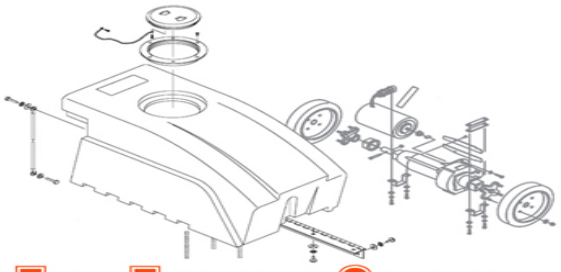
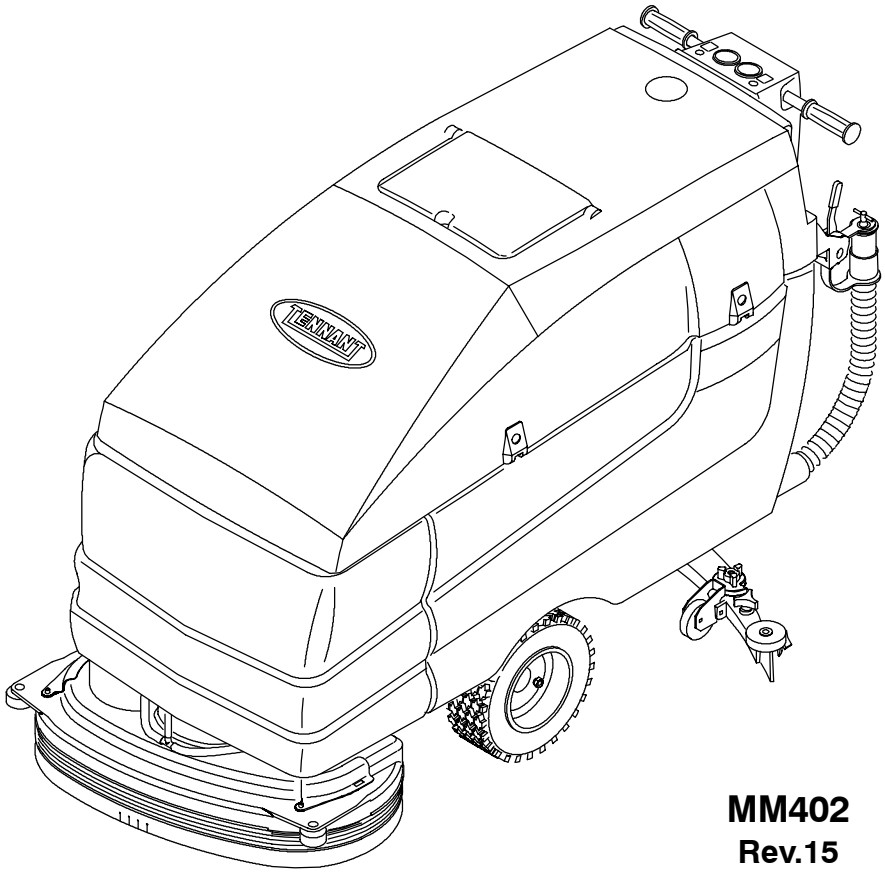


TENNANT

5700XPS

Operator Manual



MM402

Rev.15

This manual is furnished with each new TENNANT Model 5700XPS. It provides necessary operating and preventive maintenance instructions. Read this manual completely and understand the machine before operating or servicing it.

This machine will provide excellent service. However, the best results will be obtained at minimum costs if:

- The machine is operated with reasonable care.
- The machine is maintained regularly – per the maintenance instructions provided.
- The machine is maintained with TENNANT supplied or equivalent parts.

Manual Number – MM402

Revision: 15

Published: 6-02

CONTENTS

CONTENTS

SAFETY PRECAUTIONS

The following symbols are used throughout this manual as indicated in their description:

WARNING: To warn of hazards or unsafe practices that could result in severe personal injury or death.

FOR SAFETY: To identify actions that must be followed for safe operation of equipment.

This machine is designed solely for scrubbing dirt and dust in an indoor environment. Tennant does not recommend using this machine in any other environment.

The following information signals potentially dangerous conditions to the operator or equipment. Read this manual carefully. Know when these conditions can exist. Locate all safety devices on the machine. Then, take necessary steps to train machine operating personnel. Report machine damage or faulty operation immediately. Do not use the machine if it is not in proper operating condition.

WARNING: Batteries emit hydrogen gas. Explosion or fire can result. Keep sparks and open flame away. Keep covers open when charging.

WARNING: Flammable materials can cause an explosion or fire. Do not use flammable materials in tank(s).

WARNING: Flammable materials or reactive metals can cause an explosion or fire. Do not pickup.

FOR SAFETY:

1. **Do not operate machine:**
   - **Unless trained and authorized.**
   - **Unless operation manual is read and understood.**
   - **In flammable or explosive areas unless designed for use in those areas.**

2. **Before starting machine:**
   - **Make sure all safety devices are in place and operate properly.**
   - **Check brakes and steering for proper operation (if so equipped).**

3. **When using machine:**
   - **Go slow on inclines and slippery surfaces.**
   - **Use care when backing machine.**
   - **Follow mixing and handling instructions on chemical containers.**

4. **Before leaving or servicing machine:**
   - **Stop on level surface.**
   - **Set parking brake (if equipped).**
   - **Turn off machine and remove key.**

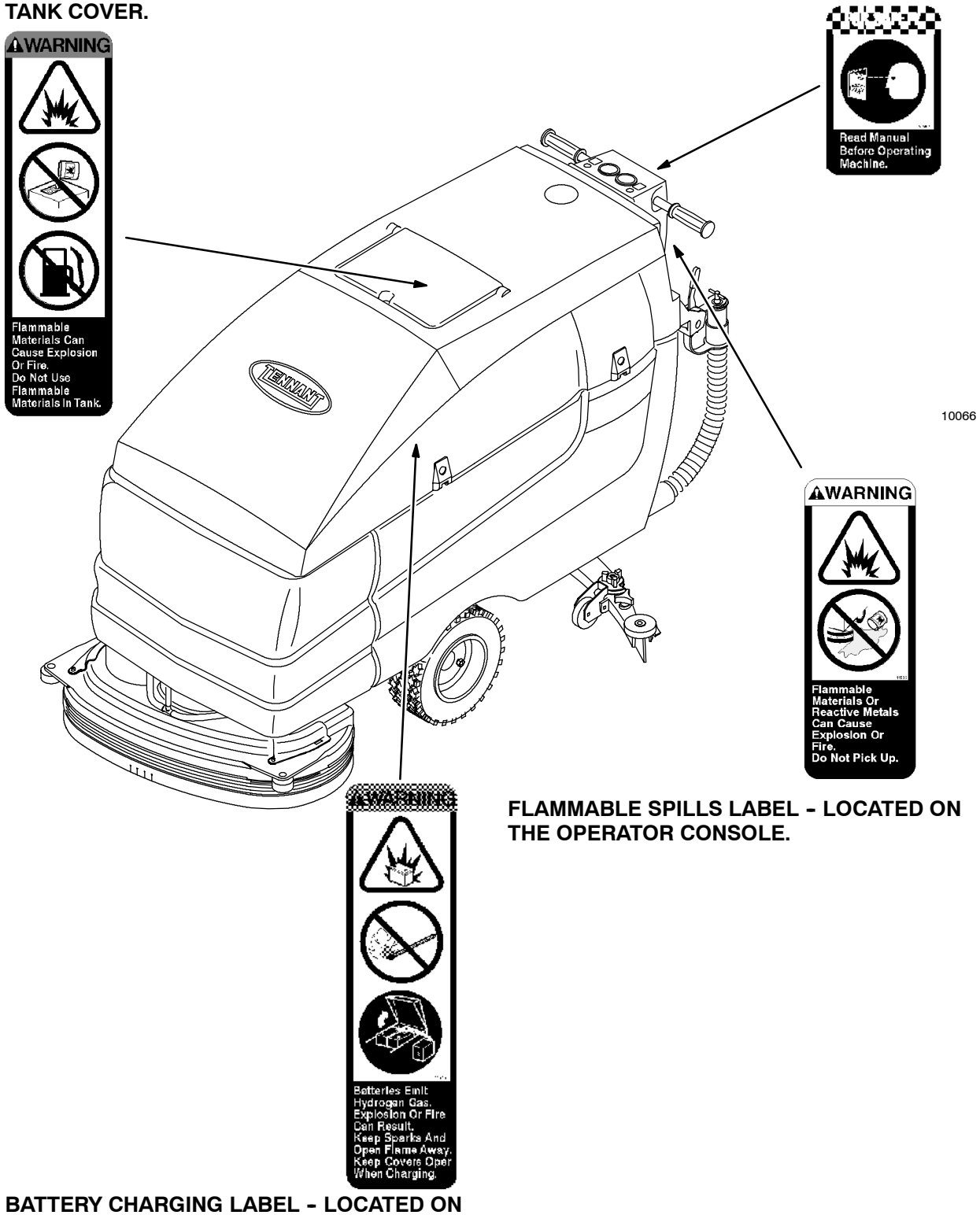
5. **When servicing machine:**
   - **Avoid moving parts. Do not wear loose jackets, shirts, or sleeves when working on machine.**
   - **Block machine tires before jacking machine up.**
   - **Jack machine up at designated locations only. Block machine up with jack stands.**
   - **Use hoist or jack that will support the weight of the machine.**
   - **Wear eye and ear protection when using pressurized air or water.**
   - **Disconnect battery connections before working on machine.**
   - **Avoid contact with battery acid.**
   - **Use Tennant supplied or equivalent replacement parts.**

6. **When loading/unloading machine onto/off truck or trailer:**
   - **Turn off machine.**
   - **Use truck or trailer that will support the weight of the machine.**
   - **Use winch. Do not push the machine onto/off the truck or trailer unless the load height is 380 mm (15 in) or less from the ground.**
   - **Set parking brake after machine is loaded (option).**
   - **Block machine tires.**
   - **Tie machine down to truck or trailer.**

The safety labels appear on the machine in the locations indicated. If these or any label becomes damaged or illegible, install a new label in its place.

FLAMMABLE MATERIALS LABEL – LOCATED ON THE UNDERSIDE OF THE SOLUTION TANK COVER.

FOR SAFETY LABEL – LOCATED ON THE OPERATOR CONSOLE.



FLAMMABLE SPILLS LABEL – LOCATED ON THE OPERATOR CONSOLE.

BATTERY CHARGING LABEL – LOCATED ON THE UNDERSIDE OF THE SOLUTION TANK.

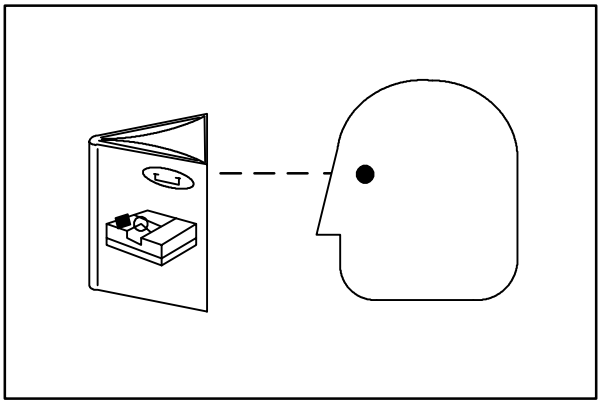
OPERATION

OPERATOR RESPONSIBILITY

- ❑ The operator's responsibility is to take care of the daily maintenance and checkups of the machine to keep it in good working condition. The operator must inform the service mechanic or supervisor when the maintenance intervals are required as stated in the MAINTENANCE section of this manual.

- ❑ Read this manual carefully before operating this machine.

  FOR SAFETY: Do not operate machine, unless operation manual is read and understood.



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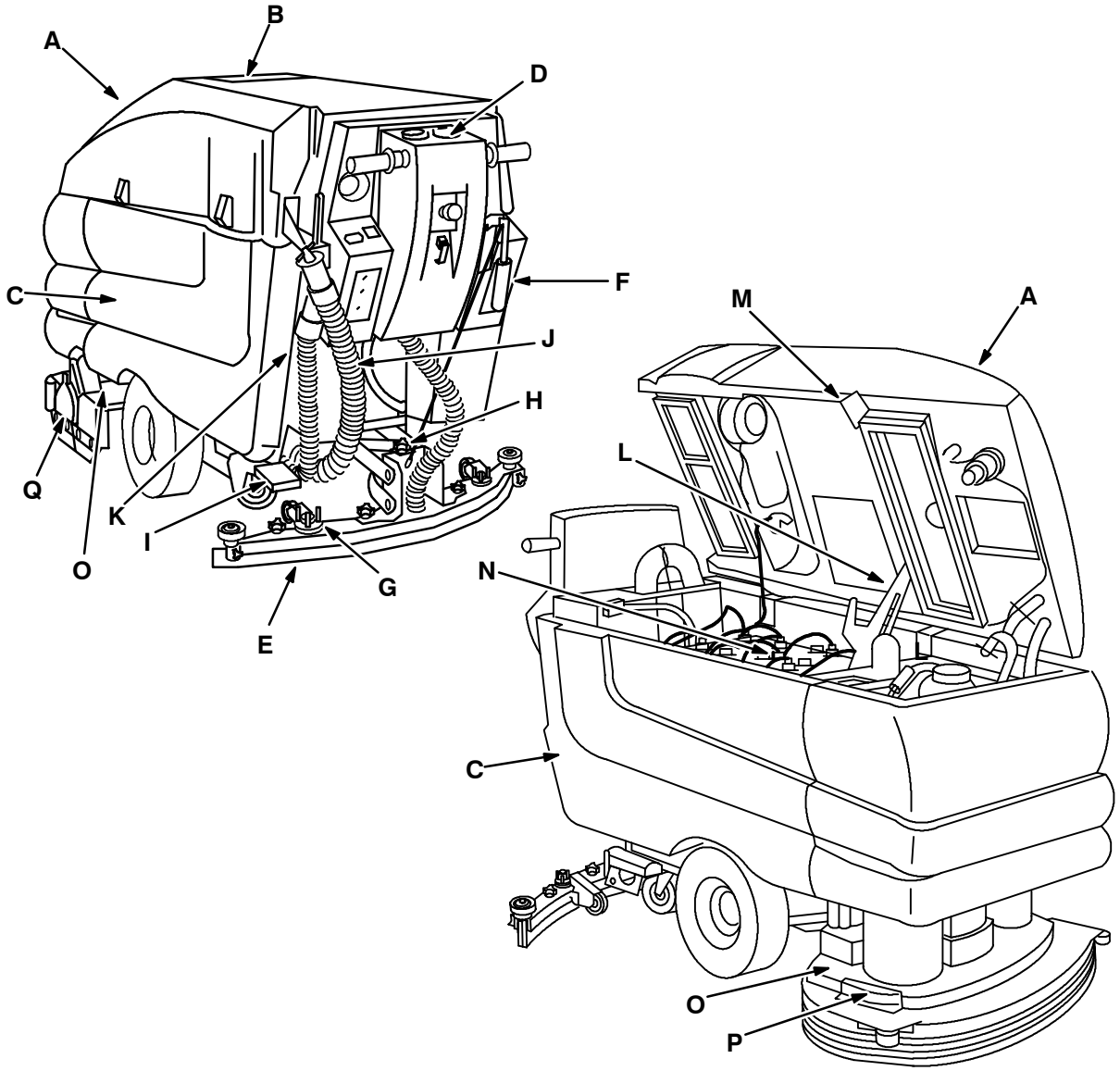
- ❑ Check the machine for shipping damage. Check to make sure the machine is complete per shipping instructions.

- ❑ Keep your machine regularly maintained by following the maintenance information in this manual. We recommend taking advantage of a regularly scheduled service contract from your Tennant representative.

- ❑ Order parts and supplies directly from your authorized Tennant representative. Use the parts manual provided when ordering parts.

- ❑ After operation, follow the recommended daily and hourly procedures stated in the *MAINTENANCE CHART*.

MACHINE COMPONENTS



10344
10343

A. Solution tank
B. Solution tank fill opening
C. Recovery tank
D. Console panel
E. Squeegee
F. Squeegee lever
G. Squeegee down pressure cams
H. Squeegee leveling knob
I. Parking brake (option)
J. Recovery tank drain hose
K. Solution tank hose
L. Support arm
M. Stop arm
N. Batteries
O. Scrub head
P. Scrub brush access cover
Q. Scrub brush idler door

CONTROL PANEL SYMBOLS

These symbols identify controls and displays on the machine:

 Solution flow

 Battery charge

 Power wand or vacuum wand

 Travel speed

 Squeegee

 Brush pressure

 ES™ (Extended scrub)

 Recovery tank full

 Scrubbing

 Key switch

 Variable flow or rate

 Circuit breaker #1

 Circuit breaker #2

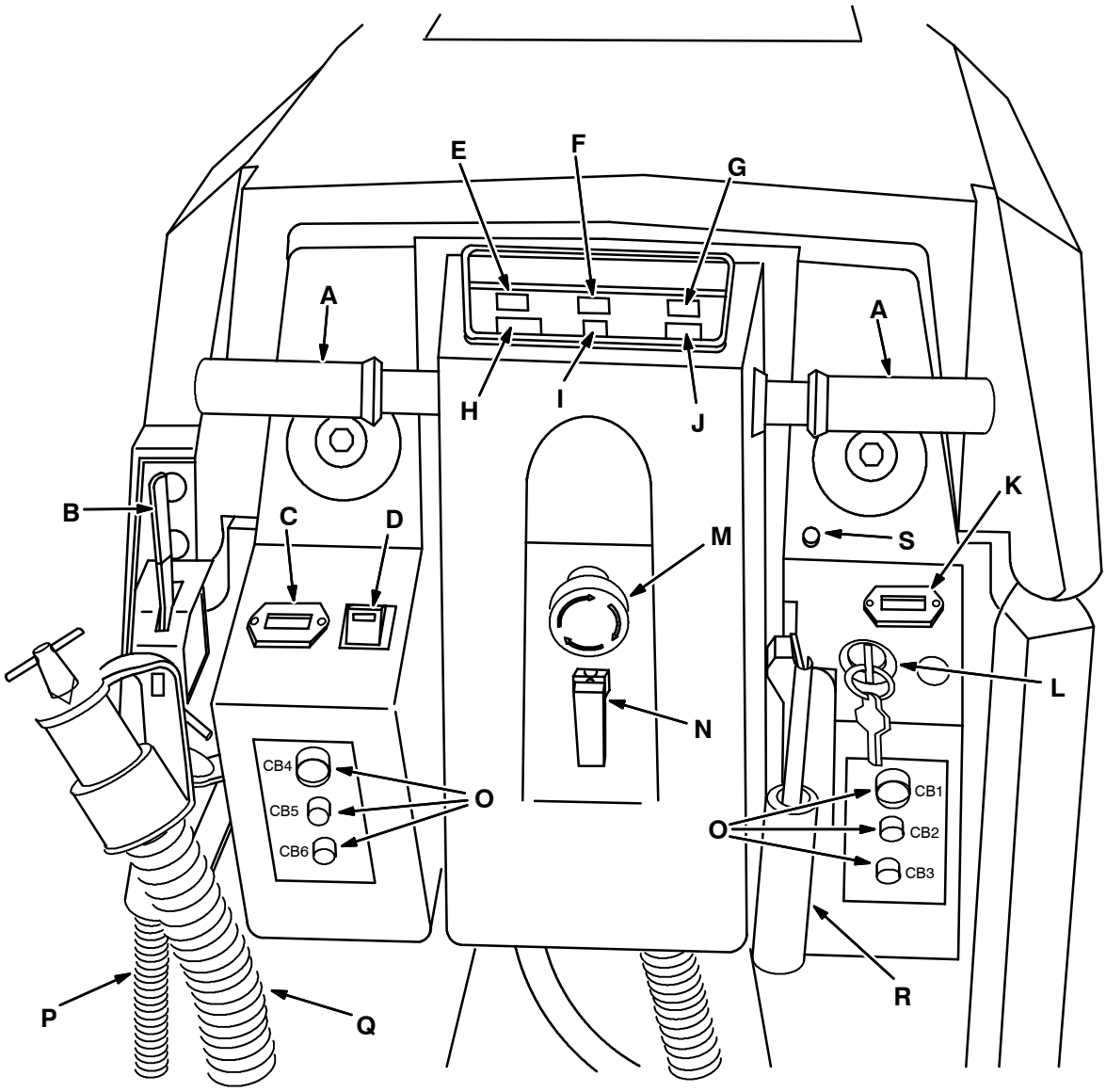
 Circuit breaker #3

 Circuit breaker #4

 Circuit breaker #5

 Circuit breaker #6

CONTROLS AND INSTRUMENTS



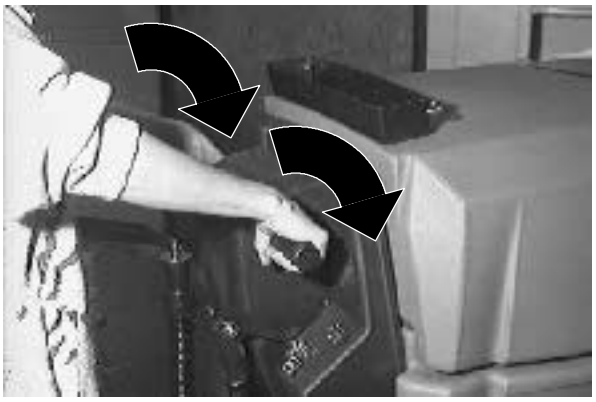
10609

A. Steering handles
B. Solution flow lever
C. Battery discharge indicator
D. Power wand switch (option)
E. Speed switch and indicator
F. Squeegee switch
G. Brush pressure switch and indicator
H. ES™ switch (option)
I. Recovery tank full indicator
J. Scrubbing switch
K. Hourmeter
L. On-off key switch
M. Power kill switch (option)
N. Steering height adjustment latch
O. Circuit breakers
P. Solution tank hose
Q. Recovery tank drain hose
R. Squeegee lever
S. Steering adjustment knob

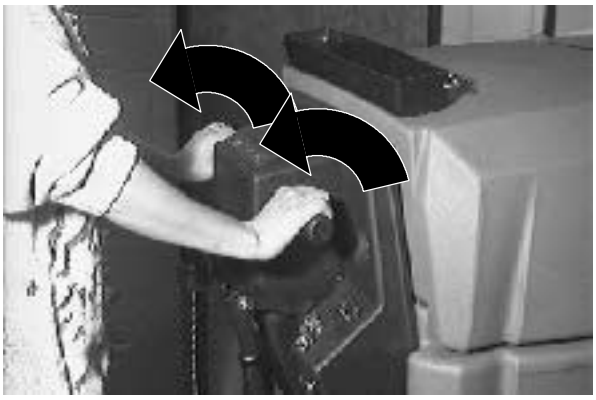
STEERING HANDLES

The steering handles control the machine speed and direction.

