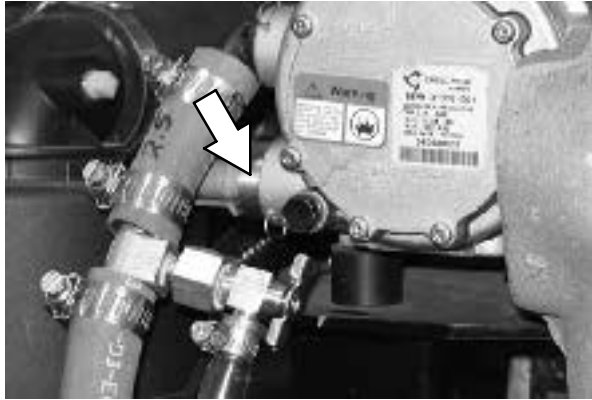
Disassemble the fuel lock off valve to access the LPG fuel filter.



ELECTRONIC PRESSURE REGULATOR (LPG)

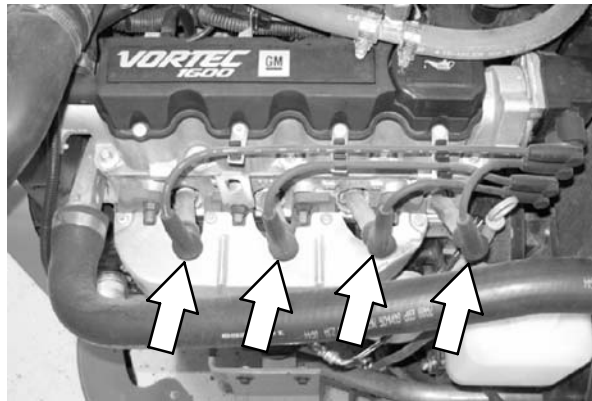
Remove the sensor and drain the oil from the LPG electronic pressure regulator (EPR) after every 100 hours of operation.

FOR SAFETY: When servicing machine, keep flames and sparks away from fuel system service area. Keep area well ventilated.



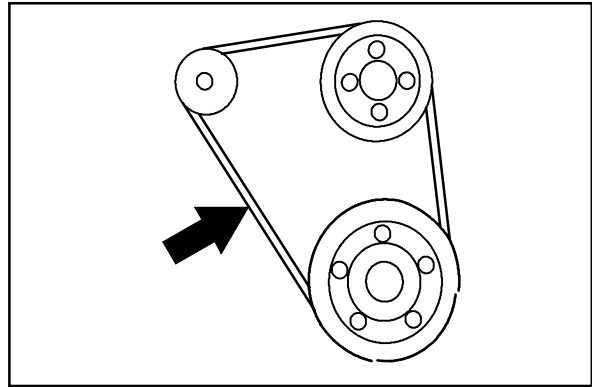
SPARK PLUGS

Clean or replace, and set the gap of the spark plugs after every 400 hours of operation. The proper spark plug gap is 1 mm (0.042 in).



ENGINE BELT

Check the belt tension after every 50 hours of operation. Adjust tension as necessary. Proper belt tension is 13 mm (0.50 in) from a force of 4 to 5 kg (8 to 10 lb) applied at the mid-point of the longest span.



! WARNING: Moving belt and fan. Keep away.

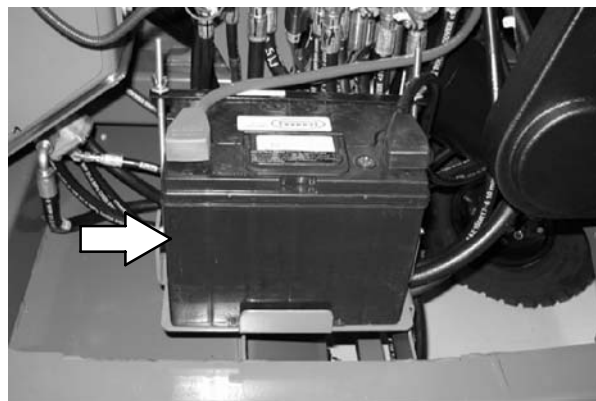
TIMING BELT

Check the timing belt after every 800 hours of operation.

Replace the timing belt after every 2000 hours of operation.

BATTERY

Clean and tighten the battery connections after the first 50 hours of operation and after every 800 hours after that. Do not remove the vent plugs from the battery or add water to the battery.



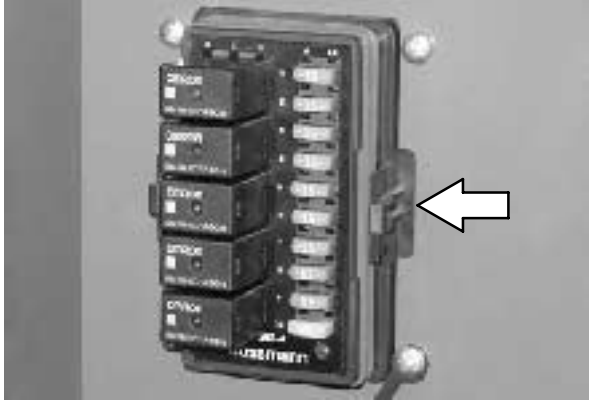
FOR SAFETY: When servicing machine, avoid contact with battery acid.

MAINTENANCE

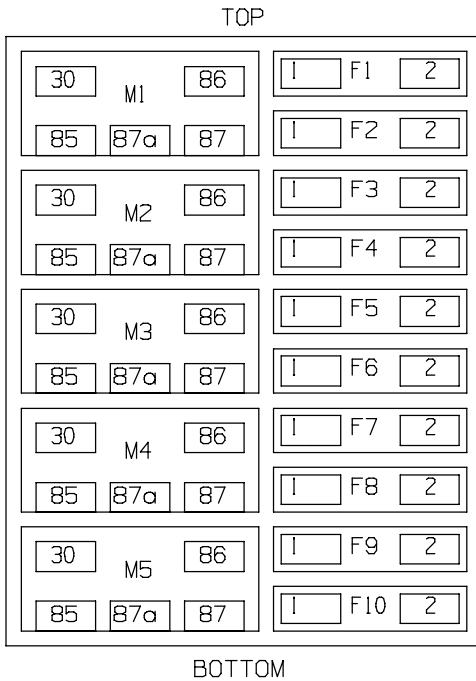
FUSES AND RELAYS

RELAY PANEL FUSES AND RELAYS

Remove the relay panel cover to access fuses and relays. Always replace a fuse with a fuse of the same amperage. Extra 15 Amp fuses are provided inside the relay panel drawer on the relay panel.



Refer to the diagram below for locations of the fuses and relays on the relay panel.



Refer to the tables below for the fuses and circuits protected.