Forward: Rotate the handles forward. The further forward you rotate the handles, the faster the machine will go.



Backward: Rotate the handles toward you.



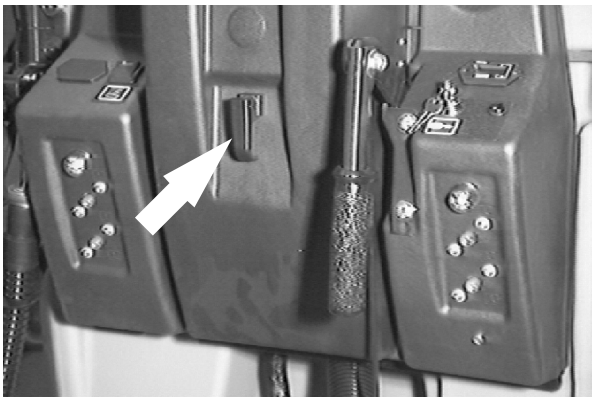
Right Turn: Push down on the right handle.

Left Turn: Push down on the left handle.

Stopping: Release the handles.

The steering handles and console height is adjustable.

Adjust: Pull up on the height adjustment latch, move the console up or down to the desired height. Then push down the latch to lock the console in position.



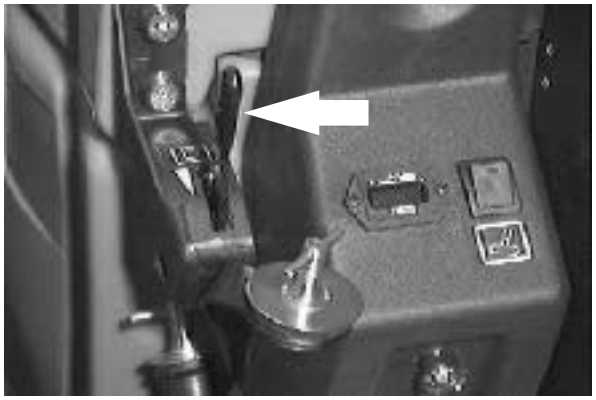
SOLUTION FLOW LEVER

The solution flow lever controls the amount of solution flow to the floor.

Increase: Push the lever forward.

Decrease: Pull the lever backward.

NOTE: A solenoid valve dispenses the solution to the scrub head. The valve opens when the steering handles are rotated forward, and closes when the steering handles are released in neutral position.

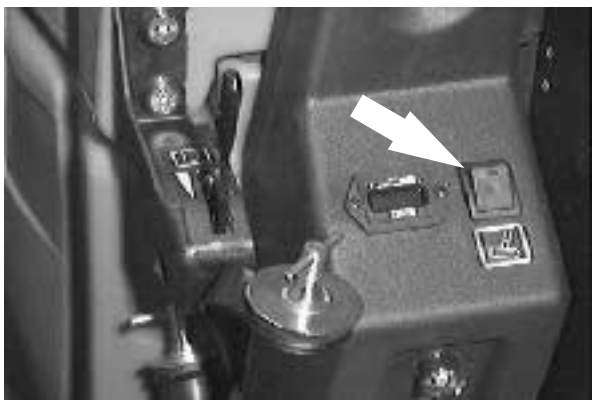


POWER WAND SWITCH (OPTION)

The power wand switch turns on and off the power wand solution system.

On: Press the top of the switch. The switch will light up.

Off: Press the bottom of the switch.



SPEED SWITCH AND INDICATOR

The speed switch allows variable maximum forward speed of the machine.

Change speed: Press the switch. Each time you press the switch, the speed will increase until it reaches the maximum setting, then the speed will return to the minimum setting.

SQUEEGEE SWITCH

The squeegee switch controls the squeegee position and vacuum fan.

Lower squeegee and start vacuum fan: Press the switch.

Raise squeegee and stop vacuum fan: Press the switch.

NOTE: The squeegee will not lower if it is locked in the up position with the squeegee lever.

BRUSH PRESSURE SWITCH AND INDICATOR

The brush pressure switch adjusts the amount of brush pressure to the floor. The brush pressure indicator shows the pressure selection.

The brush pressure switch has four positions. Under normal conditions, the brush pressure should be set in the minimum settings. Under heavy grime conditions, the brush pressure should be set in the maximum settings. Travel speed and floor conditions will affect the scrubbing performance.

Change brush pressure: Press the switch. Each time you press the switch, the brush pressure will increase until it reaches the maximum setting. Then the pressure will return to the minimum setting.

NOTE: When the machine is powered off, the brush pressure will remain in the last setting used.

ES™ SWITCH (OPTION)

The ES™ switch turns on and off the solution recycling system.

On: Press the switch.

Off: Press the switch.

RECOVERY TANK FULL INDICATOR

The recovery tank full indicator comes on when the recovery tank is full. When the indicator comes on, the squeegee raises and the vacuum fan shuts off after a short delay.

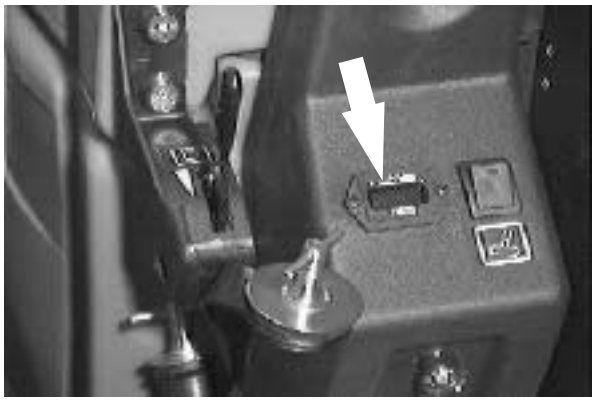
SCRUBBING SWITCH

The scrubbing switch controls the scrub brushes, squeegee and vacuum fan.

Start scrubbing: Press the switch. The indicator light will come on. The scrubbing system will start when the steering handles are rotated forward or backward.

Stop scrubbing: Press the switch. The indicator light will go off. First the scrub brushes stop and raise, then vacuum stops and the squeegee raises.

BATTERY DISCHARGE INDICATOR



The battery discharge indicator shows the charge level of the batteries. It displays the charge level when the machine is operating.

When the batteries are fully charged, the indicator on the far right is lit. As the batteries discharge, the indicator will move along the display to the left. The batteries should be recharged when the indicator flashes. The scrub head will raise, and the vacuum fan and brushes will shut off. The propel will operate for a short time to allow the operator to return the machine to the battery charging area.

NOTE: The reading on the battery discharge indicator is not accurate when the machine is first powered on. Operate the machine a few minutes before reading the charge level of the batteries.

NOTE: The battery discharge indicator will not reset from the flashing indicator unless the batteries have been fully charged.

HOURMETER

The hourmeter records the number of hours the machine has been powered on. This information is useful when servicing the machine.

ON-OFF KEY SWITCH

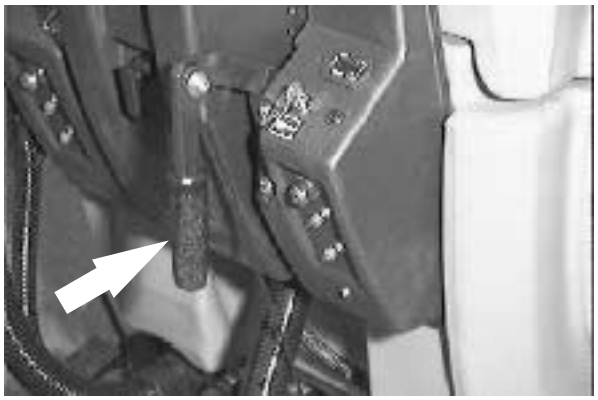
The on-off key switch controls machine power with a key.

On: Turn the key to the right.

Off: Turn the key to the left.

SQUEEGEE LEVER

The squeegee lever is used when scrubbing to temporarily lift the squeegee.

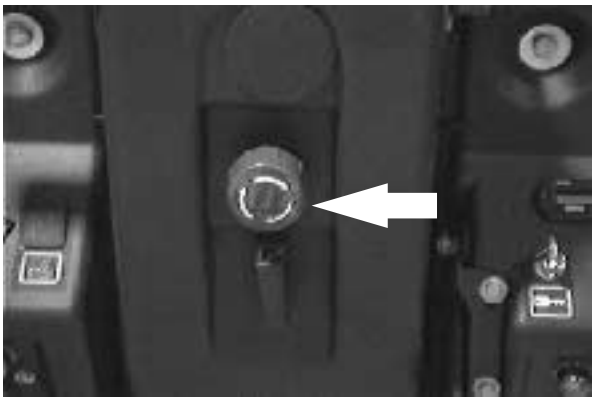


Raise squeegee: Pull the lever up, and move it to the right to lock the lever in the up position.

Lower squeegee: Move the squeegee lever up and to the left to unlock it, and then release the lever.

POWER KILL SWITCH (OPTION)

The power kill switch halts all power to the machine.

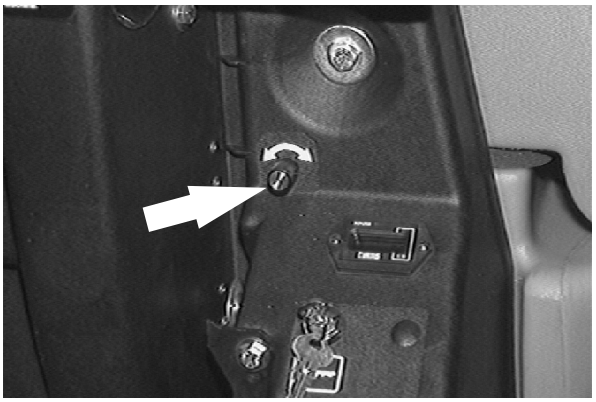


Halt: Hit the power kill switch.

Restart: Turn the power kill switch to the right to release the switch. Turn off the machine power, then turn on the machine power.

STEERING ADJUSTMENT KNOB

The steering adjustment knob adjusts the machine steering system to keep the machine traveling straight.



If the machine pulls to the right, turn the knob to the left.

If the machine pulls to the left, turn the knob to the right.

CIRCUIT BREAKERS

The circuit breakers are resetable electrical circuit protection devices. They stop the flow of current in the event of a circuit overload. Once a circuit breaker is tripped, reset manually by pressing the reset button after the breaker has cooled down.

If the overload that caused the circuit breaker to trip is still there, the circuit breaker will continue to stop current flow until the problem is corrected.

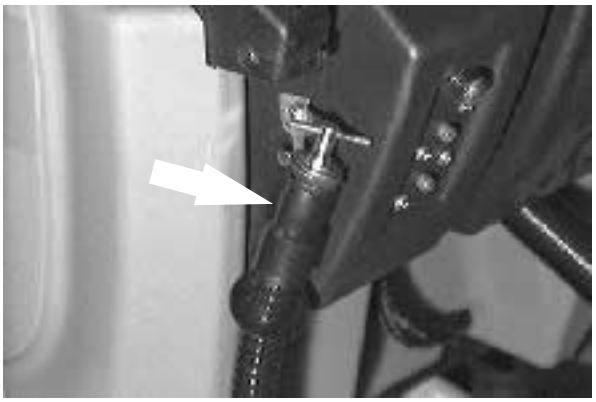
The circuit breakers are located on each side of the operator console.

The chart shows the circuit breakers and the electrical components they protect.

Circuit Breaker	Rating	Circuit Protected
CB1	2.5 A	Machine power
CB2	20 A	Vacuum fan
CB2	40 A	Heavy duty vacuum fan
CB3	25 A	Machine propel
CB4	10 A	Machine controls
CB5	20 A	Scrub brush
CB5	35 A	Heavy duty disk scrub brush
CB6	20 A	Scrub brush
CB6	35 A	Heavy duty disk scrub brush

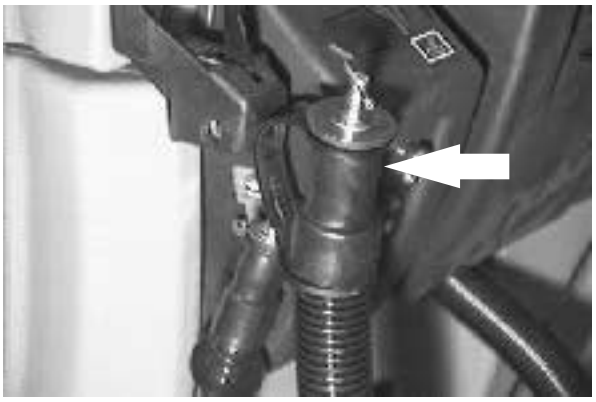
SOLUTION TANK HOSE

The solution tank hose is used to drain the solution tank. The drain hose plug is removed by turning the plug latch to loosen the plug and pulling the plug out of the drain hose. The drain hose is plugged by placing the hose plug in the end of the hose and turning the plug latch to tighten the plug.



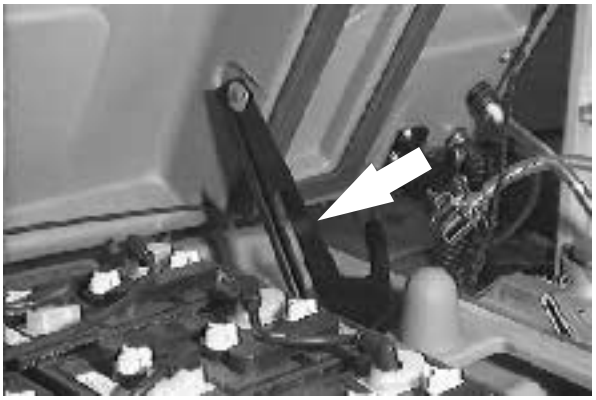
RECOVERY TANK DRAIN HOSE

The recovery tank drain hose is used to drain the recovery tank. The drain hose plug is removed by turning the plug latch to loosen the plug and pulling the plug out of the drain hose. The drain hose is plugged by placing the hose plug in the end of the hose and turning the plug latch to tighten the plug.



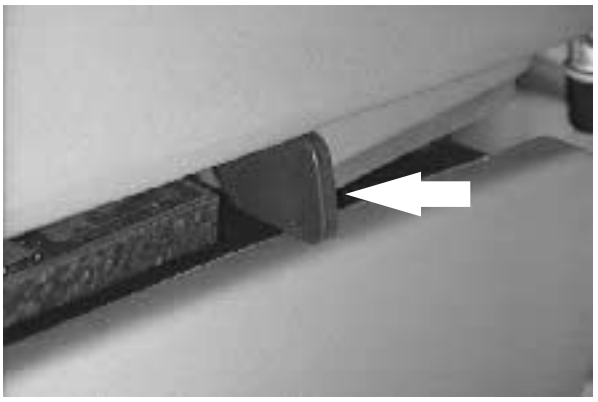
SUPPORT ARM

The support arm holds up the solution tank when the tank is lifted. The support arm engages when the solution tank is lifted all the way open. The arm is released by pulling up on it.



STOP ARM

The stop arm prevents the solution tank from fully closing when the tank is lowered. Push the arm in to lower the solution tank completely.

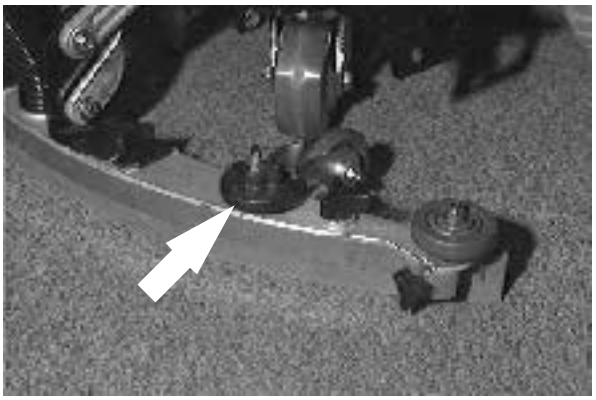


SQUEEGEE DOWN PRESSURE CAMS

The squeegee down pressure cams adjust the squeegee deflection along the entire length of the squeegee.

Increase: Turn the cams clockwise.

Decrease: Turn the cams counter-clockwise.

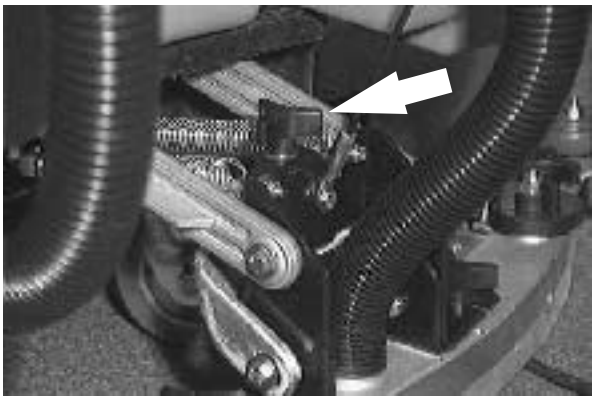


SQUEEGEE LEVELING KNOB

The squeegee leveling knob adjusts the deflection at the ends of the squeegee.

Increase: Turn the squeegee leveling knob counter-clockwise to increase the deflection at the end of the squeegees.

Decrease: Turn the squeegee leveling knob clockwise to decrease the deflection at the end of the squeegees.



PARKING BRAKE (OPTION)

The parking brake is controlled with a foot pedal and a release lever located by the squeegee.

Set: Push down on the foot pedal.

Release: Pull up on the release lever.

HOW THE MACHINE WORKS

The scrub components of the machine are a solution tank, scrub brushes, a squeegee, a vacuum fan, and a recovery tank.

Water and detergent, from the solution tank, flow to the floor through a solution valve to the scrub brushes. The brushes scrub the floor. As the machine is moved forward the squeegee wipes the dirty solution off the floor, which is then picked up and drawn into the recovery tank.

The steering handles control the direction and speed of the machine in forward or reverse. By rotating the steering handles forward, the machine propels forward. By rotating the handles towards you the machine propels backward.

When using the ES™ mode, the dirty solution in the recovery tank is filtered and returned to the solution tank to be reused.

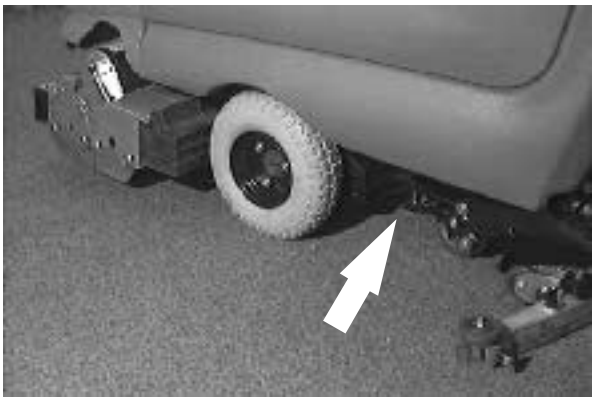
Three different widths of scrub heads and squeegees are available for the machine, along with two different brush types.

The scrub head widths are as follows; the model 700 (700 mm (28 in)), the model 800 (800 mm (32 in)), and the model 900 (900 mm (36 in)). The 700 mm (28 in) squeegee is used with the 700 model scrub head, as well as the 800 mm (32 in) with the model 800, and the 900 mm (36 in) with the model 900. The two available brush types are disk and cylindrical.

PRE-OPERATION CHECKLIST

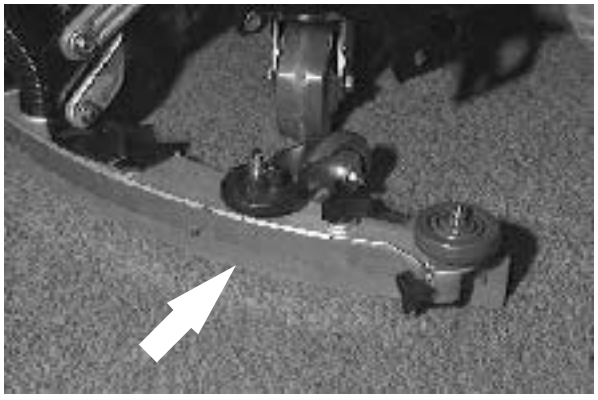
Check over this list of items before operating the machine:

❑ Check under the machine for leaks.



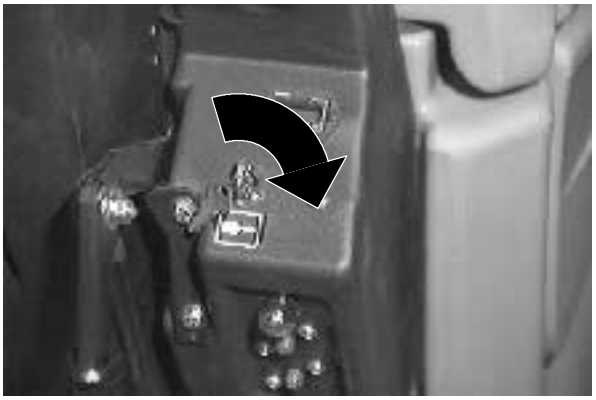
❑ Disc brushes: Check and make sure the scrub head skirt touches the floor all the way around the scrub head.

❑ Check the squeegee for proper deflection. Check the squeegee blade for wear, rounded edges, nicks, or cuts.



STARTING THE MACHINE

1. Turn the machine power on.



2. Release the machine parking brake, if your machine has this option.

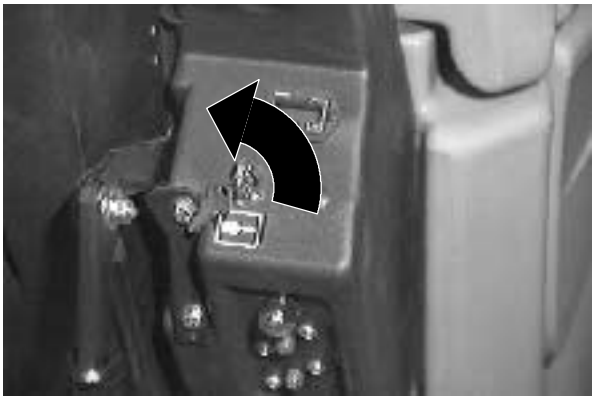
FILLING THE TANKS

1. Start the machine.
2. Drive the machine to the filling site.

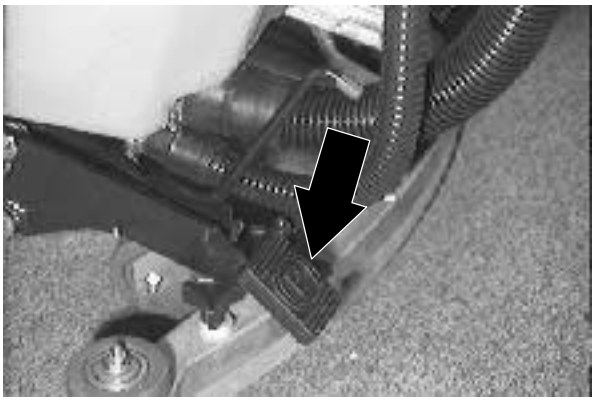
   FOR SAFETY: Before leaving or servicing machine, stop on level surface, and turn off machine.

3. Turn the machine power off.

   FOR SAFETY: Before leaving or servicing machine, stop on level surface, set parking brake (if so equipped), turn off machine, and remove key.



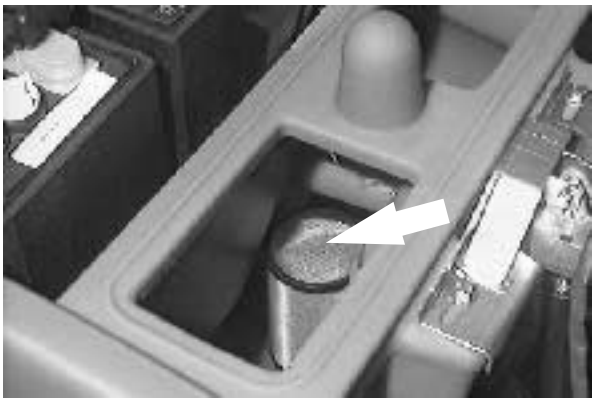
4. Set the parking brake, if your machine has this option.



NOTE: If you are going to scrub in the ES™ mode, the recovery tank can be partially filled to extend scrub time. Make sure the ES™ system is on.

*If you **do not** want to use the ES™ system, make sure the ES™ system is off. DO NOT fill the recovery tank.*

5. ES™ mode: Lift up the solution tank. Fill the recovery tank with water 50 mm (2 in) below the top of the ES™ filter located on the bottom of the tank, approximately 87 L (23 gal) of water.



6. ES™ mode: Lower the solution tank.

7. Open the solution tank cover and partially fill the solution tank with water. Pour the required amount of detergent into the solution tank fill opening. Continue filling the solution tank with water 25 mm (1 in) below the bottom of the solution fill opening channel.

   FOR SAFETY: Follow mixing and handling instructions on chemical containers.

NOTE: Floor conditions, water condition, amount of soilage, types of soilage, and brush action all play an important role in determining the type and concentration of detergent used. For specific recommendations, contact your Tennant representative.

WARNING: Flammable materials can cause an explosion or fire. Do not use flammable materials in tank(s).

NORMAL SCRUBBING

- Pick up oversized debris before scrubbing. Pick up pieces of wire, string, twine, etc., which could become wrapped around the scrub brush.
- Plan the scrubbing in advance. Try to arrange long runs with minimum stopping and starting. Do an entire floor or section at one time.
- Try to scrub as straight a path as possible. Avoid bumping into posts or scraping the sides of the machine. When scrubbing dead end aisles, start at the closed end of the aisle and scrub your way out. Overlap the scrub paths by a few centimeters (inches).
- If you see poor scrubbing performance, stop scrubbing and refer to *MACHINE TROUBLESHOOTING*.

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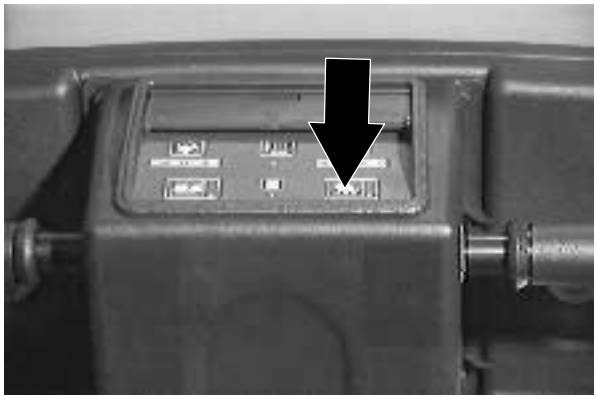
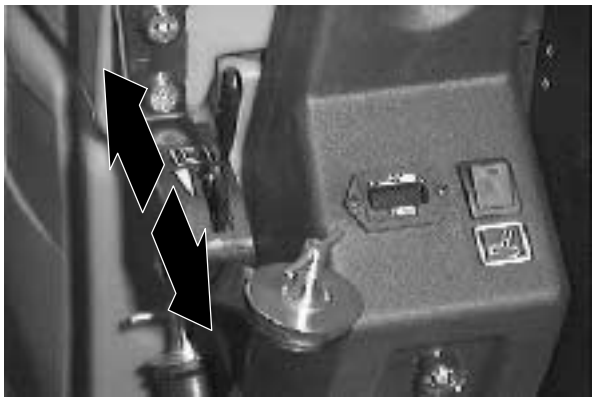
1. Start the machine.
2. Drive the machine to the area to be scrubbed.

3. Press the scrubbing switch.



4. Adjust the solution flow to the floor as needed.



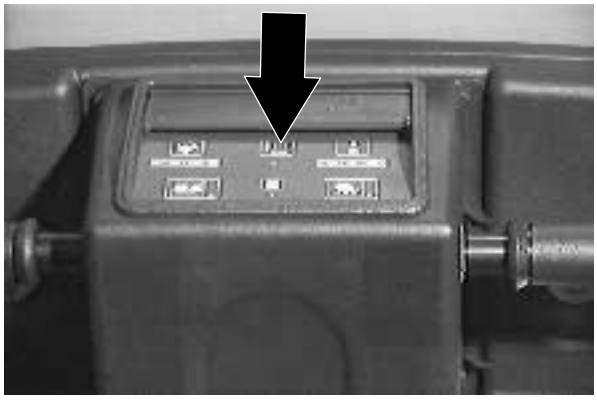
5. Drive the machine forward and scrub as required.

WARNING: Flammable materials or reactive metals can cause an explosion or fire. Do not pickup.

DOUBLE SCRUBBING

Double scrubbing is a method for removing heavy floor accumulations. This is done by making two passes over the area to be cleaned with the machine.

First, make a pass over the area scrubbing with the squeegee up. This dispenses solution over the area allowing the solution to soak on the floor. Let the solution remain on the floor for 15 to 20 minutes. Then make a second pass scrubbing with the squeegee down.

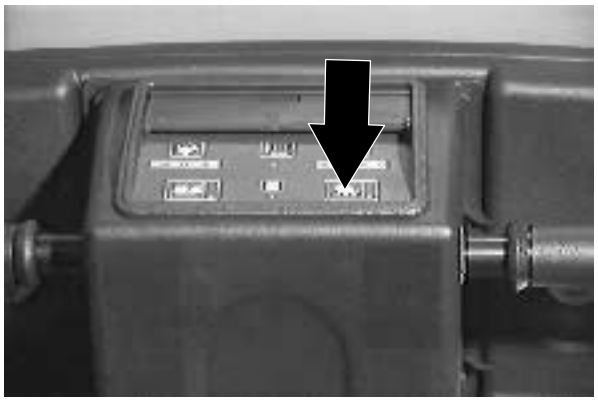


FOR SAFETY: When using machine, go slow on inclines and slippery surfaces.

STOP SCRUBBING

1. Release the steering handles.

2. Press the scrubbing switch.



DRAINING AND CLEANING THE TANKS

When you are finished scrubbing, or when the recovery tank full indicator comes on, the recovery tank should be drained and cleaned. The solution tank then can be filled again for additional scrubbing.

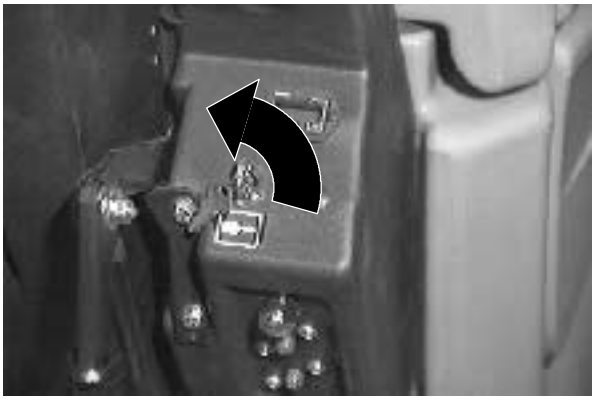
If you used the machine in ES™ mode, the solution tank should also be drained and cleaned when you are finished scrubbing.

1. Stop scrubbing.

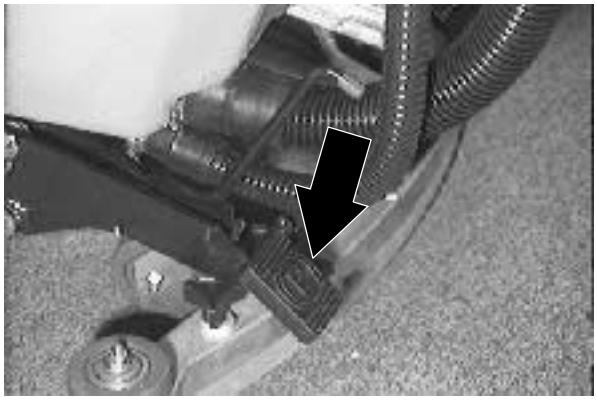
2. Drive the machine next to a floor drain or sink.

3. Turn the machine power off.

   FOR SAFETY: Before leaving or servicing machine, stop on level surface, and turn off machine.



4. Set the parking brake, if your machine has this option.

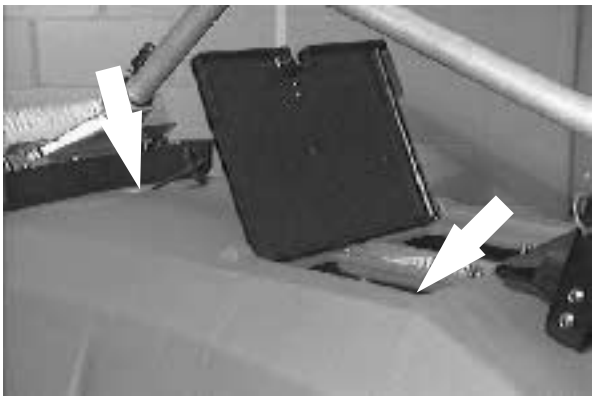


5. ES™ mode: Remove the solution tank drain hose from the mounting clip.

6. ES™ mode: Remove the drain hose plug while holding the hose up, then slowly lower the drain hose to the floor drain.

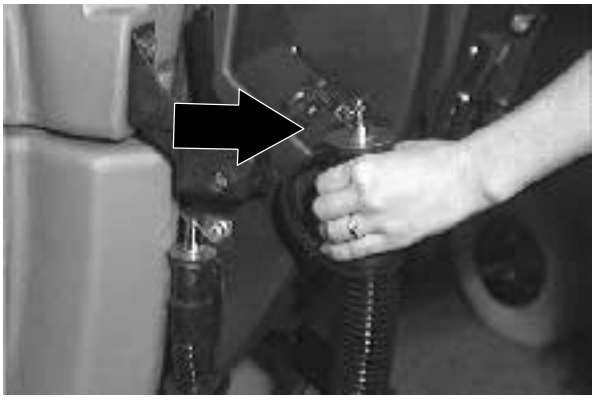
7. ES™ mode: Lift the solution tank cover and flush out the solution tank with clean water through the fill opening and the top access hole. Rinse the filter(s) at the bottom of the solution tank.

*NOTE: **Do not** use steam to clean the tank.*



8. ES™ mode: When the solution tank has completely drained, replace the drain hose plug in the solution tank drain hose and place the solution tank drain hose back onto the mounting clip on the machine.

9. Remove the recovery tank drain hose from the mounting clip.



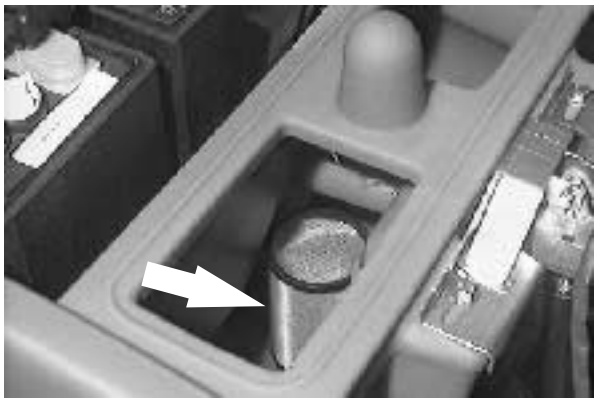
10. Remove the drain hose plug while holding the hose up, then slowly lower the drain hose to the floor drain or sink.

11. Lift the solution tank to reach the recovery tank.

12. Flush out the inside of the recovery tank with clean water.

*NOTE: **Do not** use steam to clean the tank.*

13. ES™ mode: Rinse the ES™ filter.



14. Rinse off the optical sensor(s) on the side of the recovery tank.

15. For machines below serial number 006956, remove and clean the vacuum fan screen located in the solution tank. Insert the screen back in to vacuum inlet when finished.

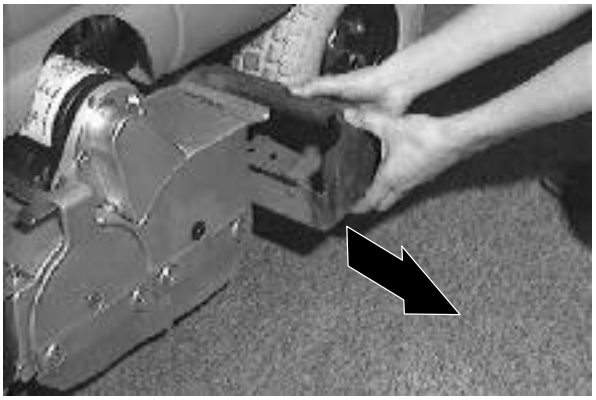
For machines serial number 006956 and above, remove and clean the vacuum fan filter located in the recovery tank. Clean by shaking dust or rinsing pleats with low pressure water. Insert the filter back in to the recovery tank when finished.

NOTE: Be sure the vacuum filter is dry before reinstalling it in the machine.

16. When the tank has completely drained, replace the drain hose plug in the recovery tank drain hose. Place the recovery tank drain hose back onto the mounting clip on the machine.

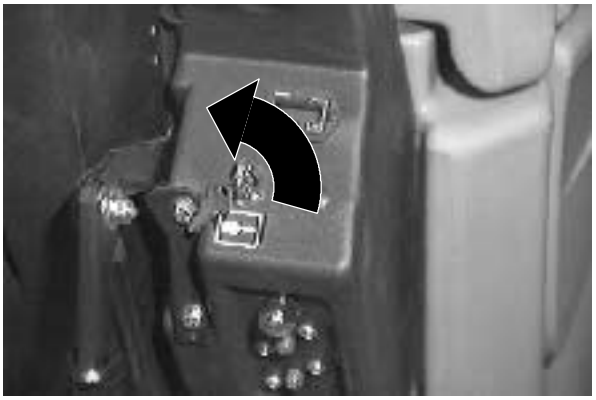
17. Pull up on the support arm and lower the solution tank. Push the stop arm in to completely lower the solution tank.

18. Cylindrical scrub head: Remove and clean the debris trough. Place the trough back in the scrub head.



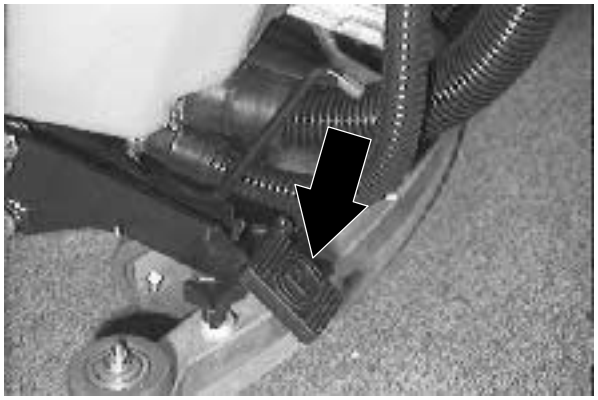
STOP THE MACHINE

1. Stop scrubbing.
2. Turn the machine power off.



3. Set the parking brake, if your machine has that option.

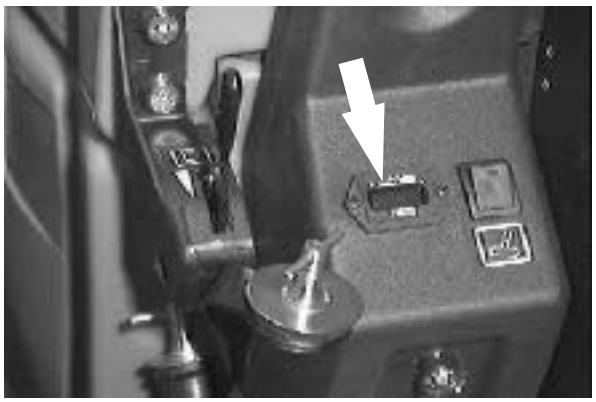
   FOR SAFETY: Before leaving or servicing machine, stop on level surface, set parking brake (if so equipped), turn off machine, and remove key.