S30		
Fuse	Rating	Circuit Protected
FU1	15 A	Horn
FU2	15 A	Key Switch, Engine, Instrumentation
FU3	15 A	Turn Signals, 4-Way Flashers
FU4	15 A	Extra Fused, Switched B+
FU5	15 A	Main Brush Valves, Side Brush Valves
FU6	15 A	Hopper Valves
FU7	15 A	Lights, Backup Alarm
FU8	15 A	Extra Fused B+
FU9	15 A	Shaker, Vacuum Fan Valve
FU10	15 A	Not Used
FU11	60 A	Main Power Fuse, In Line, In Main Harness
FU12	60 A	Cab Power (Optional)
FU13	40 A	Not Used
FU14	60 A	Cab Power (Optional)

S30 XP and X4		
Fuse	Rating	Circuit Protected
FU1	15 A	Horn
FU2	15 A	Key Switch, Engine, Instrumentation
FU3	15 A	Turn Signals, 4-Way Flashers, Shaker
FU4	15 A	Control Board
FU5	15 A	Main Brush Valves, Side Brush Valves
FU6	15 A	Hopper Valves, Vacuum Fan Valves
FU7	15 A	Lights, Backup Alarm
FU8	15 A	Extra Fused B+
FU9	15 A	Extra Switched, Fused B+
FU10	15 A	Not Used
FU11	60 A	Main Power Fuse, In Line, In Main Harness
FU12	60 A	Cab Power (Optional)
FU13	40 A	Not Used
FU14	60 A	Cab Power (Optional)

NOTE: Always replace a fuse with a fuse of the same amperage.

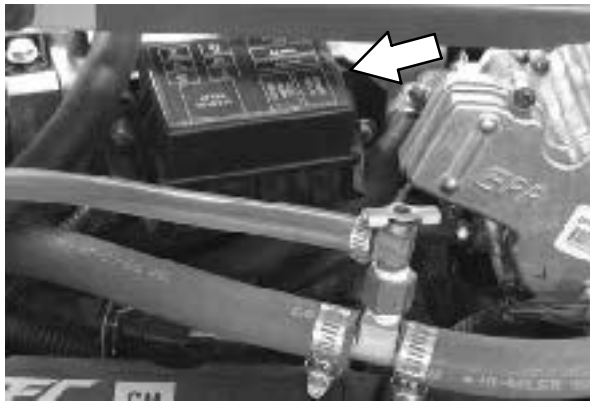
Refer to the tables below for the *relays* and circuits controlled.

S30		
Relay	Rating	Circuit Controlled
M1	12 VDC, 40 A	Horn
M2	12 VDC, 40 A	Auxiliary 1
M3	12 VDC, 40 A	Shaker
M4	12 VDC, 40 A	Main Brush Valves, Side Brush Valves
M5	12 VDC, 40 A	Auxiliary 2

S30 XP and X4		
Relay	Rating	Circuit Controlled
M1	12 VDC, 40 A	Horn
M2	12 VDC, 40 A	Auxiliary 1
M3	12 VDC, 40 A	Shaker
M4	12 VDC, 40 A	Not Used
M5	12 VDC, 40 A	Auxiliary 2

ENGINE HARNESS FUSES AND RELAYS

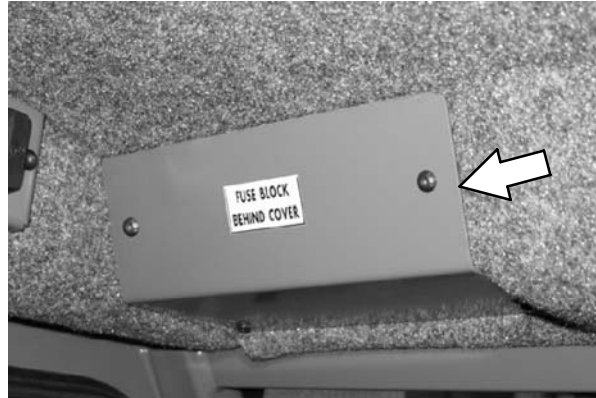
The *engine harness fuses and relays* are located in the fuse box inside the engine compartment. Refer to the fuse box cover for locations of engine harness fuses and relays.



NOTE: Always replace a fuse with a fuse of the same amperage.

CAB FUSES (CAB OPTION)

The *cab fuses* are located in the fuse box inside the cab. Remove the fuse cover to access the fuses.



Refer to the table below for the *fuses* and circuits controlled.

Fuse	Rating	Circuit Protected
FU1	5 A	Lights
FU2	5 A	Wiper
FU3	20 A	Air Conditioner
FU4	2 A	Heat

NOTE: Always replace a fuse with a fuse of the same amperage.

REMOVING AND INSPECTING THE DUST FILTER

Shake the dust filter at the end of every shift and before removing the filter from the machine. Inspect and clean the filter after every 100 hours of operation. Replace damaged dust filters.

NOTE: Clean the filter more often if used in extremely dusty conditions.

FOR SAFETY: Before leaving or servicing machine, stop on level surface, set parking brake, and turn off machine.

1. Open the top cover and side shroud.
2. Disconnect the filter shaker wire from the harness.



3. Remove the filter shaker assembly from the filter housing.



4. Remove the dust filter from the filter housing.



5. Clean or discard the dust filter element. Refer to *CLEANING THE DUST FILTER*.
6. Insert the dust filter into the filter housing and reinstall the removed parts. Be sure the seal is installed as shown below.



7. Close the side shroud and top cover.

CLEANING THE DUST FILTER

Use one of the following methods to clean the dust filter:

SHAKING—Press the *filter shaker switch*.

TAPPING—Tap the filter gently on a flat surface. **Do not damage the edges of the filter.** The filter will not seal properly if the edges of the filter are damaged.

AIR—Always wear eye protection when using compressed air. Blow air through the center of the filter and out toward the exterior. Never use more than 550 kPa (80 psi) of air pressure with a nozzle no smaller than 3 mm (0.13 in) and never hold the nozzle closer than 50 mm (2 in) to the filter.

FOR SAFETY: When servicing machine, wear eye and ear protection when using pressurized air or water.



MAIN BRUSH

Check the brush daily for wear or damage. Remove any string or wire tangled on the main brush, main brush drive hub, or main brush idler hub.



Check the main brush pattern and rotate the brush end-for-end after every 50 hours of operation, for maximum brush life and best sweeping performance. Refer to *REPLACING OR ROTATING THE MAIN BRUSH*.

Replace the main brush when the remaining bristles measure 25 mm (1.0 in) in length.