POST-OPERATION CHECKLIST

Check over this list of items after you have finished scrubbing with the machine powered on:

❑ Check the battery charge level.

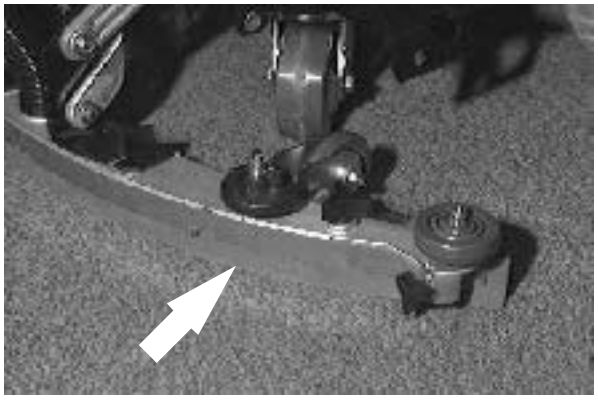


NOTE: The reading on the battery discharge indicator is not accurate when the machine is first powered on. Operate the machine a few minutes before reading the charge level of the batteries.

Check over this list of items with the machine powered off:

❑ Check for wire, string, or twine wrapped around the scrub brushes.

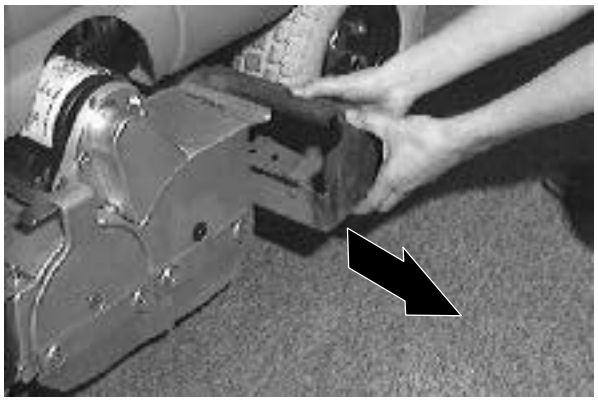
❑ Check the squeegee for wear or damage.



❑ Drain and clean the recovery tank.

❑ ES™ machines: Drain and clean the solution tank.

❑ Cylindrical brushes: Remove and clean the debris trough.



❑ Check the vacuum hoses for obstructions.

❑ Check for any machine leaks.

❑ Check the service records to determine service requirements.

OPERATION ON INCLINES

Drive the machine slowly on inclines.

FOR SAFETY: When using machine, go slow on inclines and slippery surfaces.

The maximum rated climb and descent incline with empty tanks is 8°, with full tanks is 6°.

MACHINE TROUBLESHOOTING

Problem	Cause	Remedy
Trailing water – poor or no water pickup	Worn squeegee blades	Rotate or replace squeegee blades
	Squeegee out of adjustment	Adjust squeegee
	Vacuum hose clogged	Flush vacuum hoses
	Vacuum fan screen dirty	Clean inlet screen
	Debris caught on squeegee	Remove debris
	Vacuum hose to squeegee or recovery tank disconnected or damaged	Reconnect or replace vacuum hose
	Solution tank not completely closed	Check for obstructions
		Heavy duty batteries posts too tall, file down posts
		Machine front cover mounted too high, mount cover lower
	Torn seals on solution tank	Replace seals
Vacuum fan will not turn on	Recovery tank full	Drain recovery tank
	Foam filling recovery tank	Empty recovery tank
		Use less or change detergent
		Use a defoamer
	Vacuum fan circuit breaker tripped	Reset circuit breaker
Vacuum fan will not turn on, optical sensor(s)	Recovery tank full sensor(s) dirty	Clean sensor(s) and reset key switch
	Oily/ink film buildup on recovery tank sensor(s)	Use correct detergent
		Change to magnetic sensor(s)
	Operating in bright sunlight	Install sensor sun shield(s)
Little or no solution flow to the floor	Solution tank empty	Fill solution tank
	Solution control cable broken or out of adjustment	Replace and/or adjust cable
	Solution flow turned off	Turn solution flow on
	Solution supply lines plugged	Flush solution supply lines
	Solution supply line filter dirty	Clean filter
	Solution solenoid clogged or stuck	Clean or replace
	ES™ mode: ES™ switch off	Turn ES™ switch on
Poor scrubbing performance	Debris caught on scrub brushes	Remove debris
	Improper detergent, brush, or pad used	Check with TENNANT representative for advice
	Worn scrub brush(es) or pad(s)	Replace scrub brush(es) or pad(s)
	Scrub brush motor circuit breaker(s) tripped	Reset circuit breaker(s)
		Reduce scrub brush down pressure
		Uneven brush pressure, level scrub head
		Broken brush drive belts on cylindrical scrub head, replace belt
		Check with TENNANT representative for advice
	Low battery charge	Charge batteries until the charger automatically turns off
	Tire pressure low	Increase tire pressure
Poor propelling traction	Brush pressure set too high	Decrease brush pressure
	Tires slip on oily or waxed floors	Check with TENNANT representative for advice
	Uneven brush down pressure	Level scrub head
		Broken brush drive belts on cylindrical scrub head, replace belt

OPTIONS

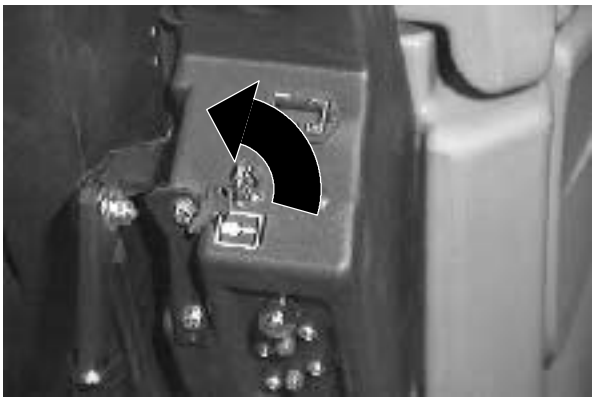
VACUUM WAND

The vacuum wand uses the machine's vacuum system. The vacuum hose allows pick-up of spills that are out of reach of the machine.

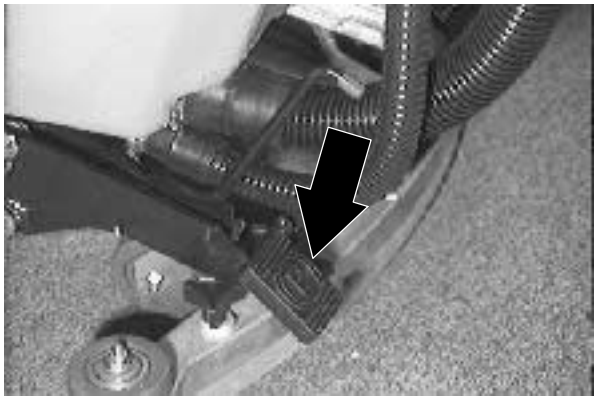
WARNING: Flammable materials or reactive metals can cause an explosion or fire. Do not pickup.

1. Turn the machine power off.

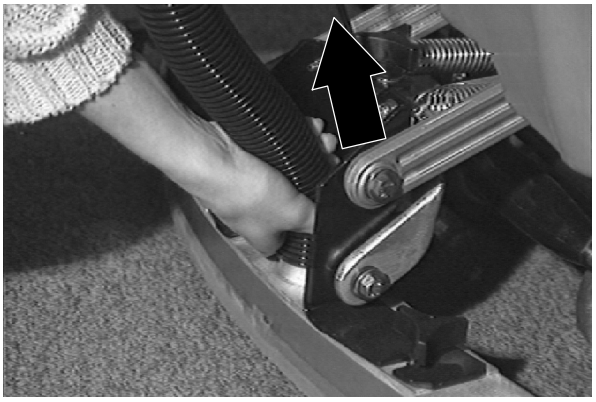
   FOR SAFETY: Before leaving or servicing machine, stop on level surface, and turn off machine.



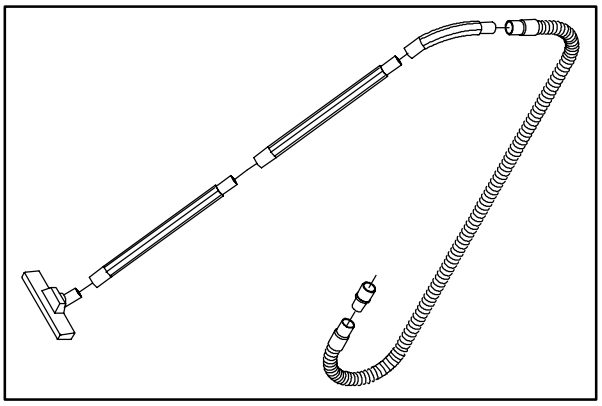
2. Set the parking brake, if your machine has this option.



3. Remove the squeegee suction hose from the top of the squeegee.



4. Put together the wand and the wand hose.



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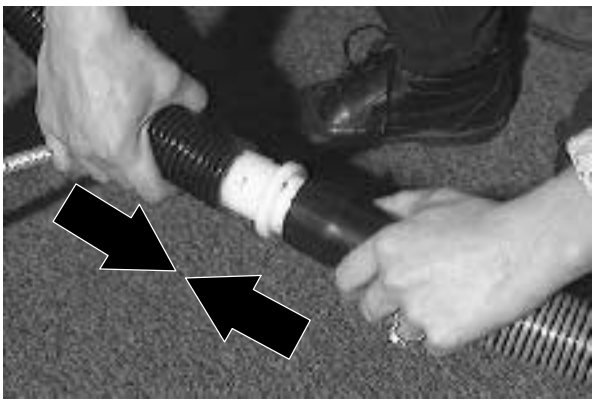
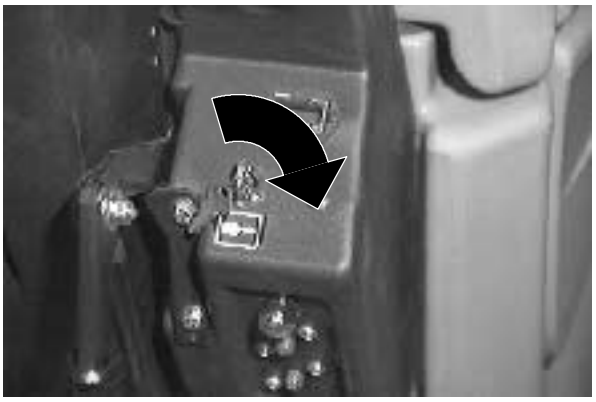
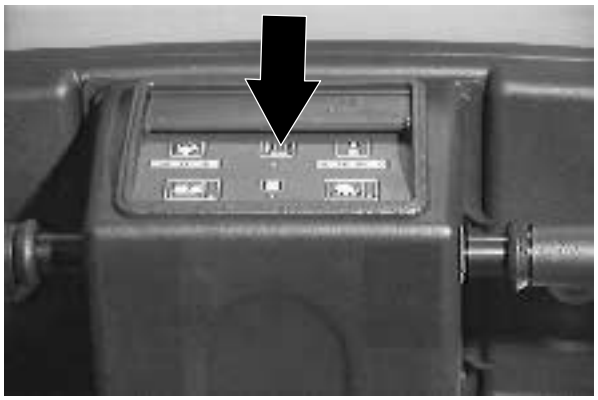
5. Connect the vacuum wand hose and the squeegee suction hose with the adapter.



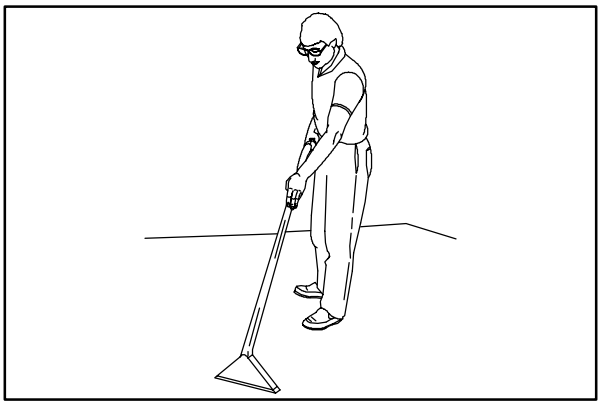
6. Turn the machine power on.



7. Lower the squeegee with the squeegee switch to turn the vacuum system on.



8. Vacuum the floor.



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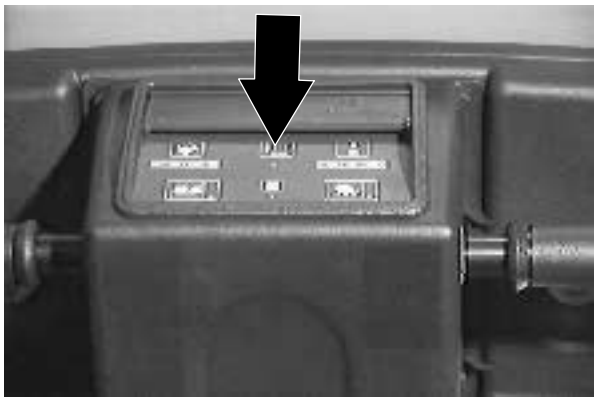
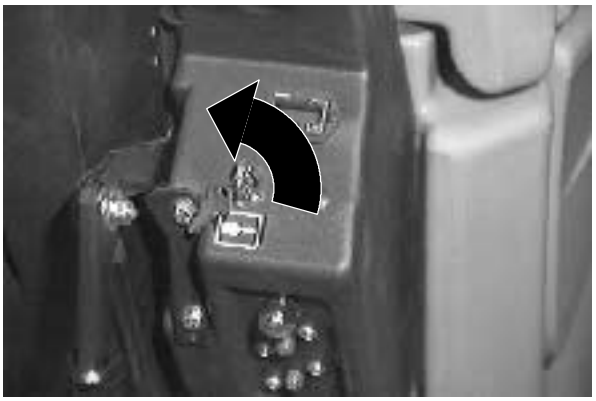
9. When finished, raise the squeegee to shut off the vacuum.

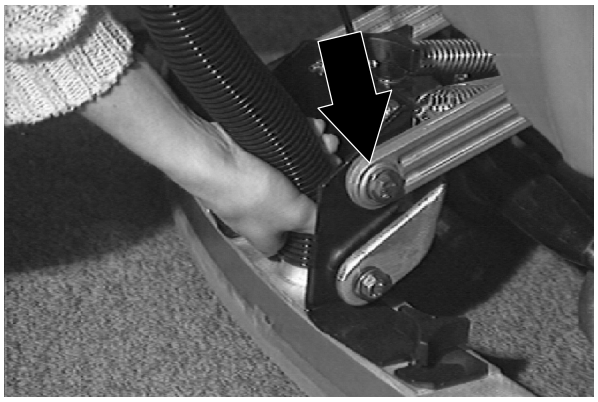


10. Turn the machine power off.



11. Remove the vacuum hose from the squeegee suction hose.

12. Reconnect the squeegee suction hose to the top of the squeegee.



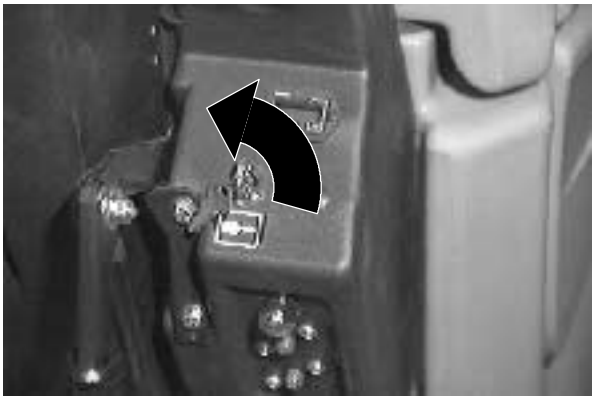
POWER WAND

The power wand uses the machine's vacuum and solution systems. The power wand allows scrubbing of floors that are out of reach of the machine.

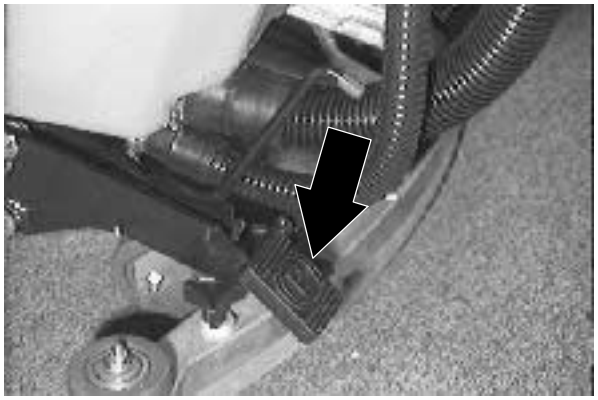
WARNING: Flammable materials or reactive metals can cause an explosion or fire. Do not pickup.

1. Turn the machine power off.

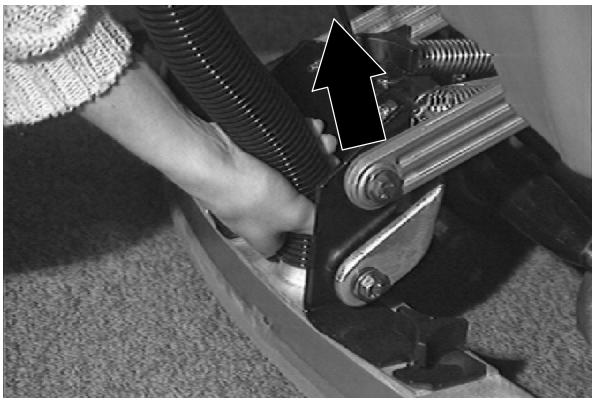
   FOR SAFETY: Before leaving or servicing machine, stop on level surface, and turn off machine.



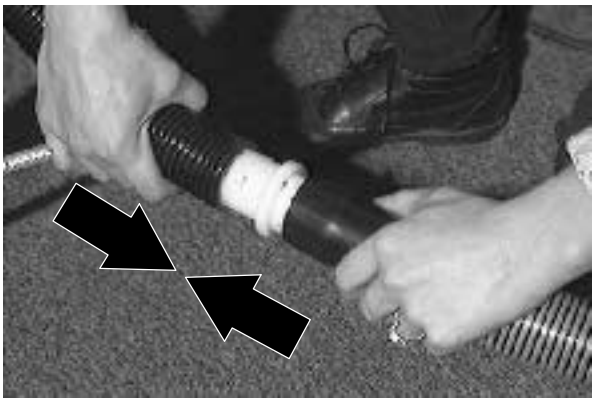
2. Set the parking brake, if your machine has this option.



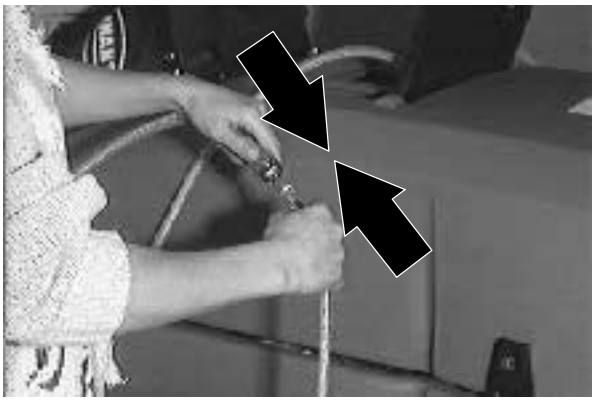
3. Remove the squeegee suction hose from the top of the squeegee.



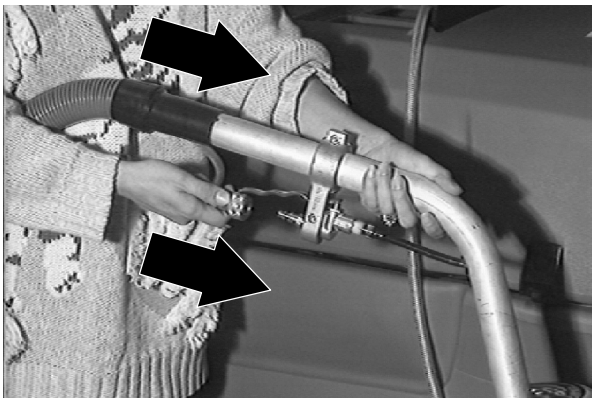
4. Connect the vacuum wand hose and the squeegee suction hose with the adapter.