MAINTENANCE

REPLACING OR ROTATING THE MAIN BRUSH

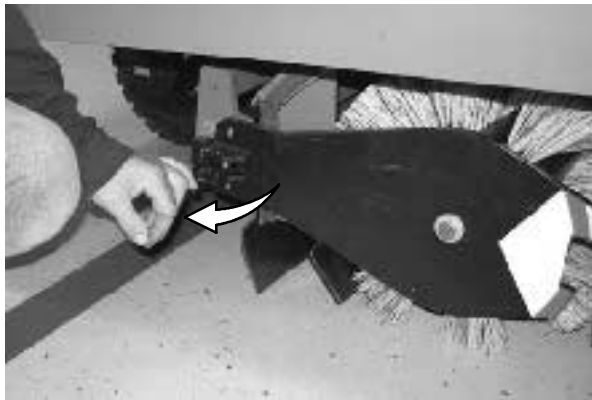
1. Raise the brush head.

FOR SAFETY: Before leaving or servicing machine, stop on level surface, set parking brake, and turn off machine.

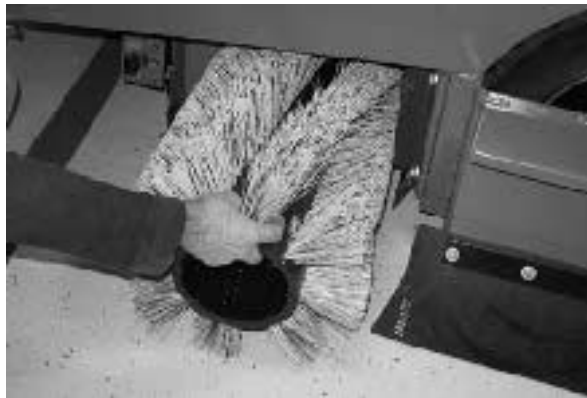
2. Open the right side main brush access door.



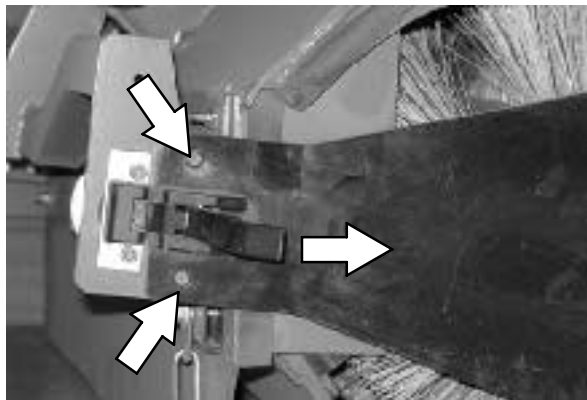
3. Unlatch and remove the brush idler plate.



4. Pull the main brush from the main brush compartment.



5. Replace or rotate the main brush end-for-end.
6. Slide the brush into the brush compartment and all the way onto the drive plug.
7. Reinstall the brush idler plate.



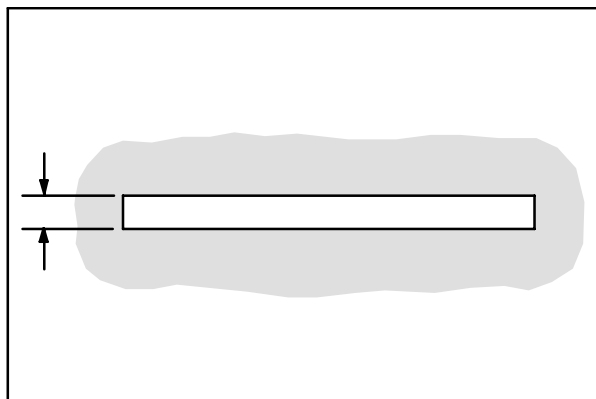
8. Close the right side main brush access door.
9. Check and adjust the brush pattern if needed. Refer to *CHECKING THE MAIN BRUSH PATTERN*.

CHECKING THE MAIN BRUSH PATTERN

1. Apply chalk, or a similar marking material, to a smooth and level section of the floor.

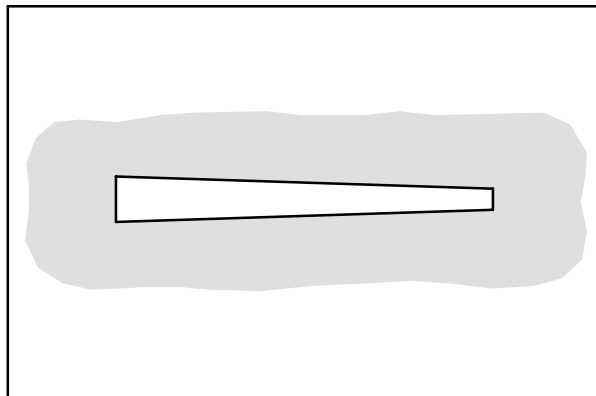
NOTE: If chalk or other material is not available, allow the brush to spin on the floor for two minutes. A polish mark will remain on the floor.

2. Lower the main brush onto the chalked area and hold it there for 15 to 20 seconds without moving the machine.
3. Raise the brush and drive the machine from the chalked area. The brush pattern should be 50 to 65 mm (2.0 to 2.5 in) across the entire length of the brush. Refer to *ADJUSTING THE MAIN BRUSH WIDTH*.



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4. If the brush pattern is tapered, see *ADJUSTING THE MAIN BRUSH TAPER* section of this manual.

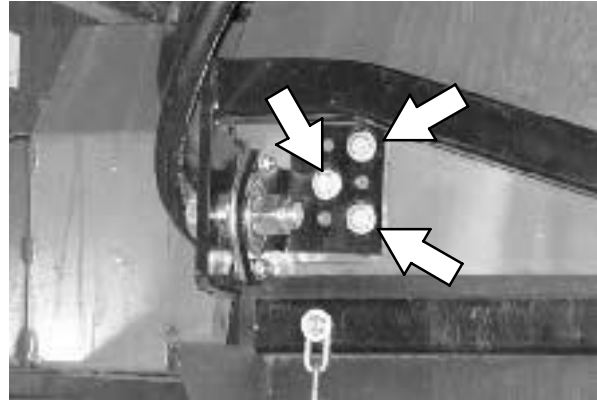


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ADJUSTING THE MAIN BRUSH TAPER

FOR SAFETY: Before leaving or servicing machine, stop on level surface, set parking brake, and turn off machine.

1. Loosen the shaft bearing bracket mounting bolts.



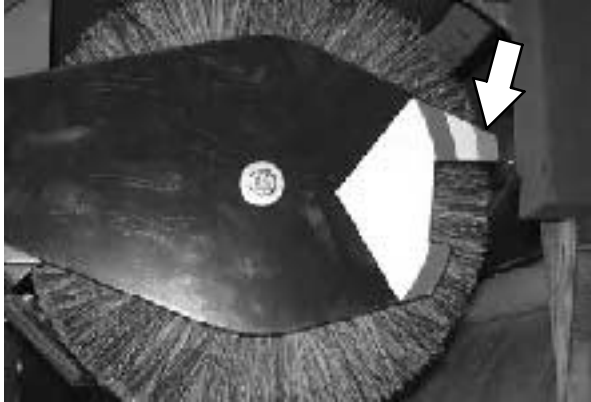
2. Move the bracket up or down in the slots and tighten the mounting bolts.
3. Check the main brush pattern and readjust as necessary. Set the main brush adjustment knob pointer to the same color band as the brush idler plate.

MAINTENANCE

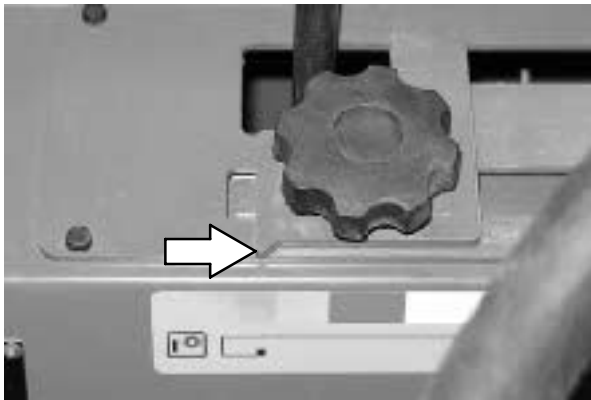
ADJUSTING THE MAIN BRUSH WIDTH

FOR SAFETY: Before leaving or servicing machine, stop on level surface, set parking brake, and turn off machine.

1. Compare the length of the main brush bristles with the color band on the brush idler plate.



2. Loosen the main brush adjustment knob and slide the pointer so it matches the color band on the brush idler plate. Retighten the knob.



3. Recheck the pattern. Readjust if necessary.

SIDE BRUSH

Check the side brush daily for wear or damage. Remove any tangled string or wire from the side brush or side brush drive hub.

REPLACING THE SIDE BRUSH

Replace the side brush when it no longer cleans effectively or when the remaining bristles are 64 mm (2.5 in) or less in length. The side brush may be changed sooner if sweeping light litter. The bristles may be worn shorter if sweeping heavy debris.

1. Raise the side brush.

FOR SAFETY: Before leaving or servicing machine, stop on level surface, set parking brake, and turn off machine.

2. Remove the side brush retaining pin and then remove the side brush.

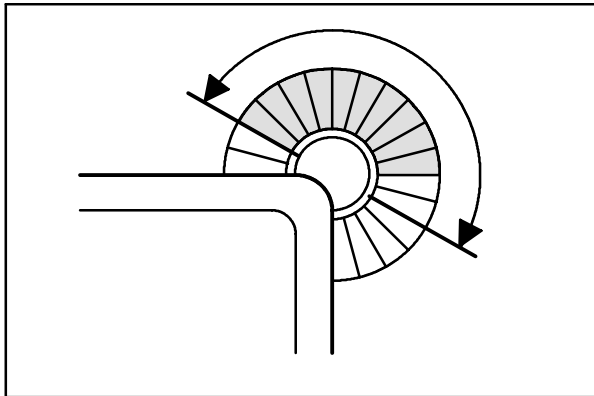


NOTE: Remove the drive hub and put it on the new brush if one is not installed.

3. Slide the new side brush onto the side brush drive shaft and reinstall the retaining pin.
4. Adjust the side brush pattern. Refer to *ADJUSTING THE SIDE BRUSH PATTERN.*

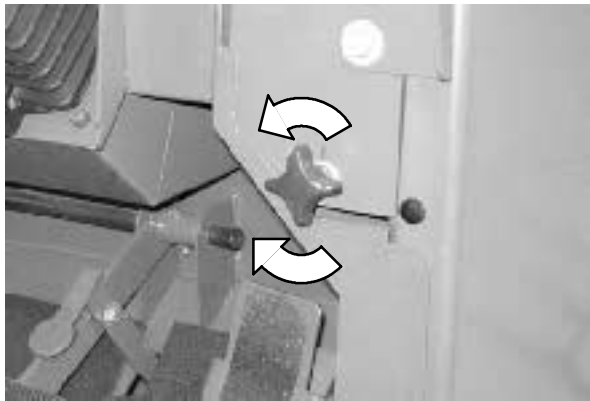
ADJUSTING THE SIDE BRUSH PATTERN

The side brush bristles should touch the floor between 10 o'clock and 4 o'clock when the brush is in motion.

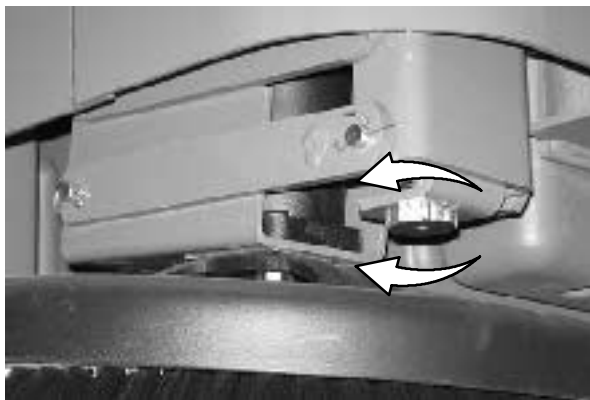


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S30: Turn the *side brush adjustment knob* counterclockwise to increase the brush pattern and clockwise to decrease the brush pattern.



S30 XP and X4: Tighten the *side brush adjustment knob* into the side brush bracket to increase the brush pattern and loosen the knob to decrease the brush pattern.



ROTATING AND REPLACING THE SIDE BRUSH GUARD

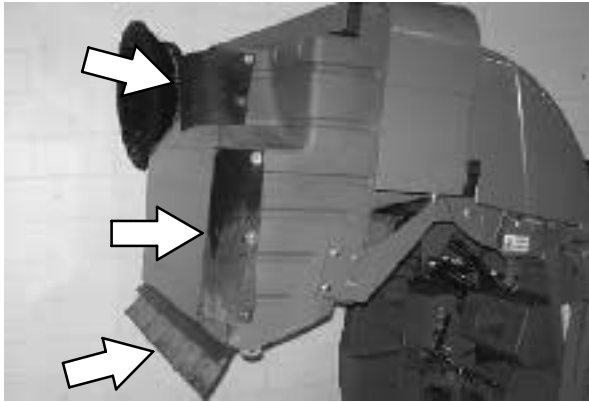
Rotate the side brush guard 90° every 200 hours of operation. Replace the brush guard after all four sides have been used.



SKIRTS AND FLAPS

HOPPER SKIRTS

Check the hopper skirts for wear or damage daily. Replace the hopper skirts when they no longer touch the floor.



BRUSH DOOR SKIRTS

NOTE: Be sure the rear tire is properly inflated before checking skirt clearances.