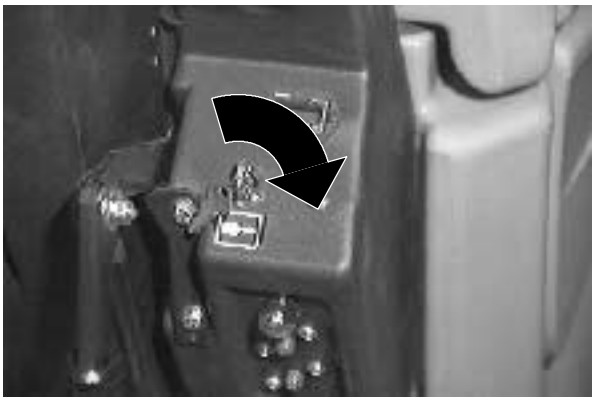
5. Open the solution tank cover. Attach the end of solution hose to the quick-disconnect. Push the connector in until it stops. Pull on the hose to make sure it is connected.



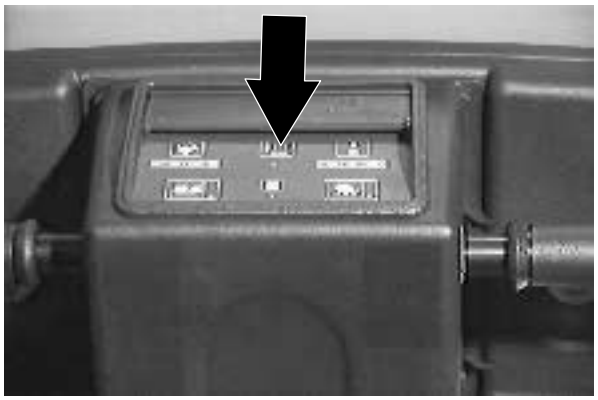
6. Attach the other ends of the solution and vacuum hoses to the power wand.



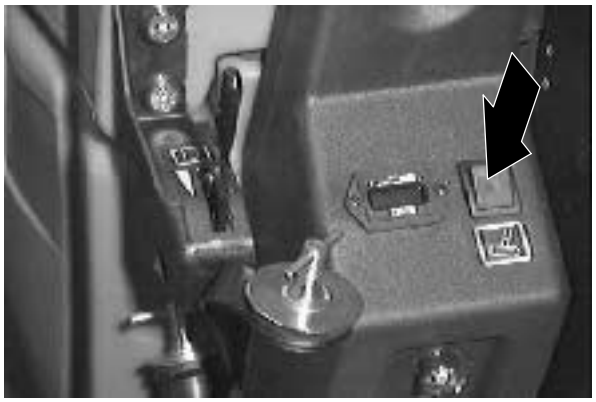
7. Turn the machine power on.



8. Lower the squeegee with the squeegee switch to turn the vacuum system on.

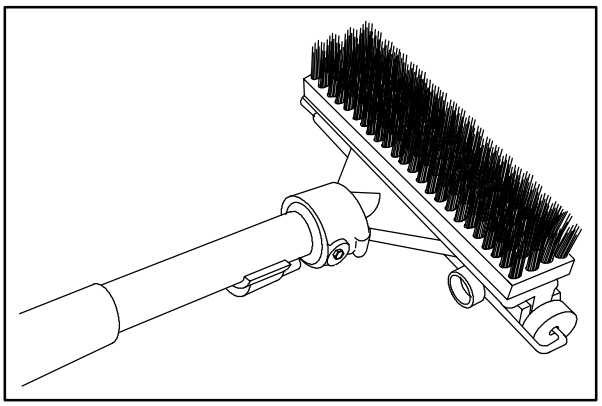


9. Switch the power wand on.



10. Squeeze the solution lever on the power wand to spray solution on the floor. Scrub the floor with the brush side of the cleaning tool.

11. Vacuum up the solution by turning over the cleaning tool so the squeegee side is down.



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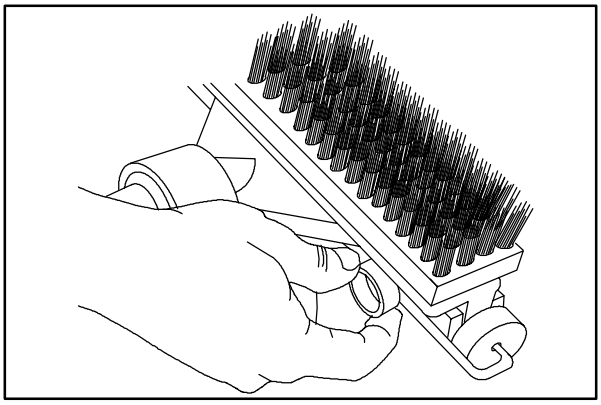
If the cleaning tool is hard to push or is not picking up the solution very well, adjust the roller wheels on the tool by turning the black adjustment knob.

NOTE: The wheels are properly adjusted when the squeegee blades deflect slightly while the tool is pushed back and forth.



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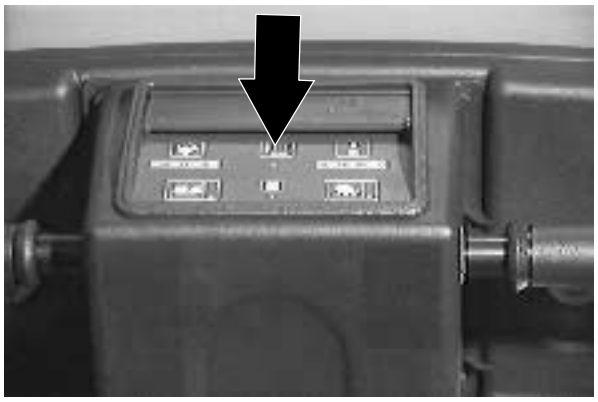
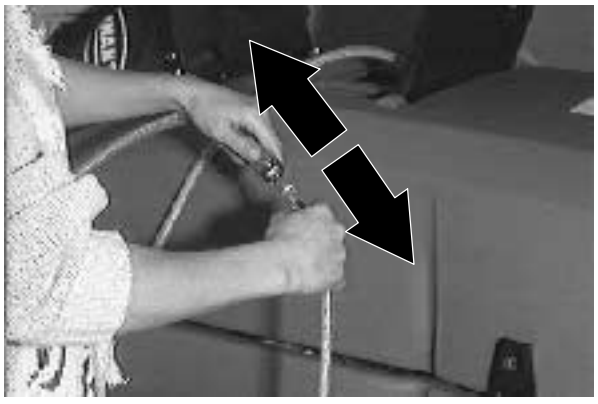
12. When finished, switch the power wand off.

13. When finished, raise the squeegee to shut off the vacuum.

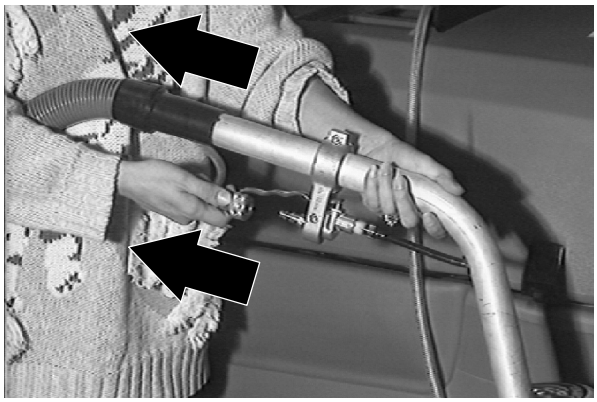


14. Disconnect the solution hose from the machine.

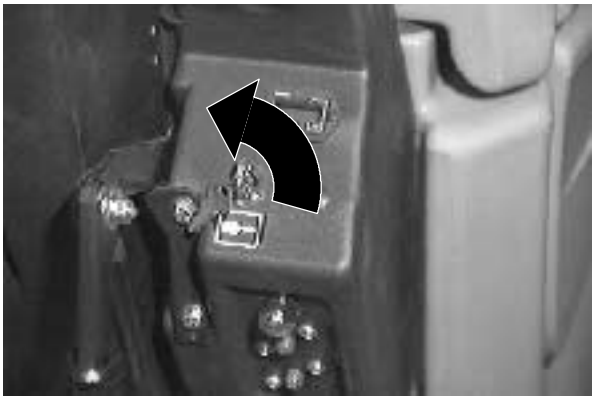


15. Remove the vacuum hose from the squeegee suction hose.

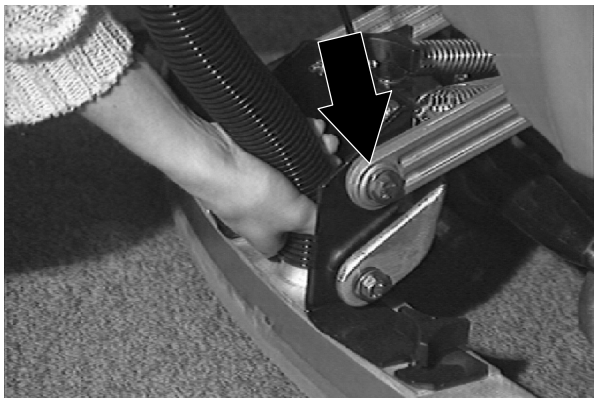
16. Disconnect the other ends of the solution and vacuum hoses from the power wand.



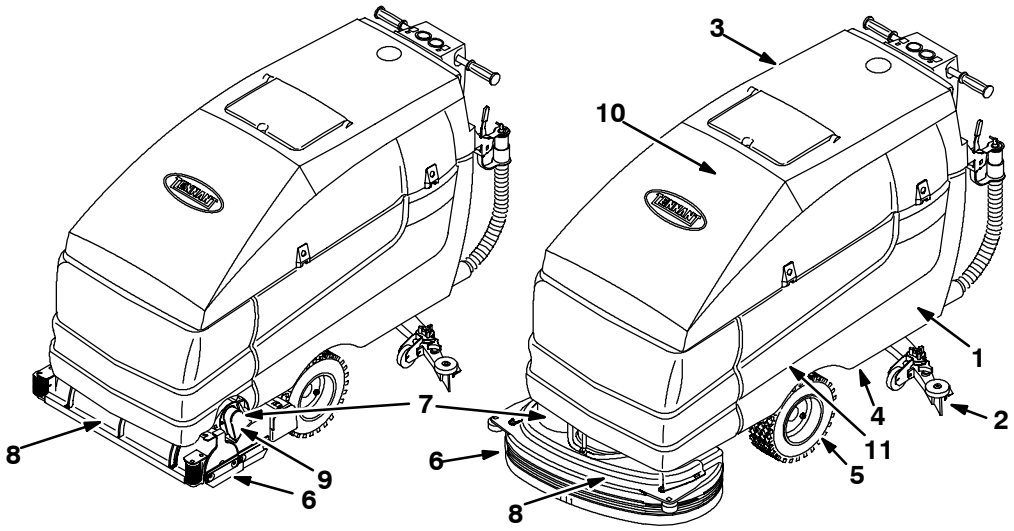
17. Turn the machine power off.



18. Reconnect the squeegee suction hose to the squeegee.



MAINTENANCE



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MAINTENANCE CHART

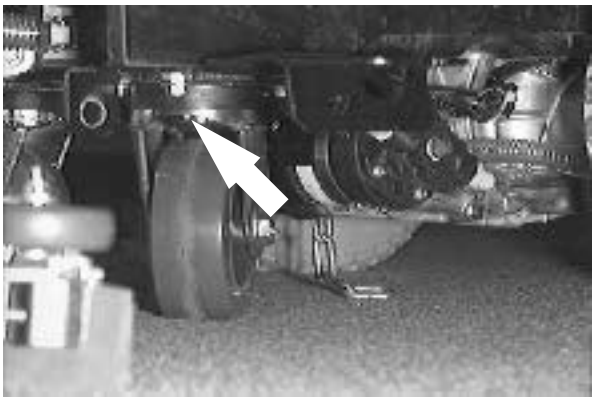
Interval	Key	Description	Procedure	Lubricant/ Fluid	No. of Service Points
Daily	2	Squeegee	Check for damage and wear	–	1
			Check deflection and leveling	–	1
	8	Scrub brushes or pads	Check for damage and wear	–	2
	1	Recovery tank	Clean tank	–	1
			Clean optical sensor	–	1(2)
	1	Recovery tank, ES™ mode	Clean ES™ filter	–	1
	3	Solution tank, ES™ mode	Clean	–	1
	3	Vacuum fan filter	Clean	–	1
		Machine	Check for leaks	–	1
	6	Disk scrub head skirt	Check adjustment	–	1
			Check for damage and wear	–	1
	6	Cylindrical scrub head skirts	Check adjustment	–	4
			Check for damage and wear	–	4
50 Hours	5	Front tires	Check air pressure	–	2
	8	Cylindrical brushes	Check taper and rotate front to rear	–	2
100 Hours	4	Rear casters	Lubricate	SPL	2
	9	Cylindrical scrub brush drive belts	Check tension	–	2
500 Hours	10	Vacuum fan motor	Check motor brushes	–	1
1000 Hours	7	Scrub brush motors	Check motor brushes	–	2
	11	Propelling motor	Check motor brushes	–	1
	11	Transaxle	Check lubricant level	GL	1
	11	Power steering motor	Check motor brushes	–	1

SPL – Special lubricant, Lubriplate EMB grease (TENNANT part no. 01433–1)
GL – SAE 90 weight gear lubricant

LUBRICATION

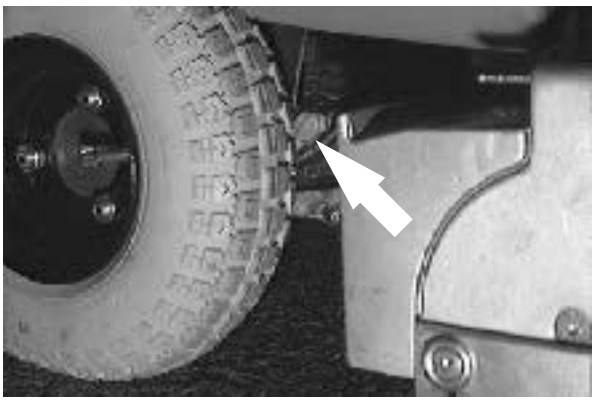
REAR CASTERS

The rear casters each have one grease fitting on the caster swivel. Lubricate the caster with a grease gun containing Lubriplate EMB grease (TENNANT part no. 01433–1) every 100 hours of machine operation.



TRANSAXLE

Check the transaxle lubricant level every 1000 hours of operation by removing one of the orange filler plugs. If needed, add SAE 90 weight gear lubricant.



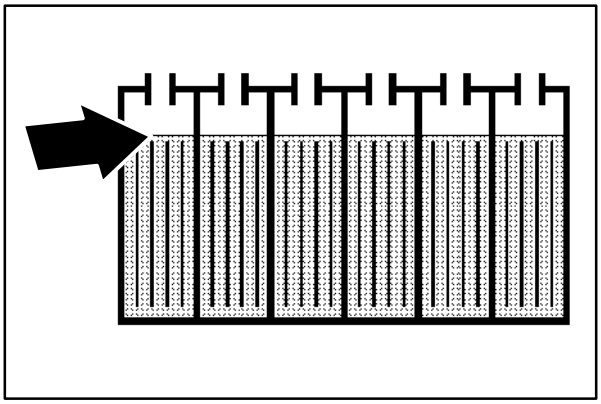
BATTERIES

The batteries are unique in that they hold their power for long periods of time. The lifetime of the batteries is limited by the number of charges the batteries receive. To get the most life from the batteries, charge them when the battery discharge indicator blinks.

Periodically clean the top surface of the batteries and the terminals, and check for loose connections. Use a strong solution of baking soda and water. Brush the solution sparingly over the battery tops, terminals, and cable clamps. Do not allow any baking soda solution to enter the batteries. Use a wire brush to clean the terminal posts and the cable connectors. After cleaning, apply a coating of clear battery post protectant to the terminals and the cable connectors. Keep the tops of the batteries clean and dry.

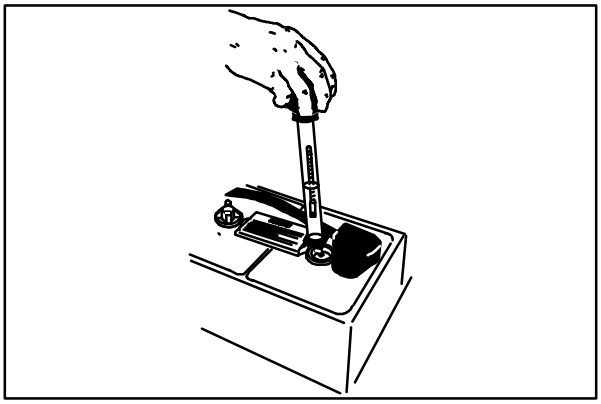
Keep all metallic objects off the top of the batteries, which may cause a short circuit. Replace any worn or damaged wires.

Check the electrolyte level in each battery cell before and after charging, and after every 50 hours of operation. Do not charge the batteries unless the fluid is slightly above the battery plates. If needed, add just enough distilled water to cover the plates. Never add acid to the batteries. Do not overfill. Always keep the battery caps on, except when adding water or taking hydrometer readings.



Measuring the specific gravity, using a hydrometer, is a way to determine the charge level and condition of the batteries. If one or more of the battery cells test lower than the other battery cells (0.050 or more), the cell is damaged, shorted, or is about to fail.

NOTE: Do not take readings immediately after adding distilled water. If the water and acid are not thoroughly mixed, the readings may not be accurate. Check the hydrometer readings against the following chart to determine the remaining battery charge level:



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SPECIFIC GRAVITY at 27° C (80°F)	BATTERY CHARGE
1.265	100% Charged
1.223	75% Charged
1.185	50% Charged
1.148	25% Charged
1.110	Discharged

NOTE: If the readings are taken when the battery electrolyte is any temperature other than 27° C (80° F), the reading must be temperature corrected. Add or subtract to the specific gravity reading 0.004, 4 points, for each 6° C (10° F) above or below 27°C (80° F).

CHARGING THE BATTERIES

1. Drive the machine to a flat, dry surface in a well-ventilated area.

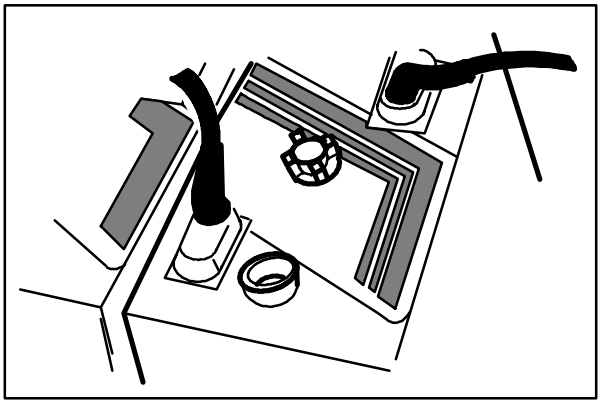
2. Turn the machine power off and set the parking brake if your machine has this option.

FOR SAFETY: Before leaving or servicing machine, stop on level surface, and turn off machine.

3. Lift up the solution tank to get access to the batteries.

NOTE: The solution tank must be empty.

4. Check the water level in all the battery cells.



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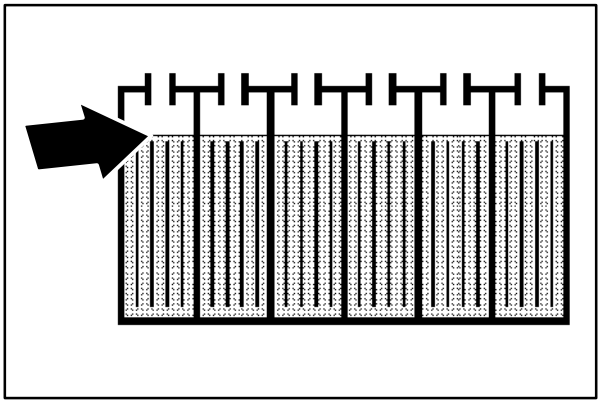
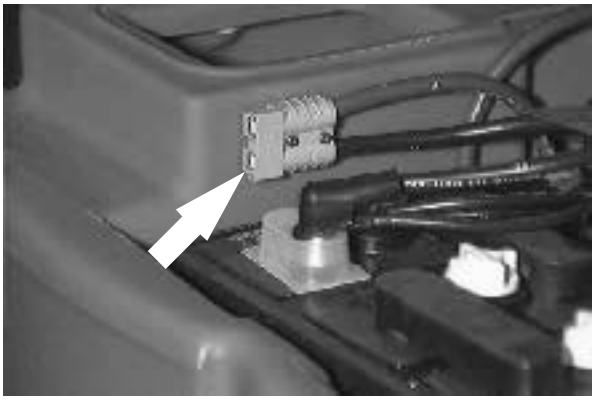
5. If the level is low, add just enough distilled water to cover the battery plates. DO NOT OVERFILL. The batteries can overflow during charging due to expansion.