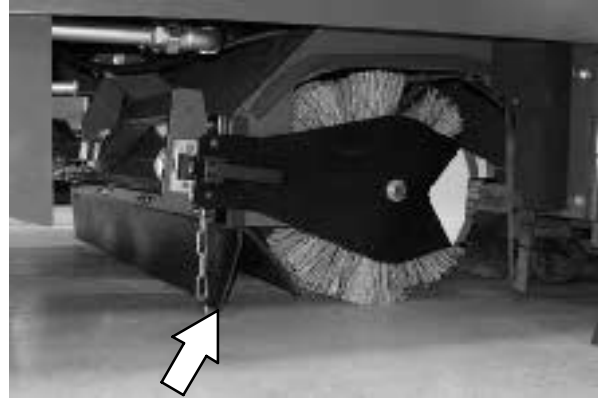
The brush door skirts should clear the floor by 3 to 6 mm (0.12 to 0.25 in). Check the skirts for wear or damage and adjustment daily.



REAR SKIRT

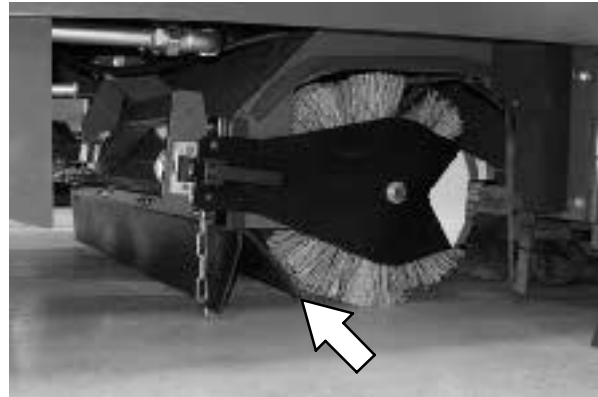
NOTE: Be sure the rear tire is properly inflated before checking skirt clearances.

The rear brush skirt should clear the floor by 3 to 6 mm (0.12 to 0.25 in). Check the skirt for wear or damage and adjustment daily.



RECIRCULATION FLAP

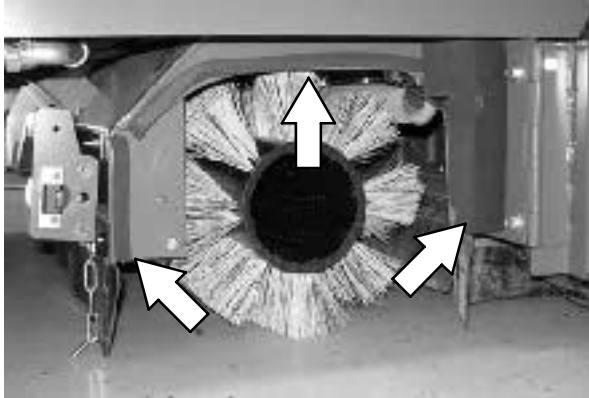
The recirculation flap is self-adjusting. Check the flap for wear or damage daily.



SEALS

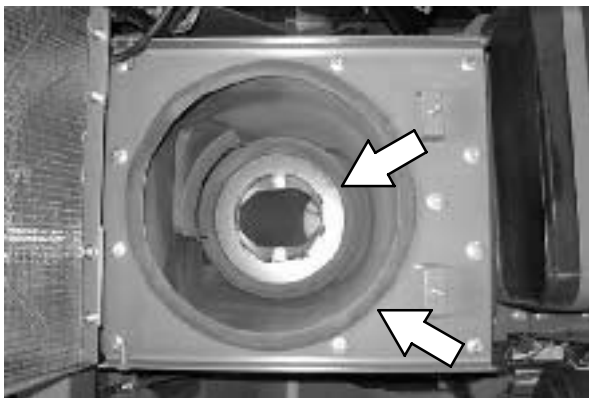
BRUSH DOOR SEALS

Check the brush door seals for wear or damage every 100 hours of operation.



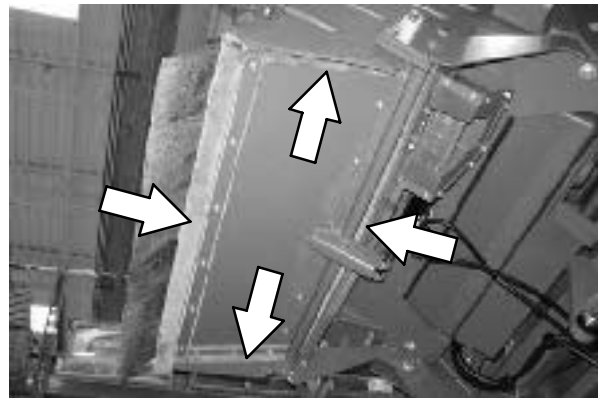
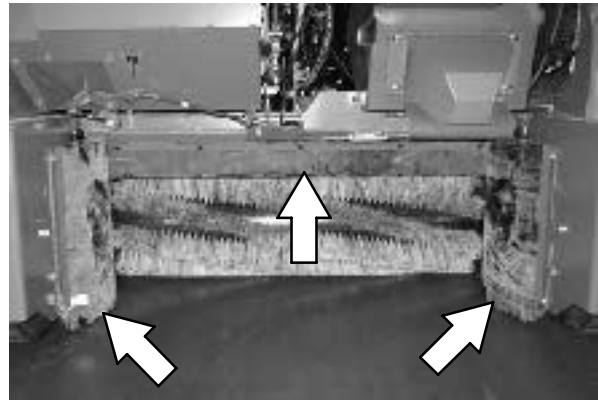
DUST FILTER SEALS

Check the dust filter seals for wear or damage every 100 hours of operation.



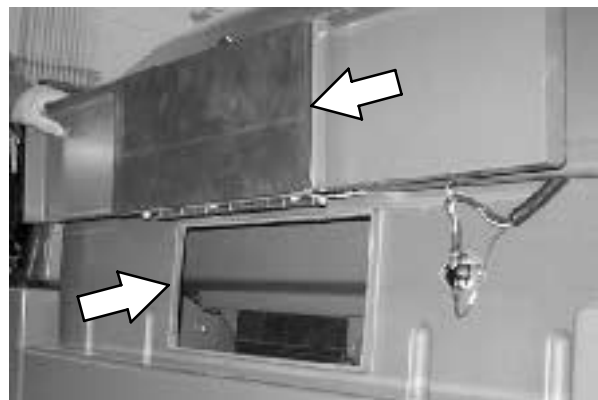
HOPPER SEALS

Check the hopper door seals for wear or damage every 100 hours of operation.



HOPPER INSPECTION DOOR SEALS

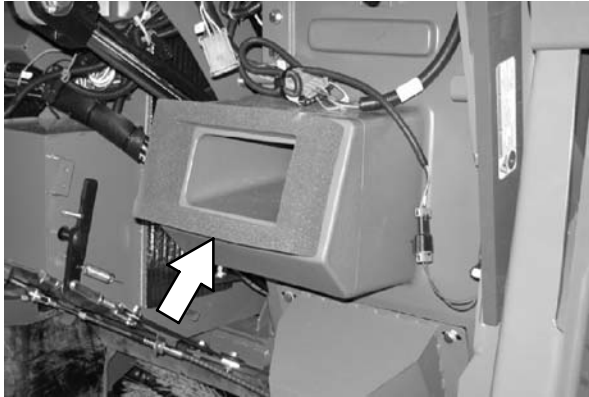
Check the hopper inspection door seal for wear or damage every 100 hours of operation.



MAINTENANCE

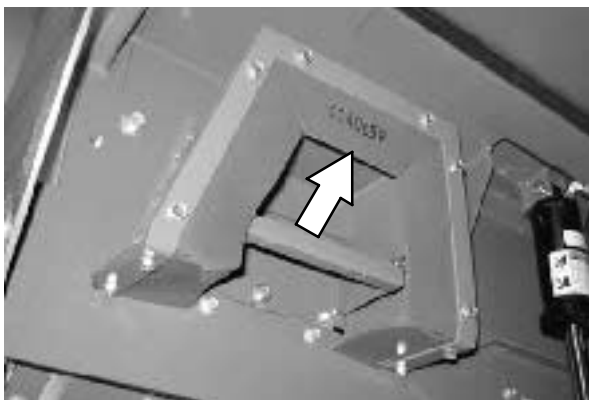
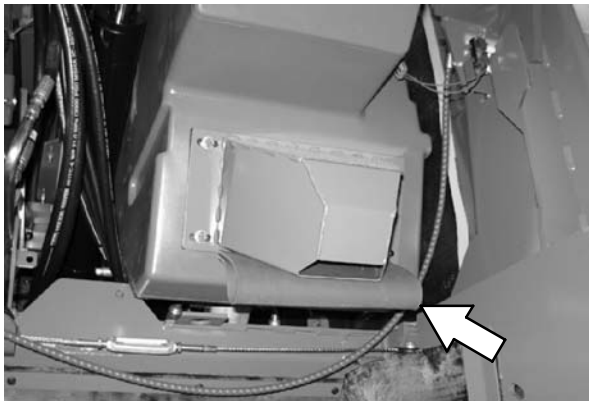
FILTER CHAMBER INLET SEAL

Check the filter chamber inlet seal for wear or damage every 100 hours of operation.



DUST RETURN SEALS

Check the dust return seals for wear or damage every 100 hours of operation.

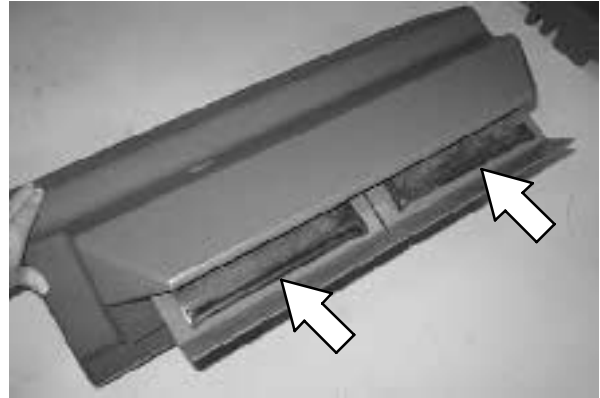


VACUUM WAND DOOR SEALS (OPTION)

Check the vacuum wand door seal for wear or damage every 100 hours of operation.

CYCLONIC PRE-FILTER SEALS

Check the cyclonic pre-filter seals for wear or damage every 100 hours of operation.



BRAKES AND TIRES**BRAKES**

Check the brake adjustment after every 200 hours of operation.

PARKING BRAKE

Check the parking brake adjustment after every 200 hours of operation.

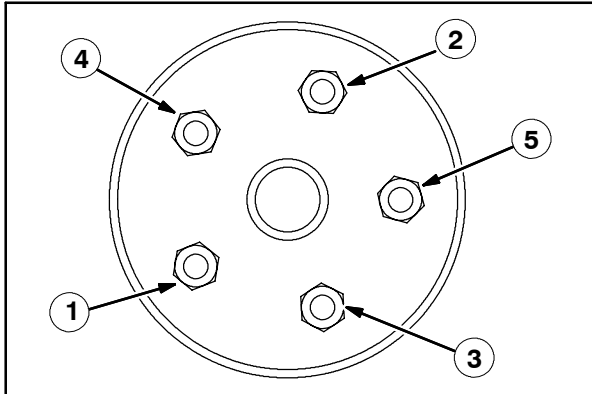
TIRES

The standard front tires are solid. The standard rear tire is pneumatic.

Check the rear tire pressure every 100 hours of operation. The proper air pressure is 790 ± 35 kPa (115 ± 5 psi).

REAR WHEEL

Torque the rear wheel nuts twice in the pattern shown to 122 to 149 Nm (90 to 110 ft lb) after the first 50 hours of operation, and then after every 800 hours.

**PROPELLING MOTOR**

Torque the shaft nut to 508 Nm (375 ft lb) lubricated, 644 Nm (475 ft lb) dry, after every 800 hours of operation.



PUSHING, TOWING, AND TRANSPORTING THE MACHINE

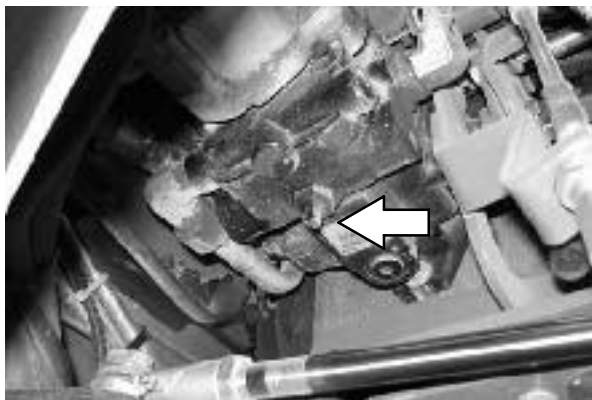
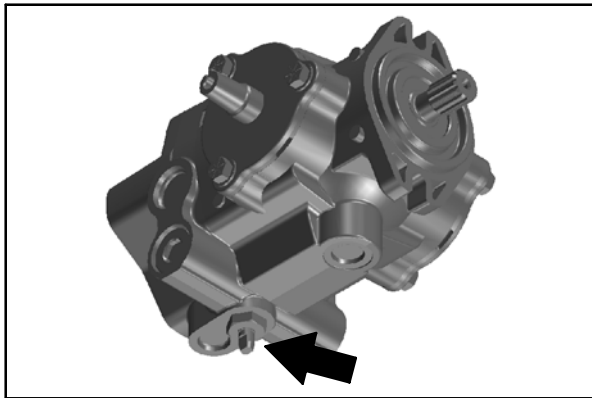
PUSHING OR TOWING THE MACHINE

If the machine becomes disabled, it can be pushed from the front or rear, but only towed from the rear.