NOTE: Make sure the battery caps are in place while charging.

FOR SAFETY: When maintaining or servicing machine, avoid contact with battery acid.

6. Plug the charger connector into the battery connector.



WARNING: Batteries emit hydrogen gas. Explosion or fire can result. Keep sparks and open flame away. Keep covers open when charging.

7. Plug the battery charger into the wall outlet.

NOTE: If the red "ABNORMAL CYCLE" lamp lights when the TENNANT charger is plugged into a wall outlet, the charger cannot charge the battery and there is something wrong with the battery.

8. The TENNANT charger will start automatically. When the batteries are fully charged, the TENNANT charger will automatically turn off.

9. After the charger has turned off, unplug the charger from the wall outlet.

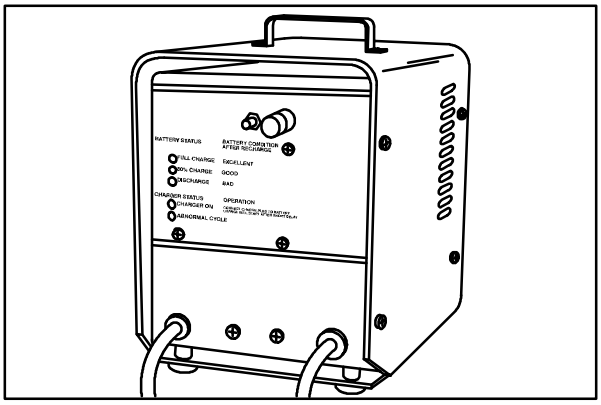
10. Unplug the charger connector from the battery connector on the machine.

    FOR SAFETY: When maintaining or servicing machine, avoid contact with battery acid.

11. Check the electrolyte level in each battery cell after charging. If needed, add distilled water to raise the electrolyte level to about 12 mm (0.4 in) below the bottom of the sight tubes.

12. Lower the solution tank.

13. Pull up on the support arm and rotate the stop arm out of the way to allow the solution tank to close completely.



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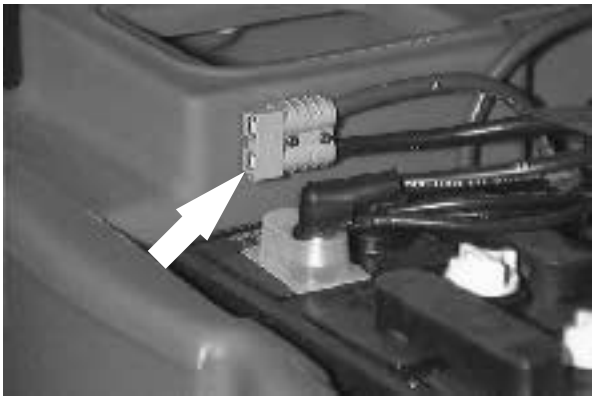


TOUCH PANEL

The touch panel can be used to run a self-diagnostic test of the machine electrical components and system.

1. Turn the machine power off.

2. While pressing the squeegee switch, turn the machine power on. Continue pressing the squeegee switch a few seconds, then release the switch.

3. While the diagnostic is running, the three speed switch indicators will flash. The machine systems will activate as follows:

   - The brushes and squeegee raise.
   - The vacuum fan starts and the squeegee lowers. The squeegee raises and the vacuum fan shuts off.
   - The scrub head lowers and raises.
   - The brushes turn on and off.
   - The solution valve turns on and off.
   - The ES™ pump turns on and off, if the machine has the ES™ option.
   - The vacuum fan starts and shuts off.
   - The brushes turn on and off.

4. If the electrical system passes the self-diagnostic test, the system will cycle through, turning on and off the squeegee switch indicator, recovery tank full indicator, and the scrubbing switch indicator.

   If the self-diagnostic test finds an error in the system, the error will be displayed by the brush pressure switch indicators. Note which of the indicators are on, and contact the service personnel.

5. Turn off the diagnostic by turning off the machine power.

ELECTRIC MOTORS

The carbon brushes on the vacuum fan motor should be inspected after every 500 hours of machine operation. The carbon brushes on the scrub brush motors, power steering motor, and propelling motor should be inspected after every 1000 hours of machine operation.

SCRUB HEAD

The machine can be equipped with either a disk brush, or cylindrical brush scrub head. Both scrub heads contain skirts to control over-spray from the scrub brushes.

DISK BRUSH SCRUB HEAD SKIRT

Make sure the scrub head skirt touches the floor all the way around when the scrub head is lowered. Check the skirt for damage or wear daily.

ADJUSTING THE SCRUB HEAD SKIRT

1. Lower the scrub head on a level floor.
2. Turn the machine power off.

   FOR SAFETY: Before leaving or servicing machine, stop on level surface, and turn off machine.

3. Check to see if the scrub head skirt touches the floor all the way around the scrub head.

4. If the skirt needs to be adjusted, pull the strap end away from the skirt. Loosen the strap from the buckle, and move the skirt up or down to touch the floor.

NOTE: Replace the scrub head skirt when it is damaged or no longer is able to touch the floor.

5. Pull the strap tight through the buckle, and attach the strap end to the skirt using the hook and loop fastener.
6. Raise the scrub head.

REPLACING THE SCRUB HEAD SKIRT

1. Lower the scrub head.

2. Turn the machine power off.

   FOR SAFETY: Before leaving or servicing machine, stop on level surface, and turn off machine.

3. Pull the strap end away from the skirt. Loosen and pull the strap from the buckle.

4. Pull the old skirt off the scrub head.

5. Put the new skirt on the scrub head, lining up the notches under the rollers.

6. Pull the strap tight through the buckle, and attach the strap end to the skirt using the hook and loop fastener.

7. Adjust the skirt as stated in *ADJUSTING THE SCRUB HEAD SKIRT*.

CYLINDRICAL BRUSH SCRUB HEAD SKIRTS

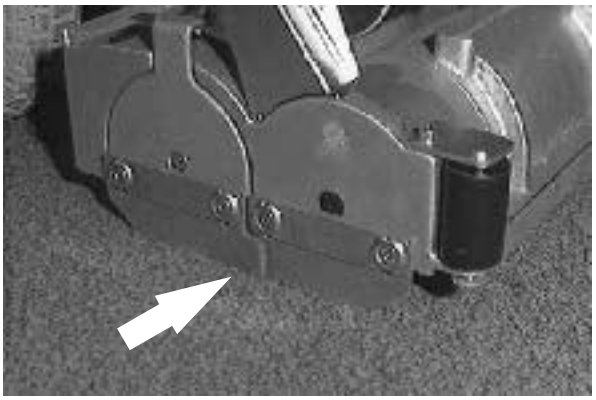
The four head skirts should just touch the floor. Check the skirts for damage or wear daily.

ADJUSTING THE SCRUB HEAD SKIRTS

1. Lower the scrub head on a level floor.
2. Turn the machine power off.

   FOR SAFETY: Before leaving or servicing machine, stop on level surface, and turn off machine.

3. Check to see if the scrub head skirts touch the floor.
4. If any of the skirts needs adjusting, loosen the retainer strip hardware and slide the skirt to the proper adjustment. Tighten the retainer strip hardware.



REPLACING THE SCRUB HEAD SKIRTS

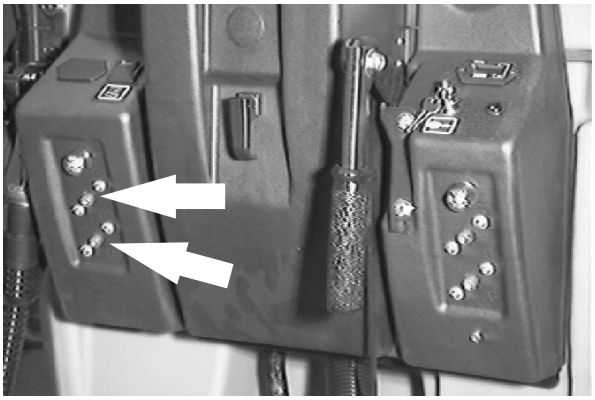
1. Raise the scrub head.
2. Turn the machine power off.

   FOR SAFETY: Before leaving or servicing machine, stop on level surface, and turn off machine.

3. Remove the retainer strip and hardware.
4. Replace the old skirt with a new skirt and mount in place with the retainer strip and hardware.

REMOVING OR REPLACING THE SCRUB HEAD

The scrub heads are available in two brush types, and three widths. The scrub heads are interchangeable when the scrub brush motor circuit breakers, installed in the operator console, match the circuit breakers needed as shown in the following chart:



SCRUB HEAD/CIRCUIT BREAKERS

Scrub head	Disk	HD Disk	Cylindrical
Model 700 700 mm (28 in)	20 A	–	20 A
Model 800 800 mm (32 in)	20 A	35 A	20 A
Model 900 900 mm (36 in)	–	35 A	20 A

NOTE: To interchange the model 800 or the model 900 heavy duty disk head with one of the other available scrub heads, you must change the scrub brush motor circuit breakers in the operator console. Interchanging the scrub heads without changing the scrub brush motor circuit breakers will cause the scrub brush motors or circuit breakers to fail.

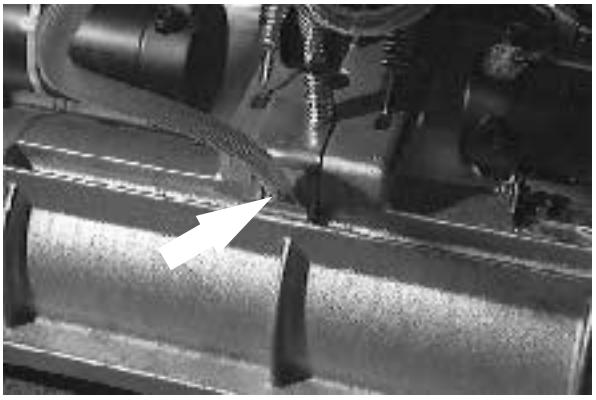
NOTE: When you change to a different width scrub head, be sure to install the appropriate width squeegee and machine front cover.

1. Lower the scrub head.
2. Turn the machine power off.

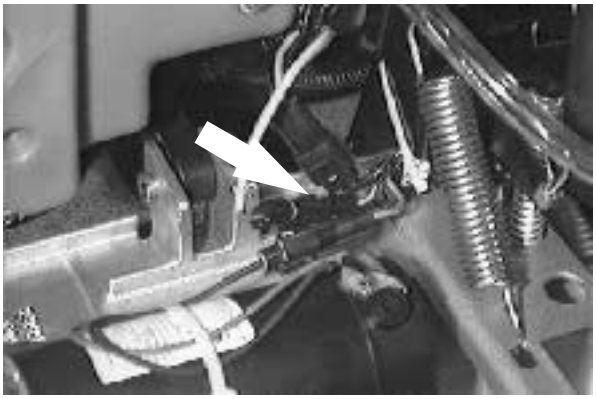
   FOR SAFETY: Before leaving or servicing machine, stop on level surface, and turn off machine.

3. Remove the machine front cover.

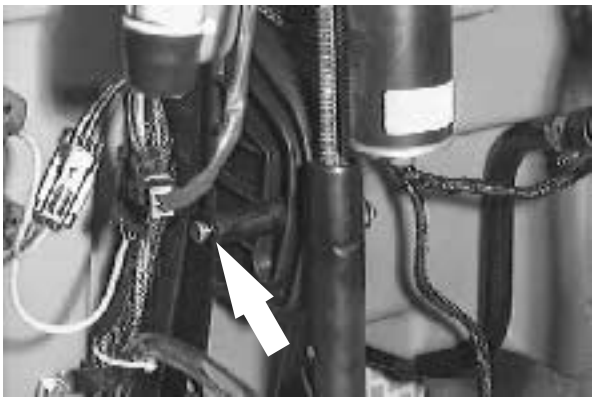
4. Disconnect the solution line from the scrub head tee fitting.



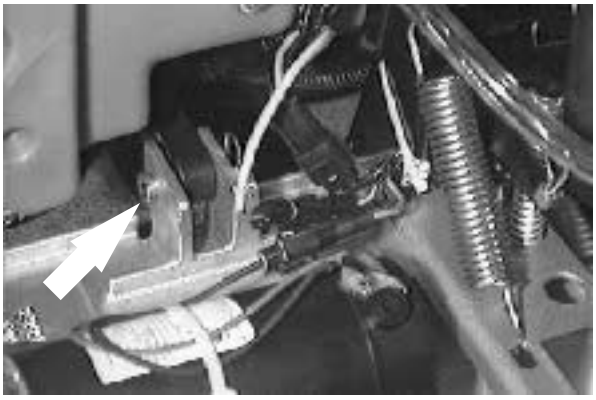
5. Disconnect the wire harness.



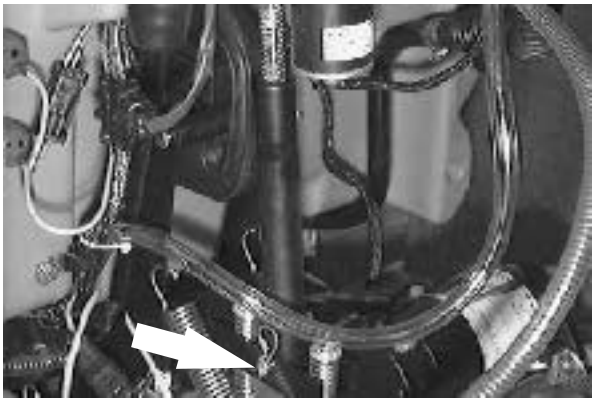
6. Disconnect the scrub head from the guide by removing the clevis pin.



7. Disconnect the lift arms from the scrub head by removing the two clevis pins.



8. Disconnect the actuator from the scrub head by removing the clevis pin.

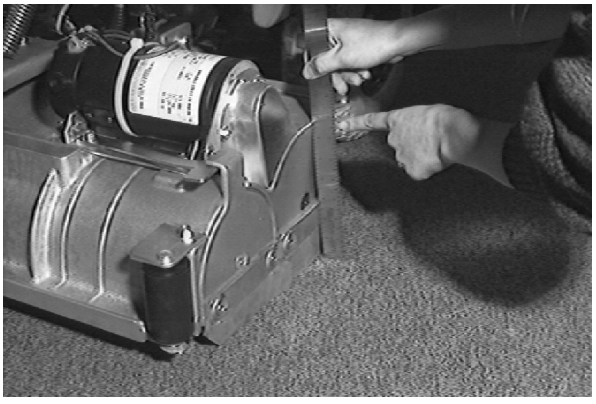


9. To install the scrub head, connect the lift arms to the scrub head with the two clevis pins.
10. Connect the scrub head to the guide with the clevis pin.
11. Connect the actuator to the scrub head with the clevis pin.
12. Connect the wire harness.
13. Connect the solution line to the scrub head tee fitting.

LEVELING THE SCRUB HEAD

NOTE: Check the tires for correct tire pressure before leveling the scrub head.

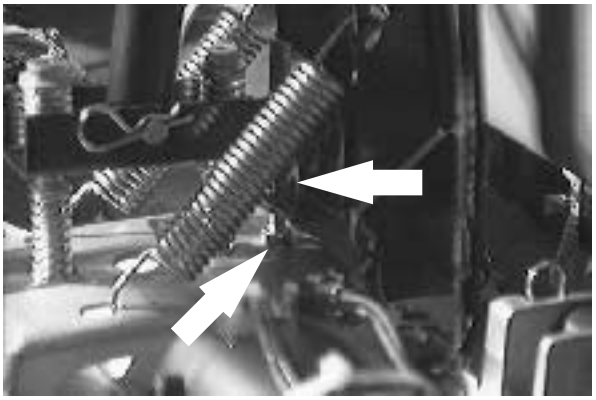
1. Make sure the scrub head is lowered to the floor.
2. Check the level of the scrub head by measuring the distance from the top of the scrub head, to the floor at all four corners. The scrub head should measure the same on all four corners.



3. If the scrub head is not level at all four corners, loosen the jam nut on the adjustment screw located on the top of the scrub head. Turn the adjustment screw until the scrub head measures level. Tighten the jam nut.

4. Install the machine front cover.

5. Cylindrical scrub head: Check the brush pattern as described in *CHECKING AND ADJUSTING CYLINDRICAL BRUSH PATTERN.*



SCRUB BRUSHES

The scrub brushes should be checked daily for wire or string tangled around the brush or brush drive hub. The brushes should also be checked for any damage and wear.

DISK BRUSHES

The disk brushes should be replaced if large amounts of bristles are missing, or if the remaining bristles' length is less than 10 mm (0.38 in).

NOTE: Be sure to replace brushes in sets. Otherwise one brush will be more aggressive than the other.

Cleaning pads must be placed on pad drives before they are ready to use. The cleaning pad is held in place by a pad holder.

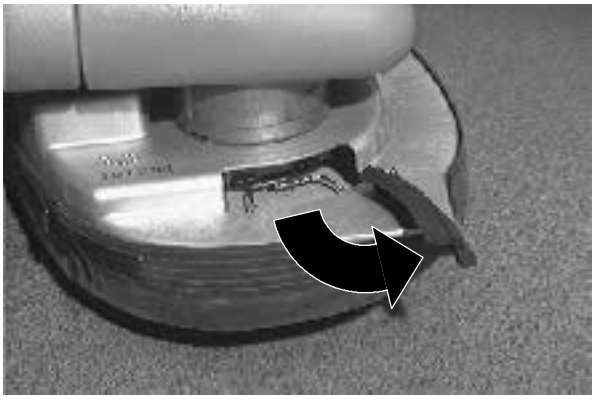
Cleaning pads need to be cleaned immediately after using with soap and water. Do not wash the pads with a pressure washer. Hang dry pads, or lie flat to dry.

REPLACING THE DISK BRUSHES

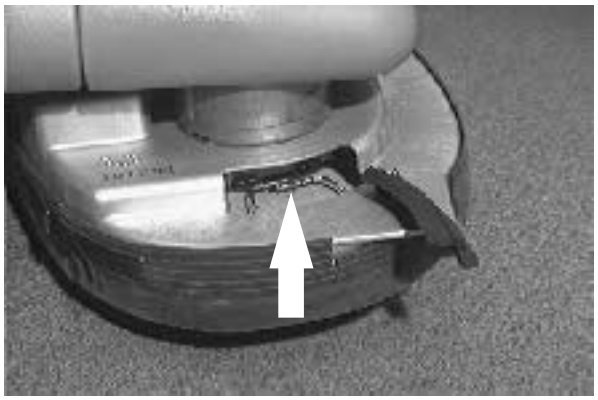
1. Raise the scrub head.
2. Turn the machine power off and set the parking brake if your machine has this option.

   FOR SAFETY: Before leaving or servicing machine, stop on level surface, and turn off machine.

3. Open the access cover on either corner of the scrub head.



4. Turn the brush until you can see the brush spring clip.



5. Press the brush spring clip together with your thumb and index finger. The brush will drop off the brush drive hub.

6. Pull the brush out from under the scrub head.

7. Place the new scrub brush on the floor in front of the scrub head. Push the brush under the scrub head.
8. Line up the brush drive socket with the drive plug.
9. Lift the scrub brush into the drive plug.
10. Check to make sure the brush is securely mounted on the brush drive hub.
11. Close the scrub head access cover.
12. Repeat for the other brush.

CYLINDRICAL BRUSHES

Check the brush taper and rotate the brushes from front-to-rear every 50 hours of operation, for maximum brush life and best scrubbing performance.

The cylinder brushes should be replaced if large amounts of bristles are missing, or if the remaining bristles' length is less than 10 mm (0.38 in).

NOTE: Be sure to replace brushes in sets. Otherwise one brush will be more aggressive than the other.

REPLACING THE CYLINDRICAL BRUSHES

1. Raise the scrub head.

2. Turn the machine power off and set the parking brake if your machine has this option.

   FOR SAFETY: Before leaving or servicing machine, stop on level surface, and turn off machine.