Use the *bypass valve* to prevent damaging the hydraulic system when pushing or towing the machine. This valve allows a disabled machine to be moved for a *very short distance* and at a speed to not exceed 1.6 kp/h (1 mph). The machine is **NOT** intended to be pushed or towed a long distance or at a high speed.

ATTENTION! Do not push or tow machine for a long distance or damage may occur to the propelling system.

Turn the *bypass valve* located on the bottom of the propelling pump 90° (either direction) from the normal position before pushing or towing the machine. Return the bypass valve to the normal position when finished pushing or towing the machine. **Do Not** use the bypass valve during normal machine operation.



TRANSPORTING THE MACHINE

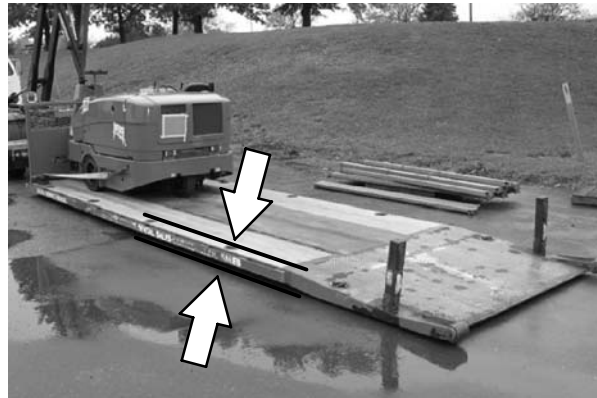
1. Raise the brushes. If necessary, slightly raise the hopper for additional ramp clearance.

NOTE: Empty the hopper before transporting.

2. Position the front of the machine at the loading edge of the truck or trailer.

FOR SAFETY: When loading machine onto truck or trailer, use winch. Do not drive the machine onto the truck or trailer unless the loading surface is horizontal AND is 380 mm (15 in) or less from the ground.

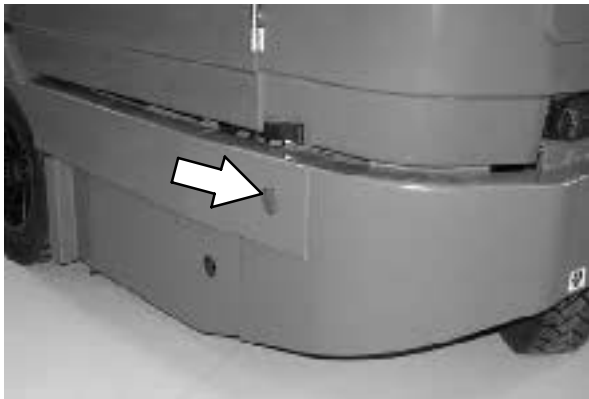
3. If the loading surface is horizontal and 380 mm (15 in) or less from the ground, drive the machine onto the truck or trailer.



4. To winch the machine onto the truck or trailer, attach the winching chains to the holes in the right and left lower corners in front of the machine.



5. Position the machine as close to the front of the trailer or truck as possible.
6. Set the parking brake and place a block behind each wheel to prevent the machine from rolling.
7. Lower the brushes and hopper (if hopper was raised).
8. Connect the tie-down straps to the holes in the right and left lower corners in front of the machine and the holes in the rear jacking brackets behind the rear tires.



9. Route the tie-downs to the opposite ends of the machine and hook them to the brackets on the floor of the trailer or truck. Tighten the tie-down straps.

NOTE: It may be necessary to install tie-down brackets to the floor of the trailer or truck.



FOR SAFETY: When unloading machine off truck or trailer, use winch. Do not drive the machine off the truck or trailer unless the loading surface is horizontal AND 380 mm (15 in) or less from the ground.

10. If the loading surface is horizontal AND is 380 mm (15 in) or less from the ground, drive the machine off the truck or trailer.

MAINTENANCE

MACHINE JACKING

Empty the hopper before jacking up the machine. Jack up the machine at the designated locations. Use a hoist or jack capable of supporting the weight of the machine. Use jack stands to support the machine.

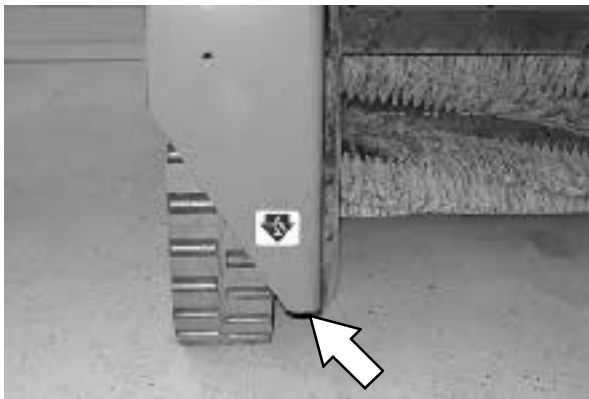
FOR SAFETY: Before leaving or servicing machine, stop on level surface, set parking brake, and turn off machine.

FOR SAFETY: When servicing machine, block machine tires before jacking machine up. Use a hoist or jack that will support the weight of the machine. Jack machine up at designated locations only. Support machine with jack stands.

Rear jacking locations are located directly behind the rear tire on each side of the machine.



Front jacking locations are located on the frame directly in front of the front tire.



STORAGE INFORMATION

The following steps should be taken prior to storing the machine for extended periods.

1. Park the machine in a cool, dry area. Do not expose the machine to rain or snow. Store indoors.
2. Remove the battery, or charge battery every three months.

SPECIFICATIONS

GENERAL MACHINE DIMENSIONS/CAPACITIES

Item	Dimension/capacity
Length	2360 mm (93 in)
Height	1475 mm (58 in)
Height (with overhead guard)	2095 mm (82.5 in)
Width/frame	1590 mm (62.5 in)
Cleaning path width (Single side brush)	1590 mm (62.5 in)
Cleaning path width (Dual side brushes)	2030 mm (80 in)
Main brush diameter	356 mm (14 in)
Side brush diameter	660 mm (26 in)
Debris hopper volume capacity (Plastic and Steel)	395 L (14 ft ³)
Debris hopper weight capacity (Plastic)	490 kg (1080 lbs)
Debris hopper weight capacity (Steel)	545 kg (1200 lbs)
Dump height (variable to)	1525 mm (60 in)
Minimum ceiling dump height	2500 mm (98 in)
Weight - empty	1595 Kg (3520 lbs)
GVWR	2585 Kg (5700 lbs)
Transport ground clearance	100 mm (4 in)
Operating Sound Level At Operator Ear	80 ±1.5 dBA
Vibration level at steering wheel does not exceed	0.2 m/s ²

GENERAL MACHINE PERFORMANCE

Item	Measure
Minimum aisle turn	2870 mm (113 in)
Travel speed forward (maximum)	16.0 Km/h (10 mph)
Travel speed reverse (maximum)	5.0 Km/h (3 mph)
Maximum rated climb and descent (full hopper)	10°/18%
Maximum rated climb and descent (empty hopper)	14°/25%

HYDRAULIC SYSTEM

System	Capacity	Fluid Type
Hydraulic reservoir	38 L (10 gal)	TENNANT part no. 65869 - above 7° C (45° F)
Hydraulic total	45 L (12 gal)	TENNANT part no. 65870 - below 7° C (45° F)

STEERING

Type	Power source
Rear wheel, hydraulic cylinder	Hydraulic accessory pump

SPECIFICATIONS

POWER TYPE

Engine	Type	Ignition	Cycle	Aspiration	Cylinders	Bore	Stroke
GM 1.6	Piston	Distributorless-type spark	4	Natural	4	79 mm (3.11 in)	81.5 mm (3.21 in)
	Displacement		Net power, governed			Net power, maximum	
	1600 cc (98 cu in)		23.2 kw (32 hp) @ 2400 rpm			41 kw (55 hp) @ 4000 rpm	
	Fuel		Cooling system			Electrical system	
	Gasoline, 87 octane minimum, unleaded Fuel tank: 42 L (11.2 gal)		Water/ethylene glycol antifreeze			12 V nominal	
	LPG, Fuel tank: 15 kg (33 lb)		Total: 7.5 L (2 gal) Radiator: 3.8 L (1 gal)			75 A alternator	
	Idle speed, no load		(Fast) governed speed, under load			Firing order	
	1350 ± 50 rpm		Normal sweep mode: 2000 ± 50 rpm Litter sweep mode: 2400 ± 50 rpm			1-3-4-2	
	Spark plug gap		Valve clearance, cold			Engine lubricating oil with filter	
	1 mm (0.035 in)		No Adjustment OHC Engine			3.5 L (3.7 qt) 5W30 SAE-SG/SH	

BRAKING SYSTEM

Type	Operation
Service brakes	Mechanical drum brakes (2), one per front wheel, cable actuated
Parking brake	Utilize service brakes, cable actuated

TIRES

Location	Type	Size
Front (2)	Solid	127 mm x 535 mm (5 in x 21 in)
Rear (1)	Pneumatic	115 mm x 470 mm (4.5 in x 18.5 in)

SPECIFICATIONS

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	Gasoline, 87 octane minimum, unleaded Fuel tank: 42 L (11.2 gal)		Water/ethylene glycol antifreeze			12 V nominal	
	LPG, Fuel tank: 15 kg (33 lb)		Total: 7.5 L (2 gal) Radiator: 3.8 L (1 gal)			75 A alternator	
	Idle speed, no load		(Fast) governed speed, under load			Firing order	
	1350 ± 50 rpm		Normal sweep mode: 2000 ± 50 rpm Litter sweep mode: 2400 ± 50 rpm			1-3-4-2	
	Spark plug gap		Valve clearance, cold			Engine lubricating oil with filter	
	1 mm (0.035 in)		No Adjustment OHC Engine			3.5 L (3.7 qt) 5W30 SAE-SG/SH	

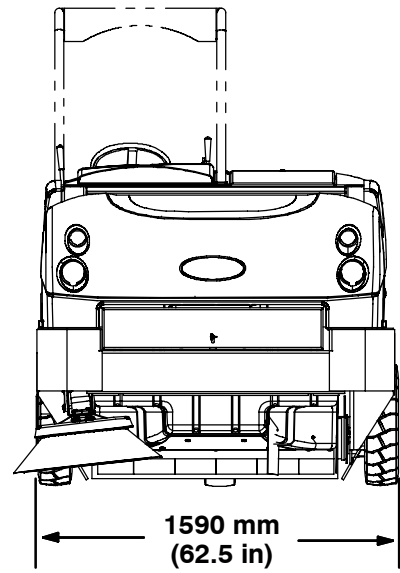
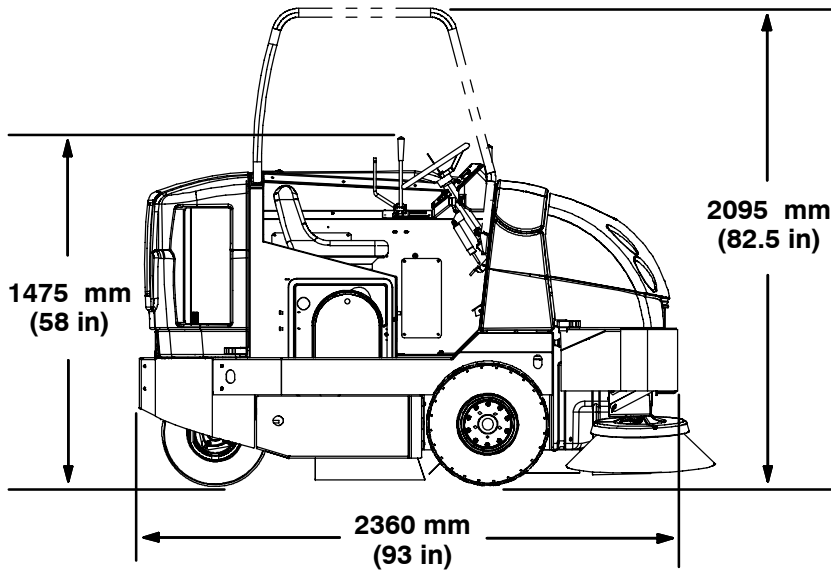
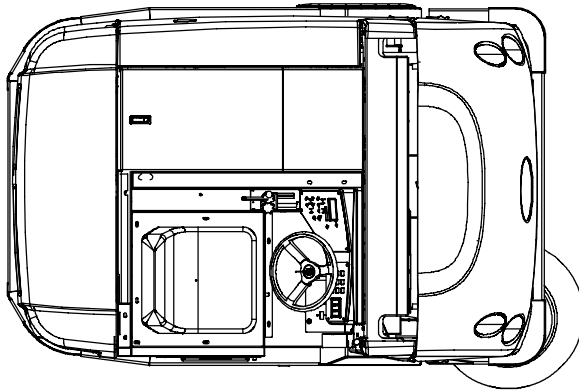
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