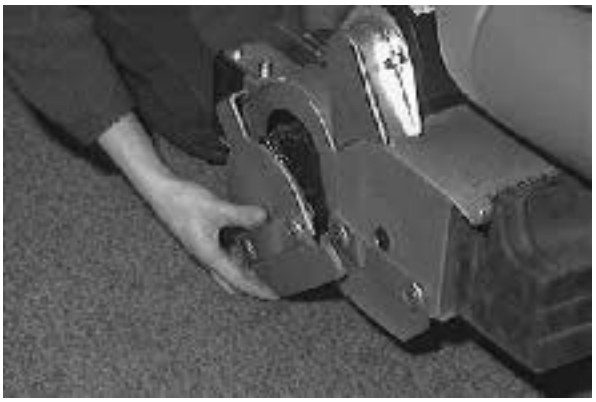
3. Push down on the mounting spring and the idler door, then pull out on the bottom of the door. Push down on the spring until the door releases from the scrub head. Pull the idle plug off the brush.

4. Pull the brush out of the scrub head.

5. With the double row end of the brush towards you, guide the brush onto the drive hub.

NOTE: Use the double rows on the idler end of the brush.

6. Insert the Idler plug of the idler door into the brush.



7. Push down on the door to catch the door in the scrub head, then pull up on the door to latch it in the spring.

8. Repeat for the other brush on the other side of the scrub head.

NOTE: The idler doors have stamped letters that correspond with letters on the scrub head. Make sure the idler doors are placed back on the same side of the scrub head that they were originally removed from.

CHECKING AND ADJUSTING CYLINDRICAL BRUSH PATTERN

NOTE: Check the tires for correct tire pressure and make sure the solution tank is full before checking or adjusting the brush pattern.

1. Apply chalk, or some other material that will not blow easily away, to a smooth, level floor.

2. Raise the scrub head. Position the scrub head over the chalked area.

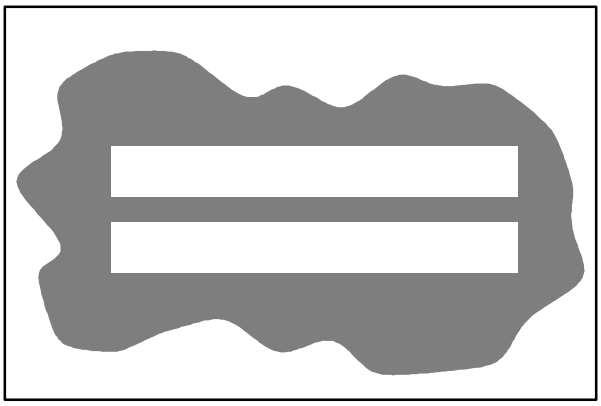
3. Set the parking brake if your machine has this option.

4. Lower the scrub head for 15 to 20 seconds while keeping the scrub head in one spot in the chalked area.

NOTE: If chalk or other material is not available, allow the brushes to spin on the floor for two minutes. A polish mark will remain on the floor.

5. Raise the scrub head and move the machine away from the chalked area. Turn the machine power off.

6. Observe the shape of the brush patterns. If the brush patterns have parallel sides, the brushes do not need taper adjustment.



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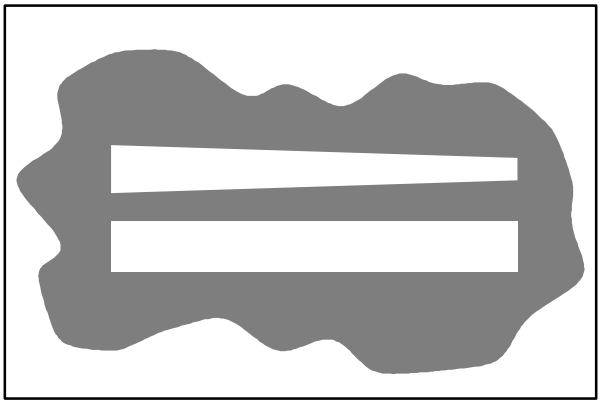
If one or both of the brush patterns are tapered, the brushes will have to be adjusted to straighten the brush pattern.



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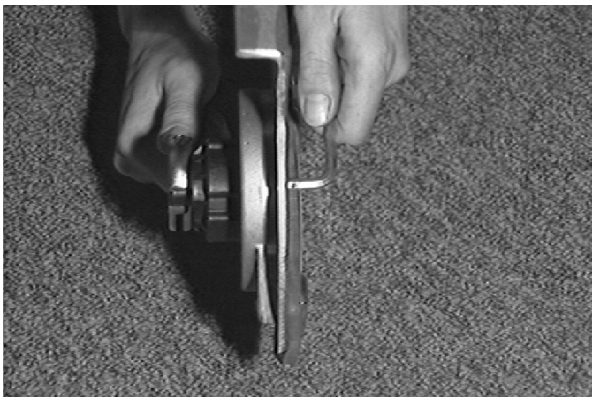
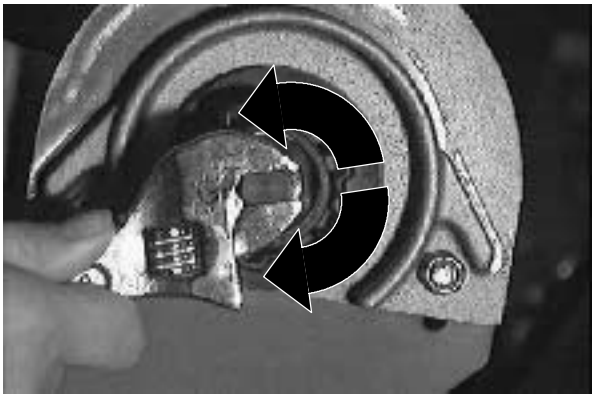
A. Remove the idler door by pushing down on the mounting spring and the idler door, then pulling out on the bottom of the door. Push down on the spring until the door releases from the scrub head. Pull the idle plug off the brush.

B. While holding the flat end of the idler shaft with a wrench, loosen the mounting screw on the outside of the idler door.



C. Turn the idler shaft to raise or lower the end of the brush as needed to straighten the brush pattern. Tighten the mounting screw.

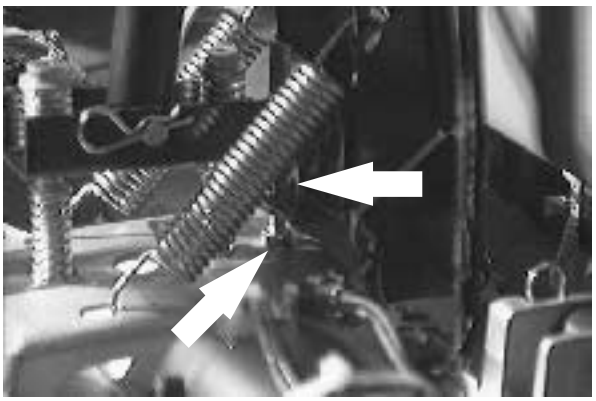
D. Check the brush patterns again and readjust as necessary.



The brush patterns should be the same width. If one is narrower then the other, loosen the jam nut on the adjustment screw located on the top of the scrub head.

Turn the adjustment screw clockwise to increase the front brush pattern width. Turn the adjustment screw counter-clockwise to increase the back brush pattern width. Check the brush patterns again. Adjust until the front and back patterns are the same width.

Tighten the jam nut.



SOLUTION SYSTEM

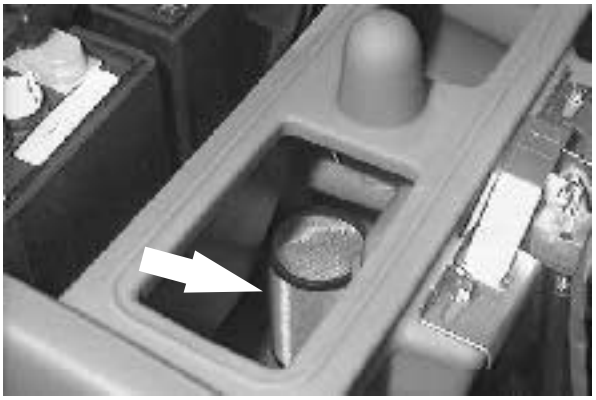
RECOVERY TANK

The recovery tank stores recovered solution. The recovery tank should be drained and cleaned daily. The outside of the tank can be cleaned with vinyl cleaner.

Rinse and wipe off the sensors daily on machines with optical sensors installed inside the recovery tank.

ES™ option: The ES™ filter should be cleaned daily.

*NOTE: **Do not** use steam to clean the tank.*



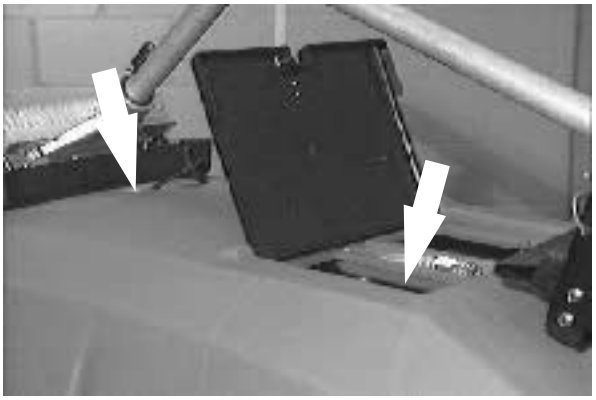
A vacuum fan filter is located in the recovery tank, for machines serial number 006956 and above. Remove and clean this filter daily. Clean by shaking dust or rinsing pleats with low pressure water. For machines below serial number 006956, a screen is located in the solution tank.

NOTE: Be sure the vacuum filter is dry before reinstalling it in the machine.

SOLUTION TANK

The solution tank stores the cleaning solution.

The solution tank does not require regular maintenance. If deposits form on the bottom of the tank, rinse the tank with a strong blast of warm water. The tank can be flushed through the fill opening and top access hole.

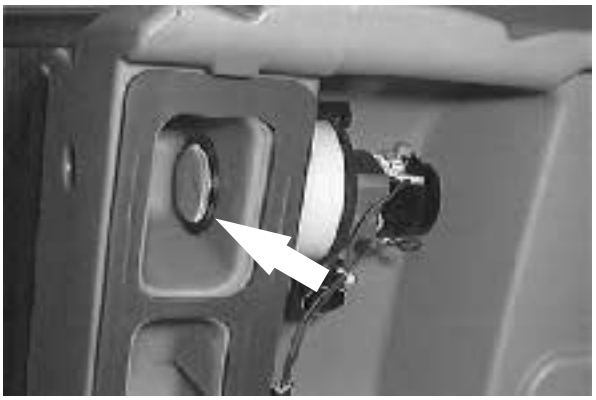


ES™ option: The solution tank should be drained and cleaned daily.

The solution tank contains one standard solution line filter, and one solution line filter for the power wand option. If the filters become dirty, the solution flow will be reduced. Check and clean these filters if necessary.

*NOTE: **Do not** use steam to clean the tank.*

A vacuum fan screen is located in the solution tank, for machines below serial number 006956. Remove and clean this screen daily. For machines serial number 006956 and above, a filter is located in the recovery tank.



SQUEEGEE

The squeegee assembly channels water into the vacuum fan suction. The front blade channels the water, and the rear blade wipes the floor.

Check the squeegee blades for damage and wear daily. Rotate or replace either of the squeegee blades if the leading edge is torn or worn half-way through the thickness of the blade.

The squeegee can be adjusted for leveling and deflection. The deflection and leveling of the squeegee blades should be checked daily, or when scrubbing a different type of floor.

The squeegee assembly can be removed from the squeegee pivot to prevent damage during transport of the machine, or when changing to a different squeegee width. The squeegees are available in three widths to be used with the three different model scrub heads; model 700 (700 mm (28 in)), model 800 (800 mm (32 in)), and model 900 (900 mm (36 in)).

REMOVING THE SQUEEGEE ASSEMBLY

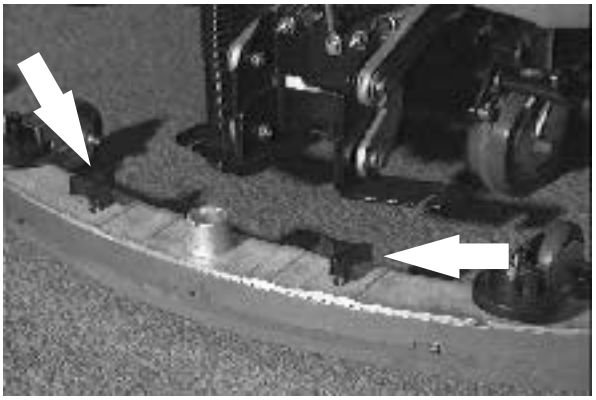
1. Raise the squeegee.

2. Turn the machine power off and set the parking brake if your machine has this option.

   FOR SAFETY: Before leaving or servicing machine, stop on level surface, and turn off machine.

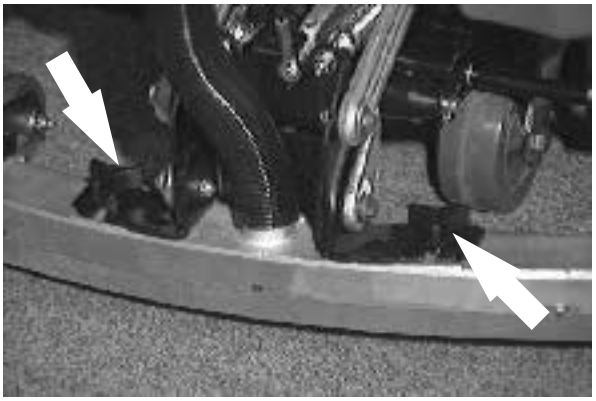
3. Remove the squeegee suction hose from the squeegee.

4. Loosen the two mounting knobs.
5. Pull the squeegee off the machine.



INSTALLING THE SQUEEGEE ASSEMBLY

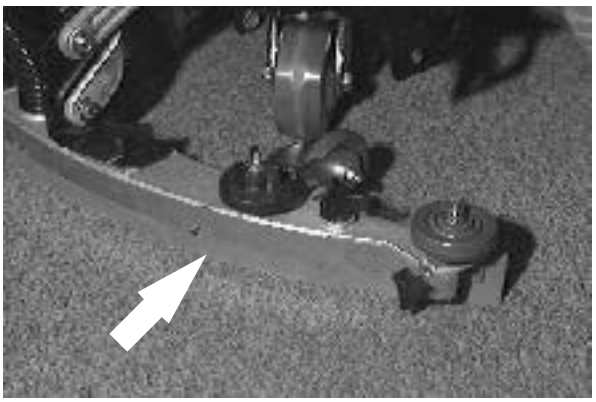
1. Make sure the squeegee is raised.
2. Place the squeegee under the squeegee pivot.
3. Slide the squeegee frame onto the squeegee pivot.
4. Tighten the mounting knobs.
5. Push the squeegee suction hose on the squeegee.



LEVELING THE SQUEEGEE

Leveling of the squeegee assures even contact the length of the squeegee blade with the surface being scrubbed. Make sure this adjustment is done on an even, level floor.

1. Turn the machine power on.
2. Lower the squeegee.
3. Drive the machine forward, then turn the machine power off.
4. Look at the deflection of the squeegee blade, over the full length of the squeegee blade.

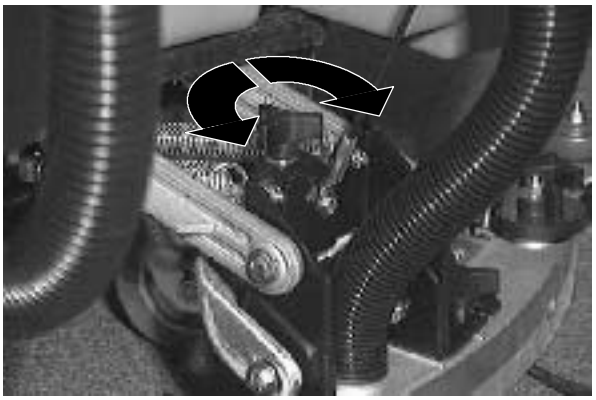


5. If the deflection is not the same over the full length of the blade, turn the squeegee leveling knob counter-clockwise to increase the deflection at the ends of the squeegee.

   Turn the squeegee leveling knob clockwise to decrease the deflection at the ends of the squeegee blade.

6. Drive the machine forward again with the squeegee down to check the squeegee blade deflection.

7. Readjust the squeegee blade deflection if necessary.



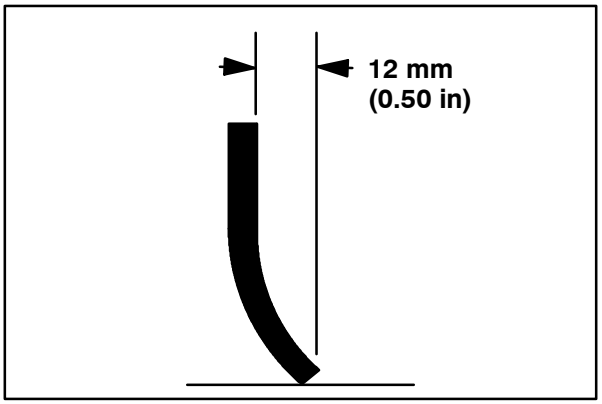
ADJUSTING SQUEEGEE BLADE DEFLECTION

Deflection is the amount of curl the squeegee blade has when the machine moves forward with the squeegee lowered to the floor. The best deflection is when the squeegee wipes the floor just dry with a minimum amount of deflection.

1. Turn the machine power on.

2. Lower the squeegee.

3. Drive the machine forward, and look at the deflection of the squeegee blade. The correct amount of deflection is 12 mm (0.50 in) for scrubbing smooth floors and 15 mm (0.62 in) for rough floors.



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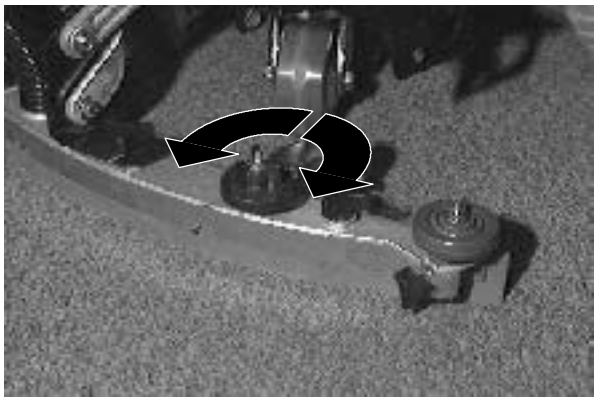
4. Turn the machine power off.

5. To adjust the amount of deflection, turn the squeegee deflection cams counter-clockwise to decrease the blade deflection.

   Turn the squeegee deflection cams clockwise to increase blade deflection.

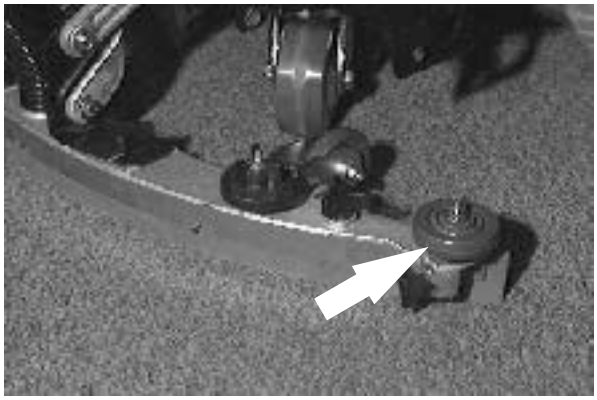
6. Drive the machine forward again to check the squeegee blade deflection.

7. Readjust the squeegee blade deflection if necessary.



ADJUSTING THE SQUEEGEE GUIDE ROLLERS

At each end of the squeegee are guide rollers to guide the squeegee blade end along a wall. Loosen the nut at the top of the guide roller and move the roller in or out to adjust how close the end of the squeegee blade comes to the wall. The squeegee blade end should be further away from the wall when the floor curves up into the wall.



SQUEEGEE BLADES

The squeegee has two squeegee blades, the front and back. Each blade has four wiping edges. To use them all, start with one wiping edge. To use the next wiping edge, rotate the blade end-for-end. To use the next wiping edge, rotate the top edges down, bottom edges up. To use the last edge, rotate the blade end-for-end.

Replace any worn or damaged squeegee blades.

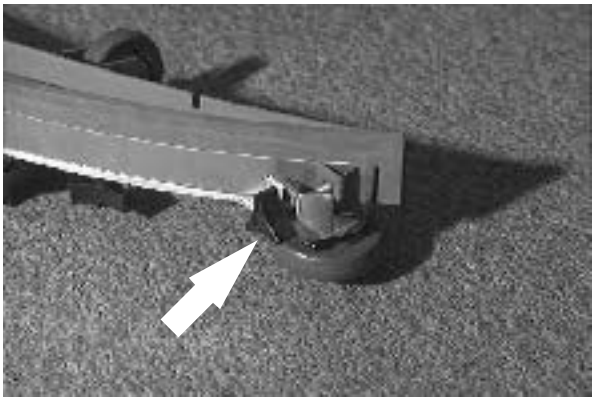
REPLACING OR ROTATING THE REAR SQUEEGEE BLADE

1. Make sure the squeegee is raised off the floor.

2. Turn the machine power off and set the parking brake if your machine has this option.

   FOR SAFETY: Before leaving or servicing machine, stop on level surface, and turn off machine.

3. Loosen the two retention knobs, one at each end on the squeegee.



4. Pull off the rear retaining band.

5. Pull off the rear squeegee blade.

6. Insert the rotated or new squeegee blade and then insert the retainer band.

7. Tighten the two retention knobs until the ends of the front and rear squeegee blades touch. Do not overtighten.

REPLACING OR ROTATING THE FRONT SQUEEGEE BLADE

1. Make sure the squeegee is raised off the floor.

2. Turn the machine power off and set the parking brake if your machine has this option.

   FOR SAFETY: Before leaving or servicing machine, stop on level surface, and turn off machine.

3. Remove the squeegee from the machine. See *REMOVING THE SQUEEGEE ASSEMBLY.*

4. Remove the rear squeegee blade and retainer. See *REPLACING OR ROTATING THE REAR SQUEEGEE BLADE.*

5. Loosen the two remaining knobs on top of the squeegee assembly.

6. Pull the retainer plate back and pull out the front squeegee blade of the squeegee frame.

7. Insert the rotated or new squeegee blade in the squeegee frame, lining up the slots in the blade with the tabs on the retainer plate.

8. Push the retainer plate forward. Tighten the two outside knobs on top of the squeegee assembly.

9. Insert the rear squeegee blade and retainer. Tighten the two rear blade retention knobs until the ends of the front and rear squeegee blades touch. Do not overtighten.

10. Install the squeegee assembly on the squeegee pivot. See *INSTALLING THE SQUEEGEE ASSEMBLY.*

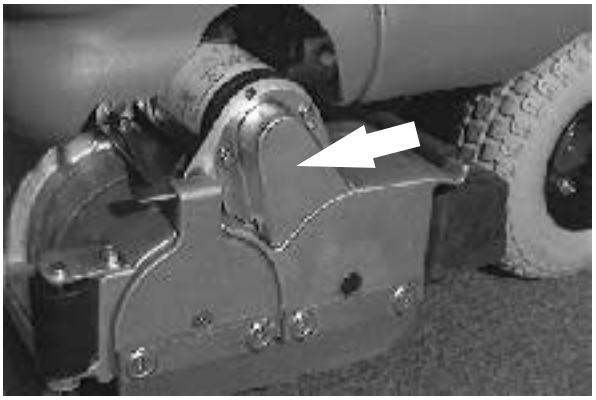
11. Adjust the squeegee blade leveling and deflection as stated in *LEVELING THE SQUEEGEE* and *ADJUSTING SQUEEGEE BLADE DEFLECTION.*

BELTS AND CHAINS

BRUSH DRIVE BELT

The two brush drive belts are located on the cylindrical brush scrub head. The belts drive the cylindrical brushes. Proper belt tension is a 3 mm (0.1 in) deflection from a force of 1.1 to 1.2 kg (2.5 to 2.7 lb) at the belt midpoint.

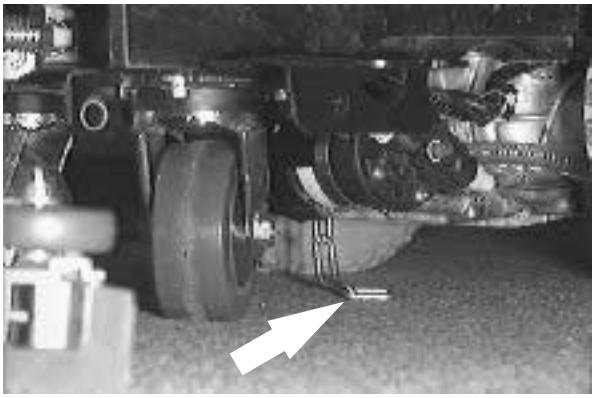
Check and adjust the belt tension every 100 hours of operation.



STATIC DRAG CHAIN

A static drag chain prevents the buildup of static electricity in the machine. The chain is attached to the transaxle.

Make sure the chain is always touching the floor.

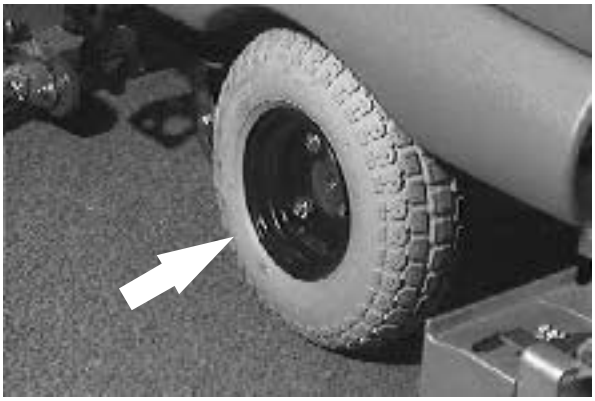


TIRES

The standard front tires are pneumatic.

Check the front tire pressure every 50 hours of operation. The proper tire air pressure is 415 to 450 kPa (60 to 65 psi).

The front wheel lug nuts should be tightened to 102 to 115 Nm (75 to 85 ft lb).



PUSHING AND TRANSPORTING THE MACHINE

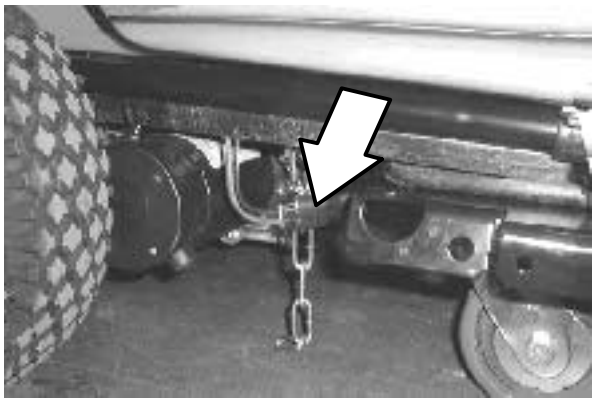
PUSHING THE MACHINE

If the machine becomes disabled, it can be pushed if necessary.

Unplug the drive motor from the electrical harness before attempting to push a disabled machine. The machine will become easier to maneuver when it is unplugged.

ATTENTION! Do not push the machine for a long distance and without unplugging the drive motor or damage may occur to the propelling system.

Only push a disabled machine for a *very short distance* and do not exceed 3.2 kp/h (2 mph). It is NOT intended to be pushed for a long distance or at a high speed.



TRANSPORTING THE MACHINE

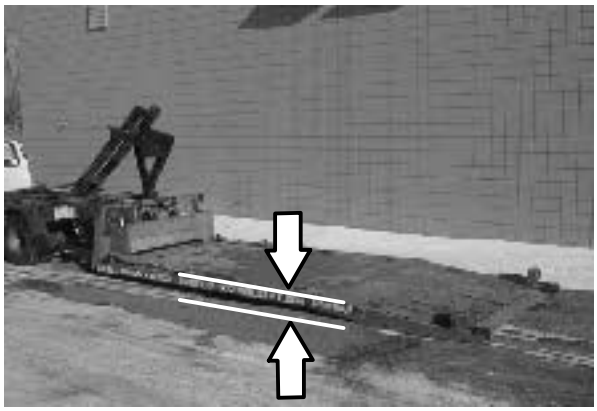
1. Position the rear of the machine at the loading edge of the truck or trailer.

   FOR SAFETY: Use truck or trailer that will support the weight of the machine.

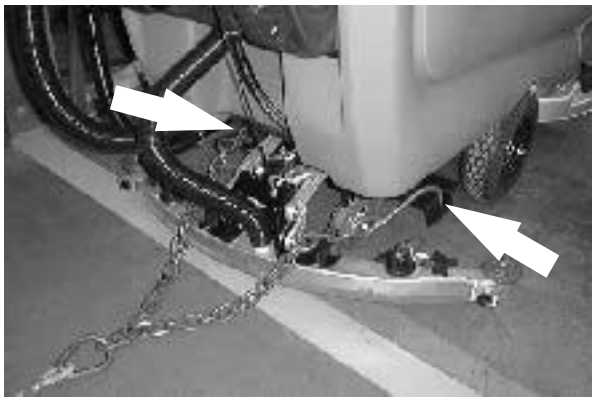
NOTE: Empty the recovery and solution tanks before transporting the machine.

2. If the loading surface is not horizontal or is higher than 380 mm (15 in) from the ground, use a winch to load machine.

   If the loading surface is horizontal AND is 380 mm (15 in) or less from the ground, the machine may be pushed onto the truck or trailer.

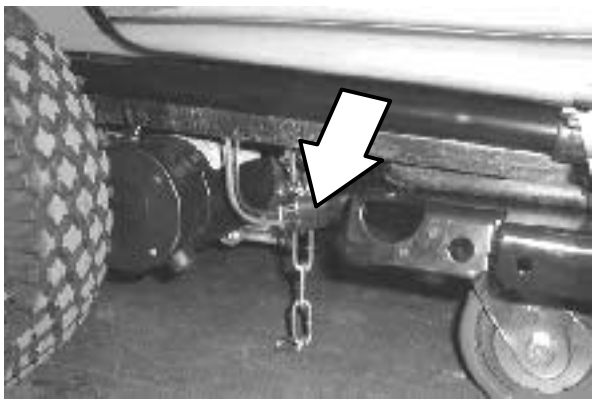


3. To winch the machine onto the truck or trailer, attach the winching chains to the rear tie down locations on either side of the machine frame by the rear casters.



4. Unplug the drive motor from the electrical harness before attempting to winch the machine. The machine will become easier to maneuver when it is unplugged.

   FOR SAFETY: When loading machine onto truck or trailer, use winch. Do not push the machine onto the truck or trailer unless the loading surface is horizontal AND is 380 mm (15 in) or less from the ground.



5. Position the machine onto the truck or trailer as far as possible. If the machine starts to veer off the centerline of the truck or trailer, stop and straighten the machine.

6. Lower the scrub head with the brushes installed, lower the squeegee, and set the machine parking brake, if equipped when transporting the machine. Block the machine tires and tie down the machine to the truck or trailer before transporting.

*NOTE: **Do not** use the steering handles to secure the machine for transport.*

Secure a strap over the top of the machine to prevent the machine from tipping.

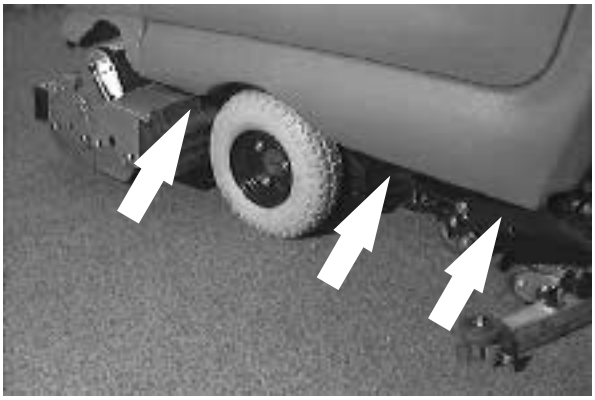
The rear tie-down locations are on either side of the machine frame by the rear casters.

7. If the loading surface is not horizontal or is higher than 380 mm (15 in) from the ground, use a winch to unload machine.

   If the loading surface is horizontal AND is 380 mm (15 in) or less from the ground, the machine may be pushed off the truck or trailer.

   FOR SAFETY: When unloading machine off truck or trailer, use winch. Do not push the machine off the truck or trailer unless the loading surface is horizontal AND 380 mm (15 in) or less from the ground.

MACHINE JACKING



Empty the recovery and solution tanks before jacking the machine. You can jack up the machine for service anywhere under the recovery tank. Use a hoist or jack that will support the weight of the machine. Use a piece of wood to distribute the machine weight load.

Always stop the machine on a flat level surface and block the machine tires before jacking up the machine.

FOR SAFETY: When servicing machine, block machine tires before jacking machine up.

FOR SAFETY: When servicing machine, jack machine up at designated locations only. Block machine up with jack stands.

STORAGE INFORMATION

The following steps should be taken when storing the machine for extended periods of time.

1. Drain and clean the solution and recovery tanks.
2. Park the machine in a cool, dry area.
3. Remove the batteries, or charge them after every three months.

FREEZE PROTECTION

1. Be sure the solution tank is empty.
2. Pour 3.8 L (1 gal) of pre-mixed automotive-type windshield washer solution into the solution tank.
3. Turn the machine power on.
4. Start the solution flow. Start the power wand solution system or ES™ system to circulate the washer solution through the components.
5. The washer solution does not need to be drained from the solution tank.

SPECIFICATIONS

GENERAL MACHINE DIMENSIONS/CAPACITIES

Item	Dimension/capacity
Length with cylindrical scrub head	1600 mm (63 in)
Length with 700 mm (28 in) disk scrub head	1625 mm (64 in)
Length with 800 mm (32 in) disk scrub head	1660 mm (65.25 in)
Length with 900 mm (36 in) disk scrub head	1690 mm (66.5 in)
Width (less squeegee and scrub head)	720 mm (28.25 in)
Height	1090 mm (43 in)
Disk brush diameter for 700 mm (28 in) scrub head	355 mm (14 in)
Disk brush diameter for 800 mm (32 in) scrub head	405 mm (16 in)
Disk brush diameter for 900 mm (36 in) scrub head	455 mm (18 in)
Cylindrical brush diameter	150 mm (6 in)
Cylindrical brush length for 700 mm (28 in) scrub head	695 mm (27.37 in)
Cylindrical brush length for 800 mm (32 in) scrub head	795 mm (31.37 in)
Cylindrical brush length for 900 mm (36 in) scrub head	900 mm (35.37 in)
Squeegee width for 700 mm (28 in) scrub head	950 mm (37.5 in)
Squeegee width for 800 mm (32 in) scrub head	1065 mm (42 in)
Squeegee width for 900 mm (36 in) scrub head	1155 mm (45.5 in)
Scrubbing path width for 700 mm (28 in) scrub head	700 mm (28 in)
Scrubbing path width for 800 mm (32 in) scrub head	800 mm (32 in)
Scrubbing path width for 900 mm (36 in) scrub head	900 mm (36 in)
Solution tank capacity (recommended usage)	114 L (30 gal)
Solution tank capacity (maximum)	133 L (35 gal)
Recovery tank capacity to full sensor	114 L (30 gal)
Recovery tank capacity to top of tank	152 L (40 gal)
Transaxle 90 weight gear lubricant capacity	1.42 L (1.5 qt)
GVWR	690 kg (1520 lb)

SPECIFICATIONS

GENERAL MACHINE PERFORMANCE

Item	Measure
Aisle turnaround width with 700 mm (28 in) scrub head	1685 mm (66.25 in)
Aisle turnaround width with 800 mm (32 in) scrub head	1700 mm (67 in)
Aisle turnaround width with 900 mm (36 in) scrub head	1715 mm (67.5 in)
Maximum rated climb and descent angle with empty tanks	8°
Maximum rated climb and descent angle with full tanks	6°

POWER TYPE

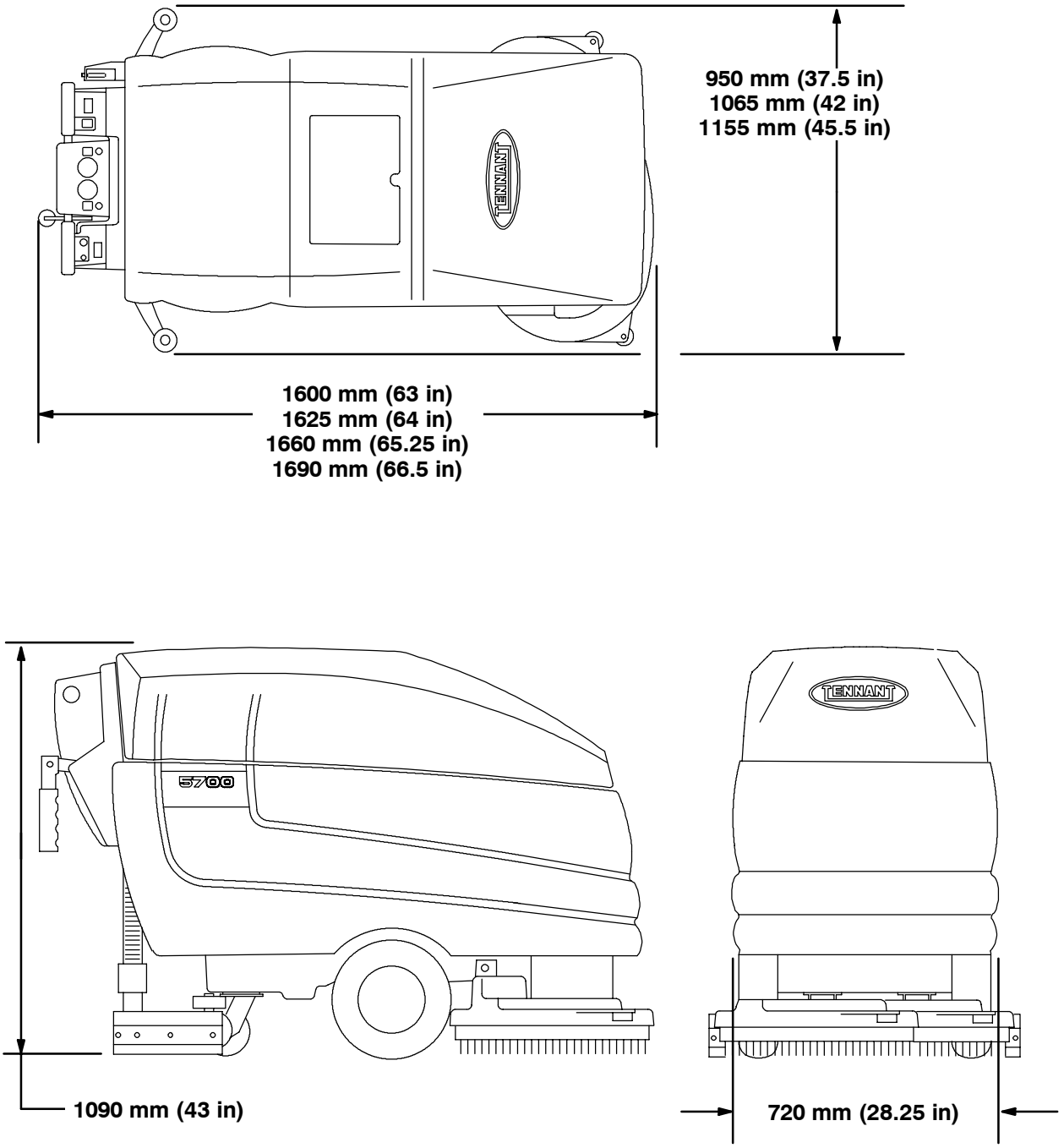
Type	Quantity	Volts	Ah Rating	Weight
Batteries	6	6	235 @ 20 hr rate	30 kg (67 lb)
	6	6	305 @ 20 hr rate	47 kg (104 lb)

Type	Use	VDC	Kw (hp)
Electric Motors	Scrub brush (disk)	36	0.45 (0.60)
	Heavy duty scrub brush (disk)	36	0.75 (1)
	Scrub brush (cylindrical)	36	0.56 (0.75)
	Vacuum fan	36	0.63 (0.85)
	Propelling for power steering (2)	36	0.19 (0.25)

Type	VDC	amp	Hz	Phase	VAC
Chargers (Smart)	36	20	60	1	115
	36	30	60	1	115
Chargers (International)	36	20	50	1	230
	36	20	50	1	245
	36	30	50	1	230
	36	30	50	1	245

TIRES

Location	Type	Size	Pressure
Front (2)	Pneumatic	4.10/3.5 – 6	415 to 450 kPa (60 to 65 psi)
Front (2)	Solid (option)	1.2/3.0–6	–
Rear, casters (2)	Solid, non-marking	5 x 2 in	–



MACHINE DIMENSIONS

A

B

C

D

E

F

G

H

I

J

K

L

M

N

O

P

R

S

T

V